

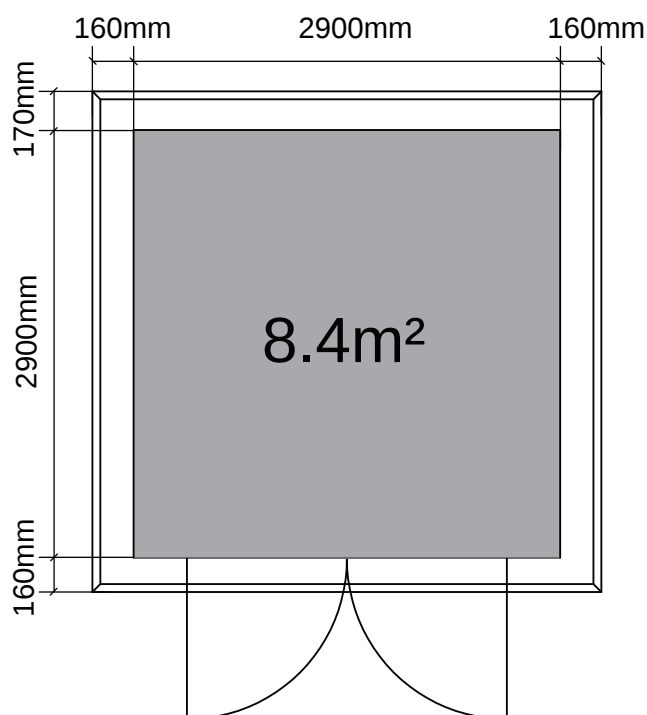
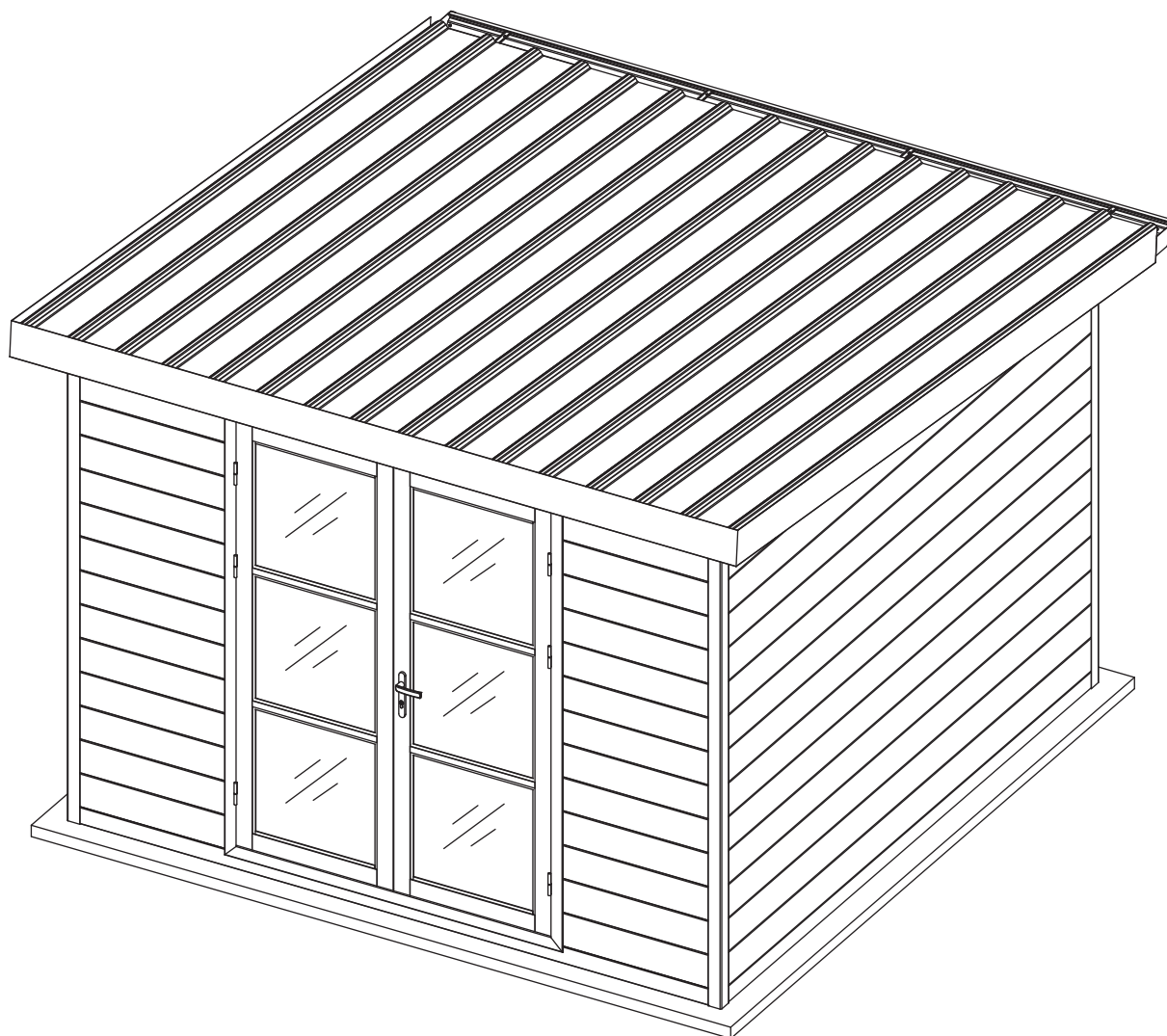
Montagehandleiding

AFMETING 3x3m

Version française à partir de la page 26

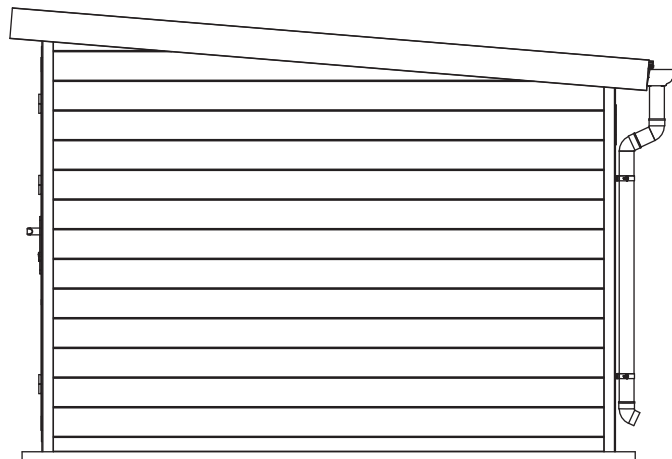


Zelfbouwmarkt.be
bouwen aan je thuis

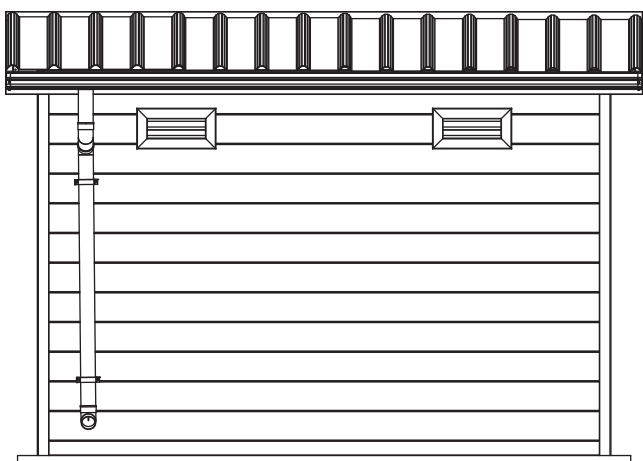




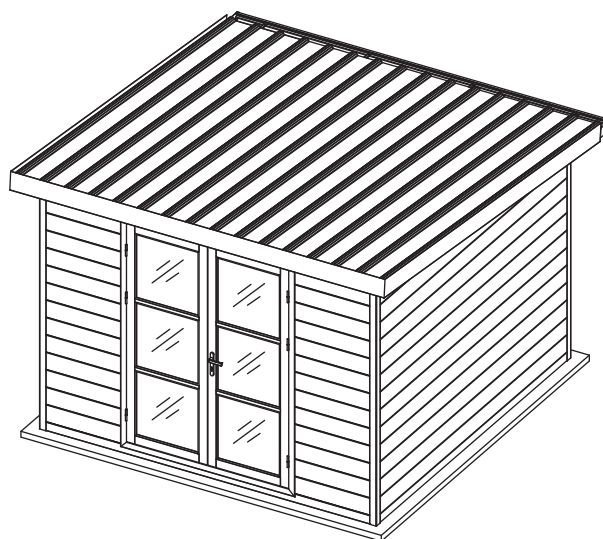
Vooraanzicht



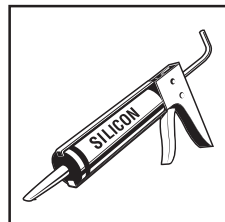
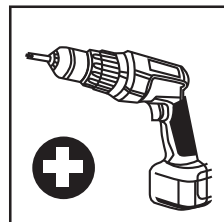
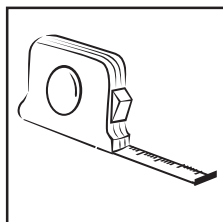
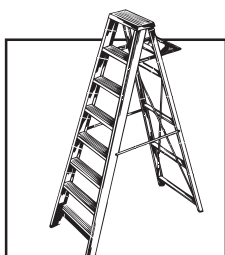
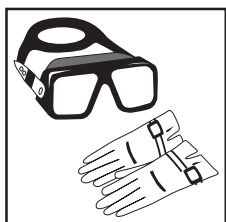
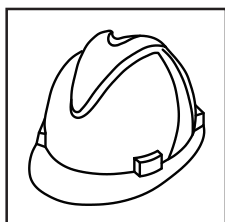
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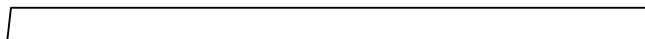
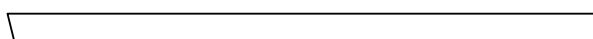
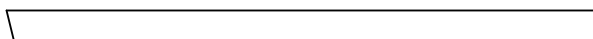
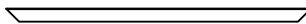
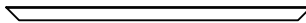
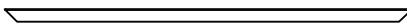
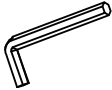
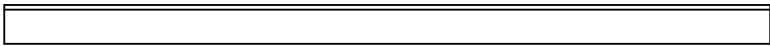
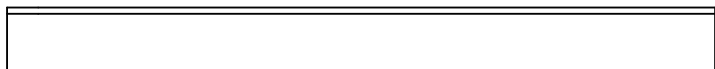
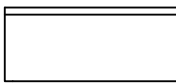
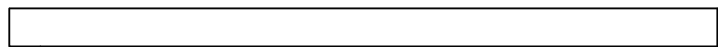
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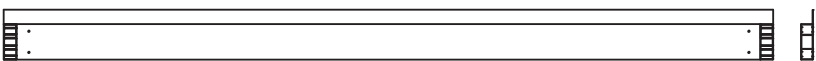
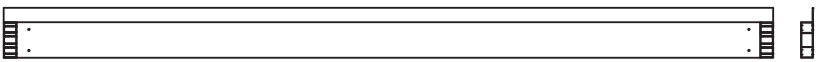
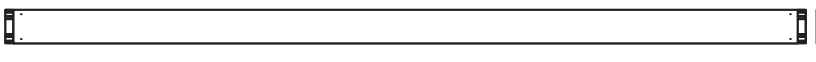
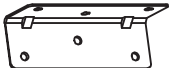
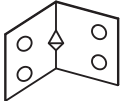
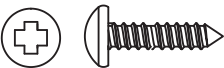
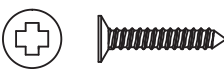
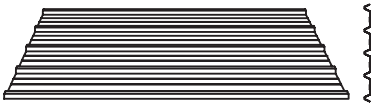
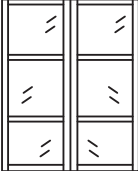
Axonometrische tekening



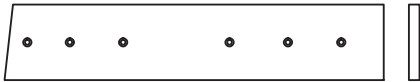
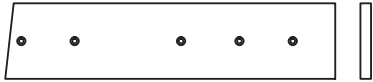
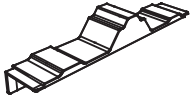
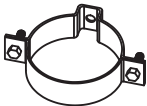
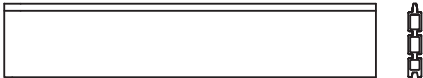
Montage-accessoires en reserveonderdelen

Nr.	STRUCTUUR	OMSCHRIJVING	AANTAL	
1			Aluminium kolom 58x58 L=2177mm	1
2			Aluminium kolom 58x58 L=2177mm	1
3			Aluminium kolom 58x58 L=1946mm	1
4			Aluminium kolom 58x58 L=1946mm	1
5			Bovenste deurkader	1
6			Onderste deurkader	1
7			Linker deurkader	1
8			Rechter deurkader	1
9			Deurverbinder	4
10			Bevestiging deurkader	8
11			Inbusleutel	1
12			Alu. wandpaneel B 85x29 L=2835mm	4
13			36 wandpanelen 160x28 L=2835mm	
14			Wandpaneel 160x28 L=697mm	26
15			Wandpaneel 160x28 L=500mm	2
16			Wandpaneel 75x28 L=2835mm	1
17			Gevelpaneel	2

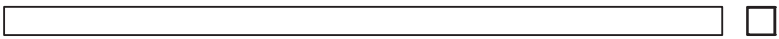
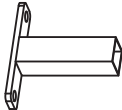
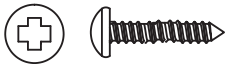
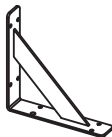
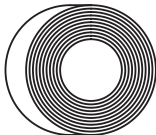
Montage-accessoires en reserveonderdelen

Nr.	STRUCTUUR	OMSCHRIJVING	AANTAL
18		Alu. dakligger 98x37 L=3146mm	4
19		Alu. kort dakrandprofiel 155x37 L=3230mm	2
20		Alu. kort dakrandprofiel 155x37 L=3220mm	1
21		Alu. kort dakrandprofiel 110x37 L=3220mm	1
22		Hoekprofiel 28x28 L=86mm	16
23		Hoekprofiel 30x30 L=35mm	16
24		Alu. verbindingsstuk	8
25		Zelftappende schroeven 4x15mm	435
26		Zelftappende schroeven 4x30mm	26
27		4 kunststof dakplaten	
28		Schroef 5x60mm	105
29		Regenbescherming 105	
30		Deur	1
31		Deurgreep	1
32		Kunststof ventilatiooster 2	

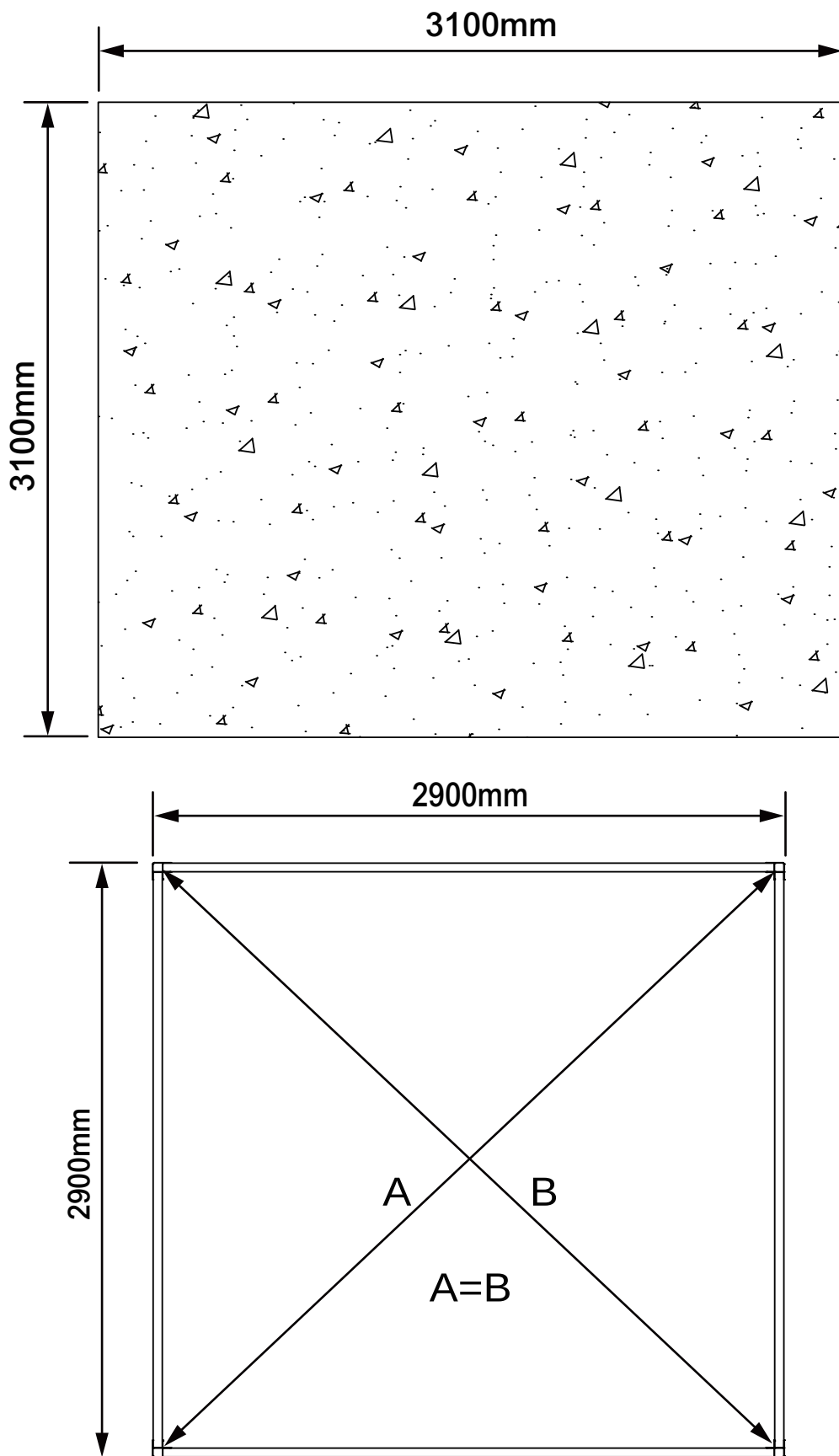
Montage-accessoires en reserveonderdelen

Nr.	STRUCTUUR	OMSCHRIJVING	AANTAL
33		Paneel 71x10 L=370mm	2
34		Paneel 71x10 L=333mm	2
35		Dakafdichtingsstop	30
36		Afvoergoot 175x90 L=3210mm	1
37		Regenpijp Ø75mm L=200mm	1
38		Regenpijp Ø75mm L=110mm	1
39		Regenpijp Ø75mm L=1300mm	1
40		Afvoer	1
41		Ophangbeugel	4
42		Klem	2
43		Afvoerstuk	3
44		Zelftappende schroeven 4x12mm	15
45		Zelftappende schroeven 5x20mm	5
46		Wandpaneel 160x28 L=1154mm	1
47		Aluminium kolom 98x45 L=1930mm	3

Montage-accessoires en reserveonderdelen

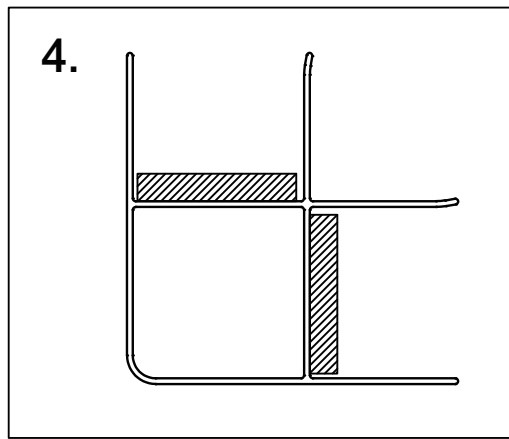
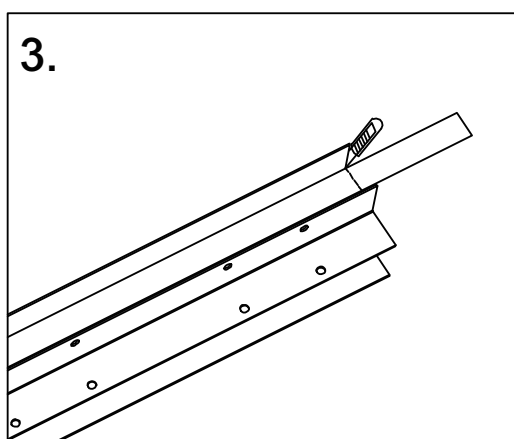
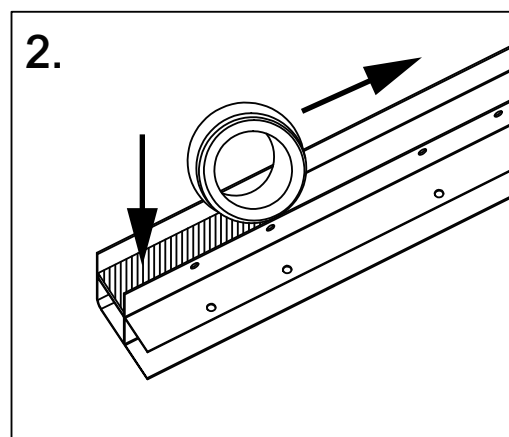
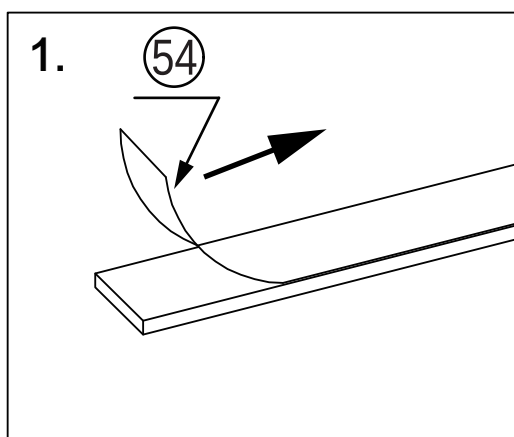
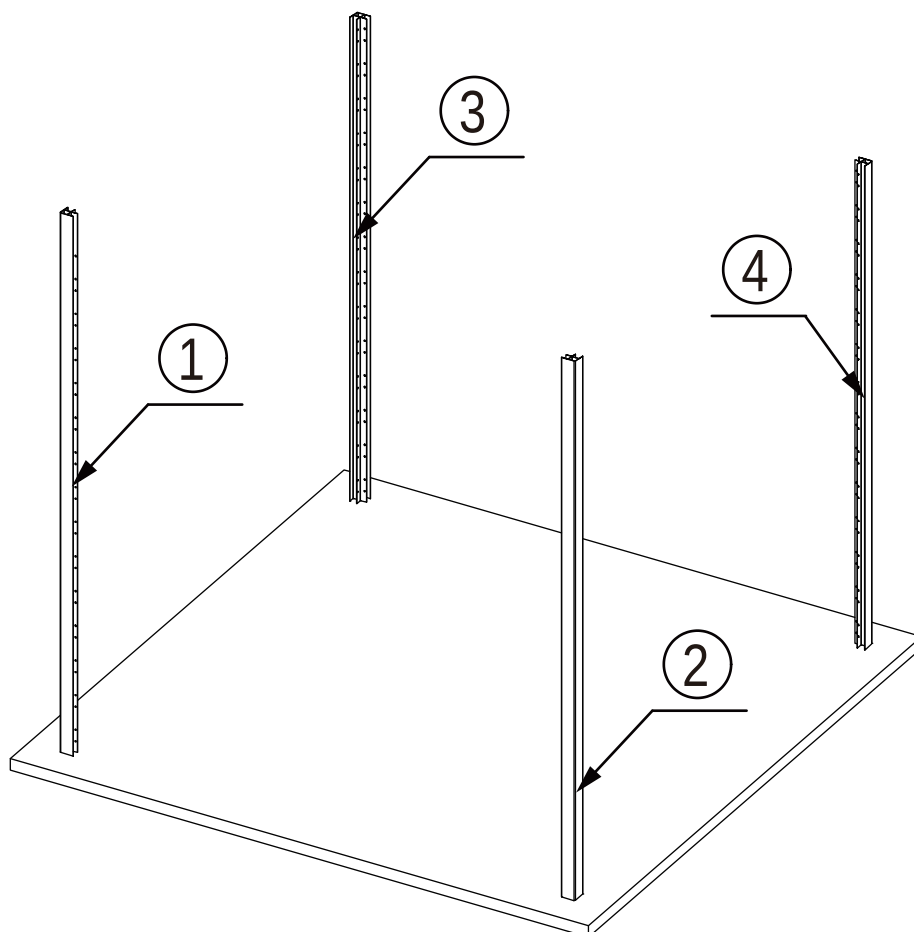
Nr.	STRUCTUUR	OMSCHRIJVING	AANTAL
48		Aluminium buis 50x50 L=2835mm	1
49		Stalen voetplaat	3
50		Keilbout	6
51		220 zelftappende schroeven 4x23mm	
52		Haakse steunbeugel	2
53		Stalen strip	1
54		EVA-schuimband	5

Stap 1:



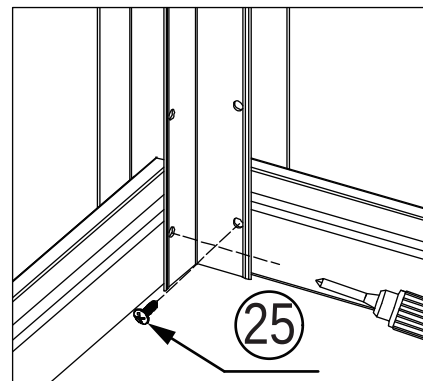
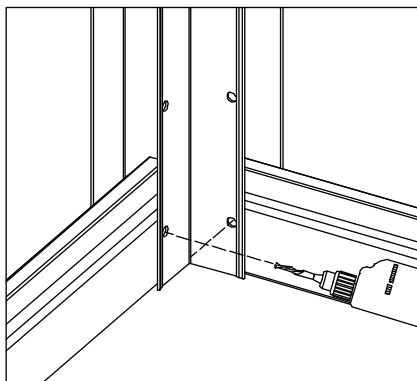
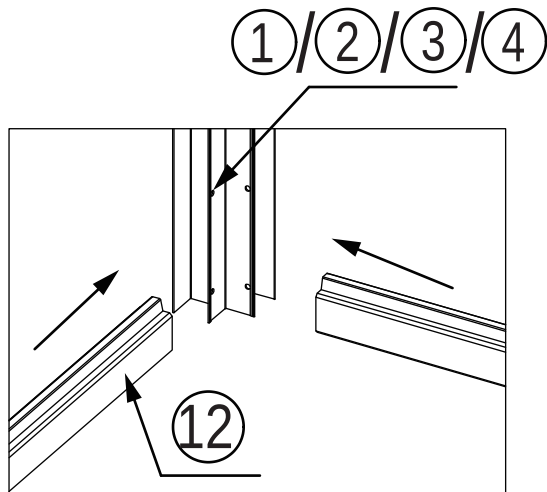
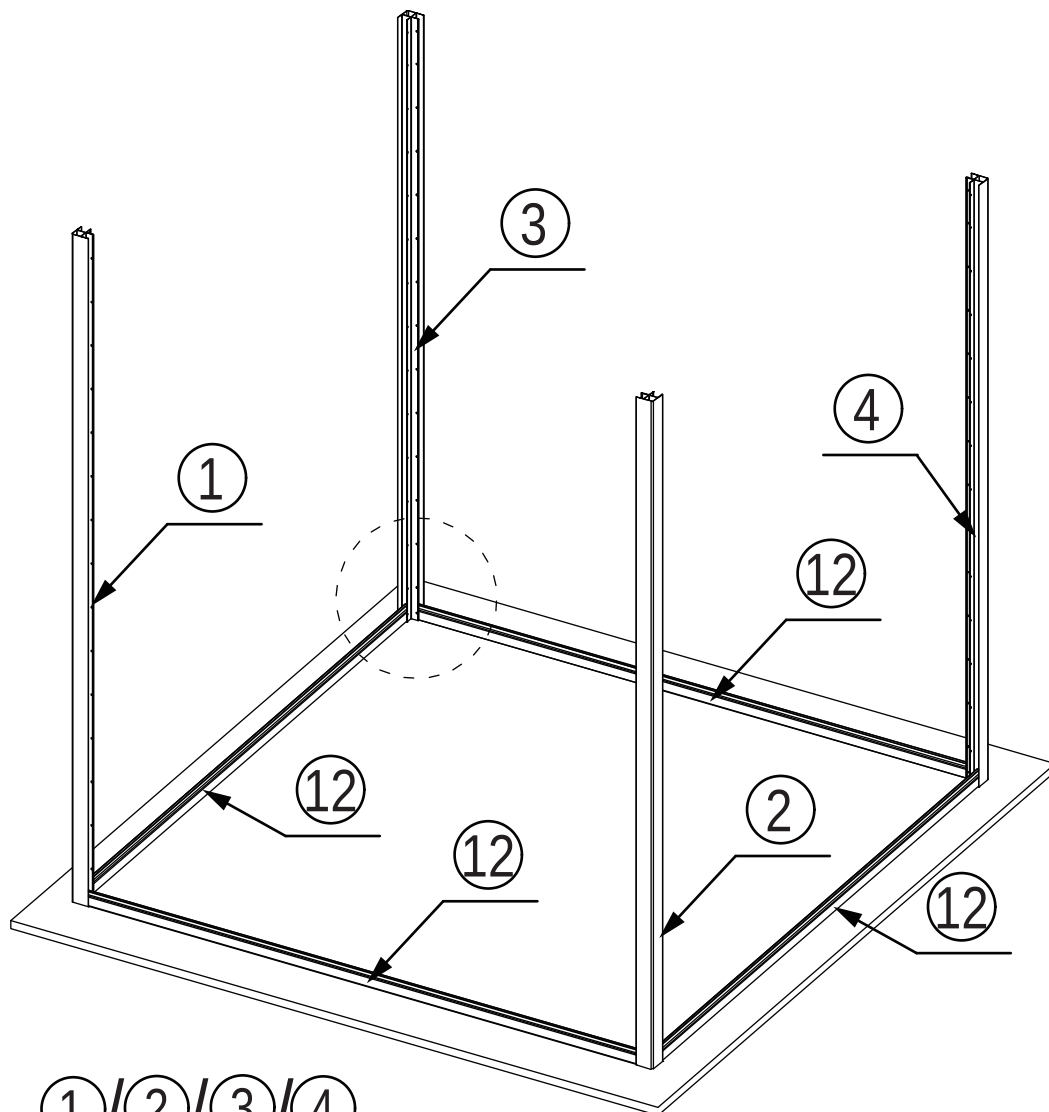
1. De tuinberging moet geplaatst worden op een stabiele, vlakke fundering, zoals een betonplaat. Het oppervlak moet vlak zijn en overeenkomen met de afmetingen hierboven. Controleer of de diagonalen binnenin gelijk zijn.

Stap 2:



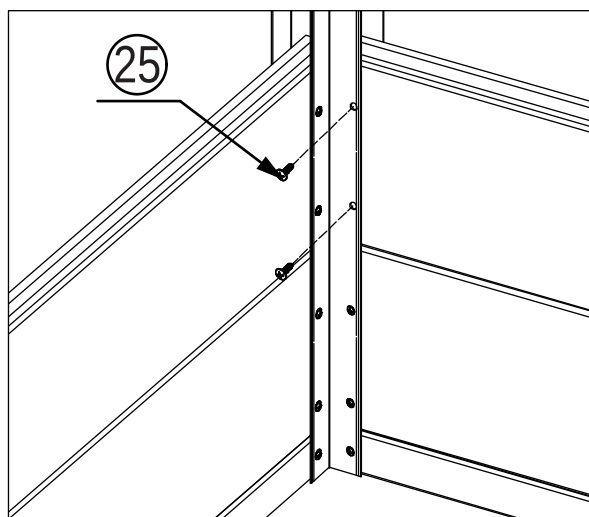
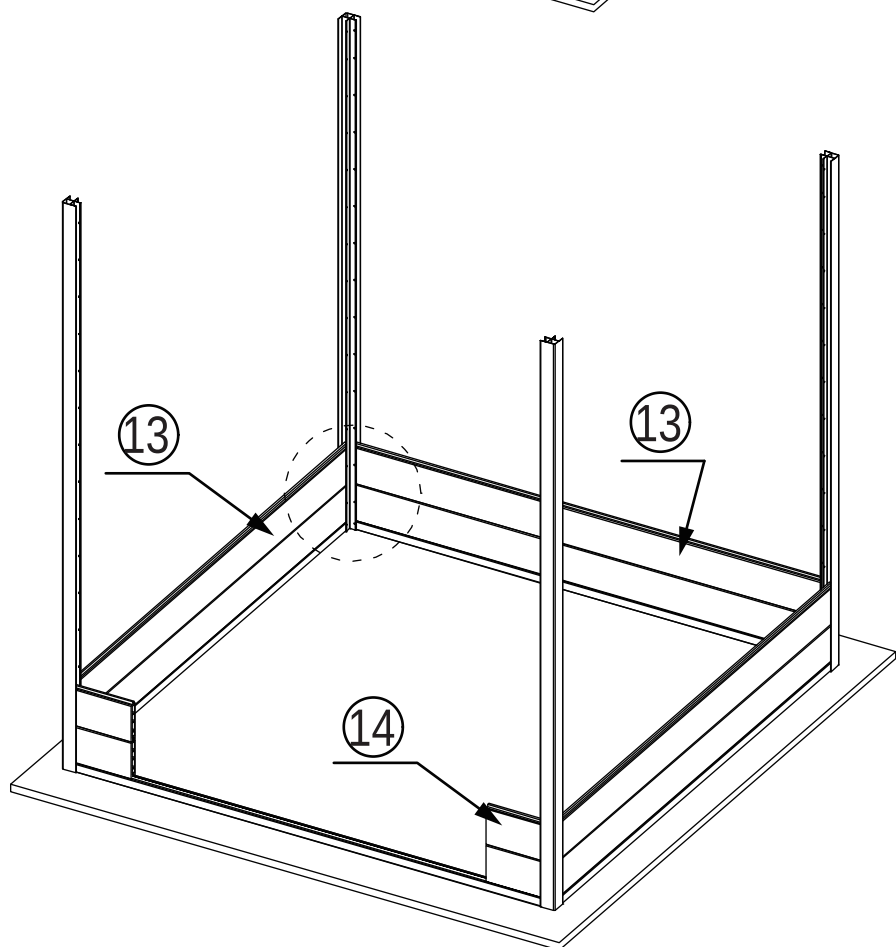
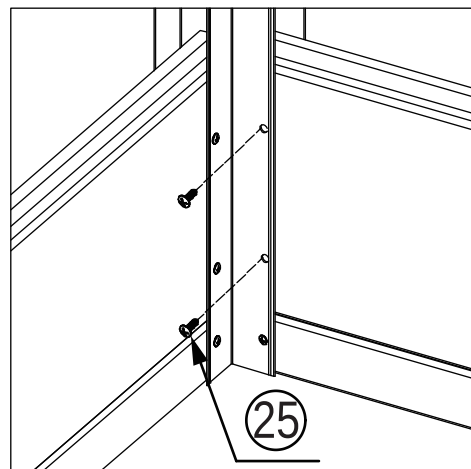
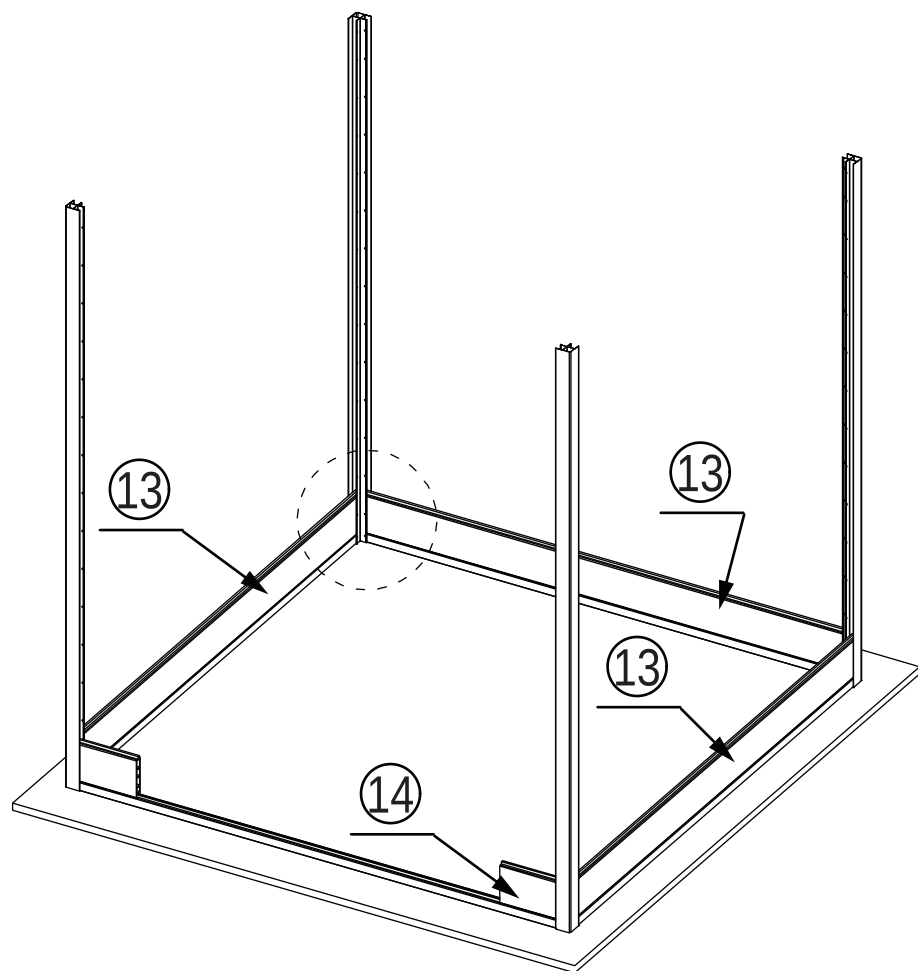
2. Kleef de EVA-schuimband in de sleuf van de aluminium kolom. (zie tekening hierboven)

Stap 3:



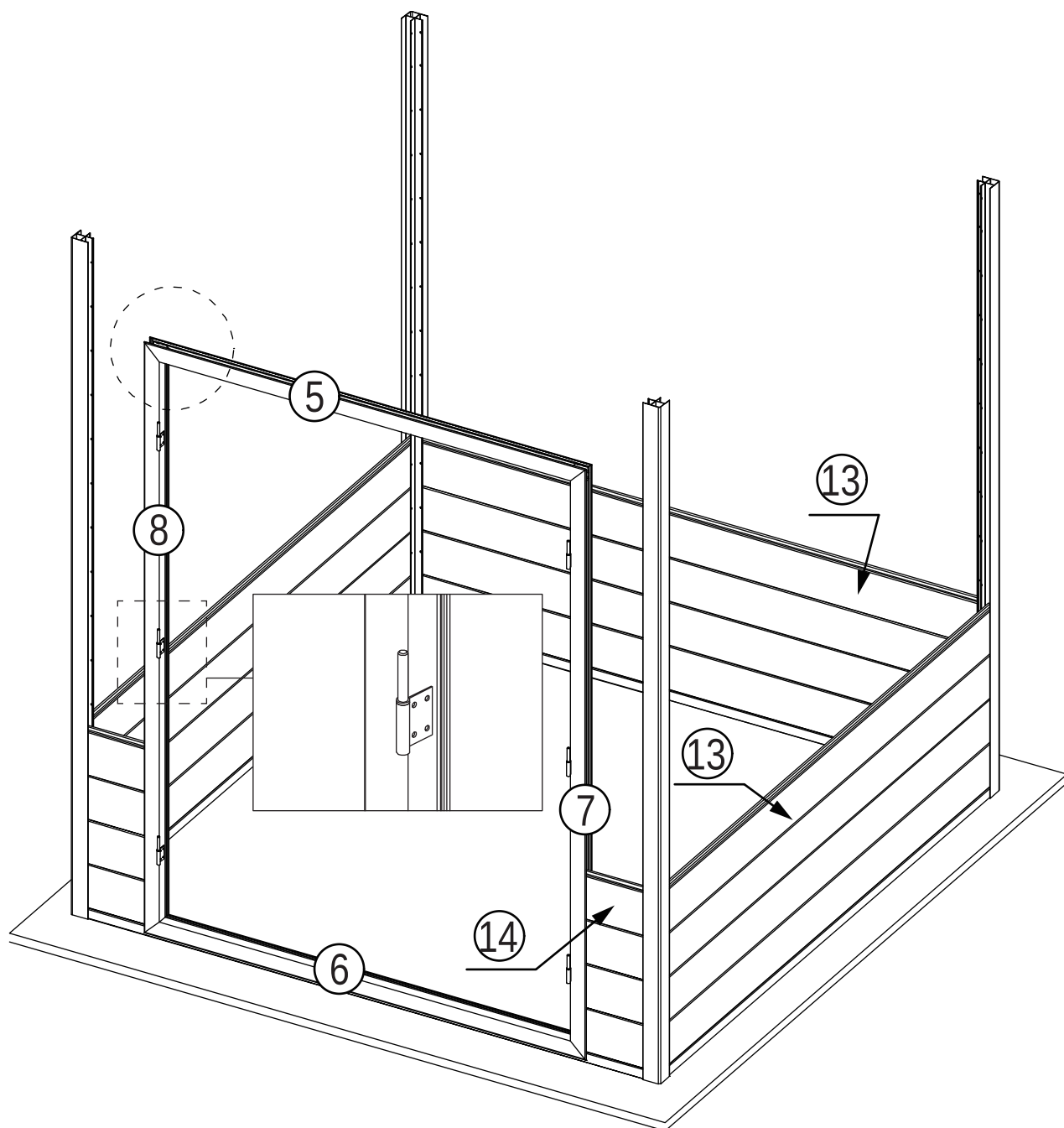
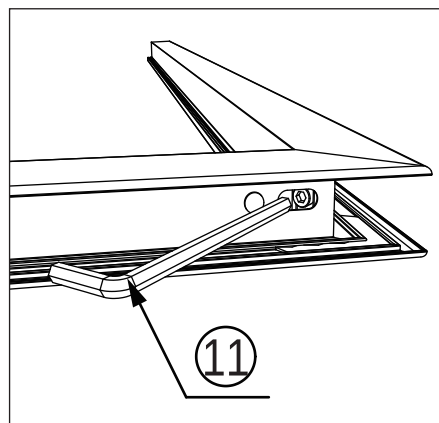
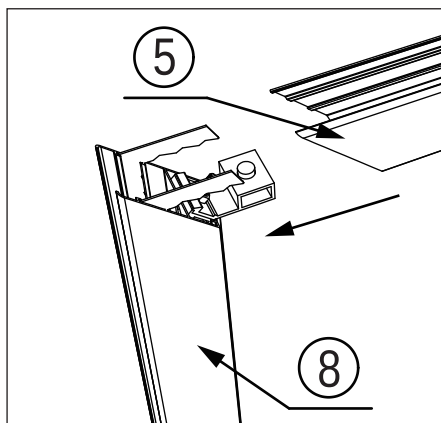
3. Plaats de alu. bodempanelen in het alu. frame. Boor op basis van de gaten in het alu. frame de gaten in de alu. bodempanelen voor met een boor van Ø3mm. Schroef daarna de ST4x15mm-schroeven langzaam verticaal vast. Let op de overeenkomstige onderdeelnummers. (zie tekening hierboven)

Stap 4:



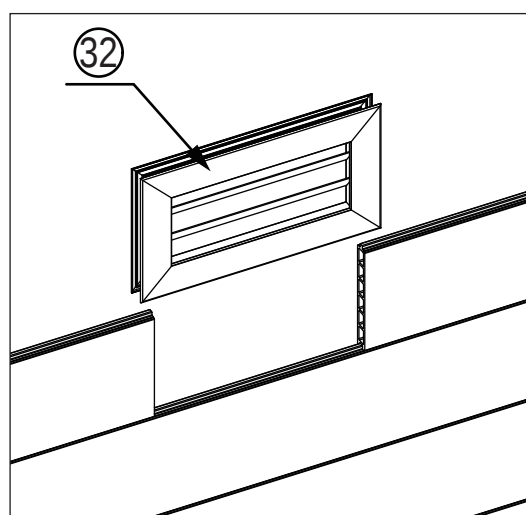
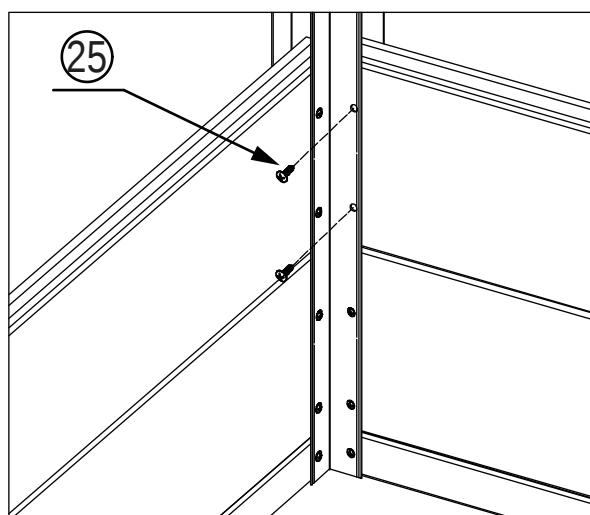
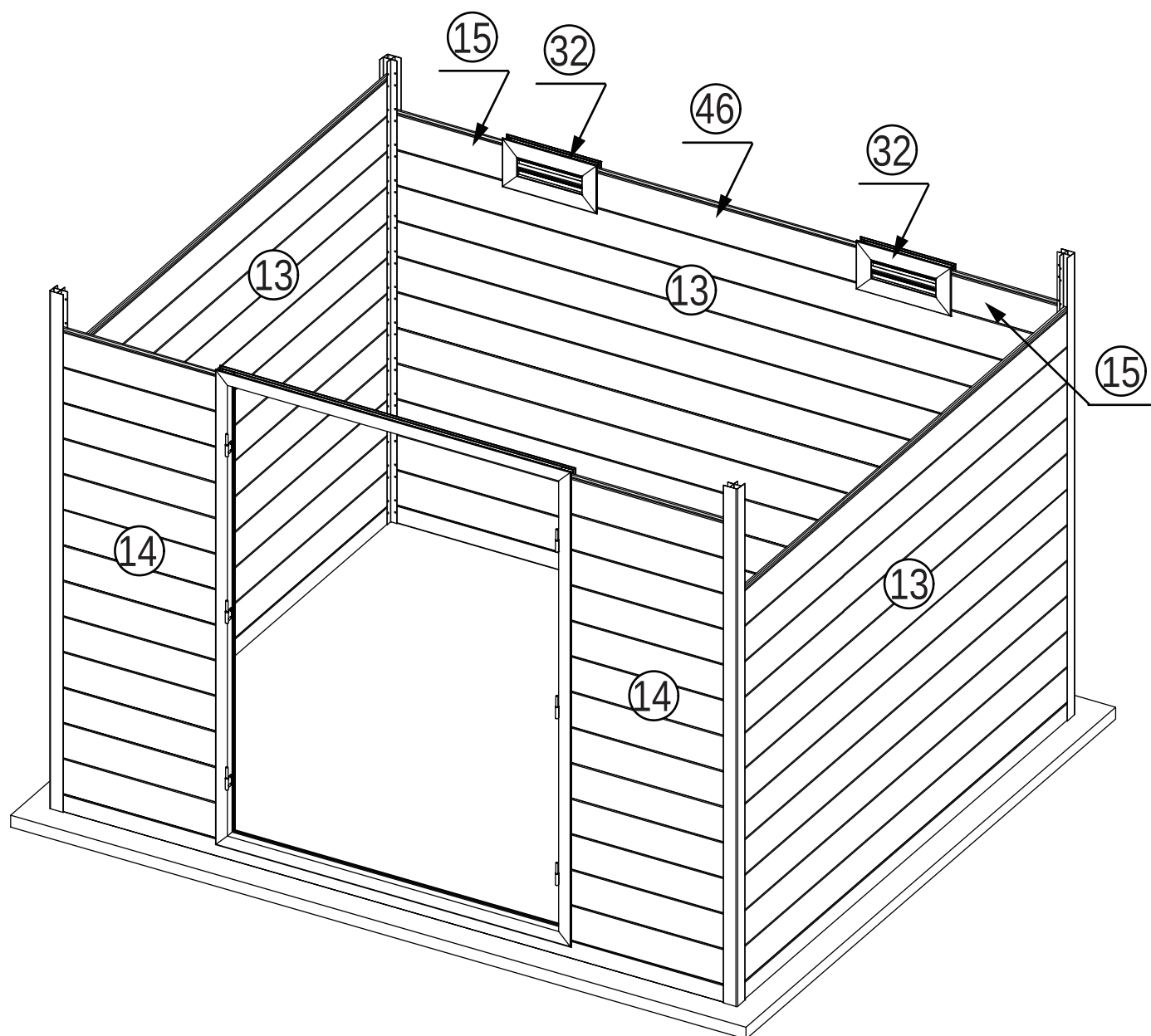
4. Plaats de WPC-wandpanelen in het alu. frame en let op het onderdeelnummer. Schroef de ST4x15mm-schroeven langzaam verticaal vast. Elk wandpaneel wordt met twee schroeven bevestigd. (zie tekening hierboven)

Stap 5:



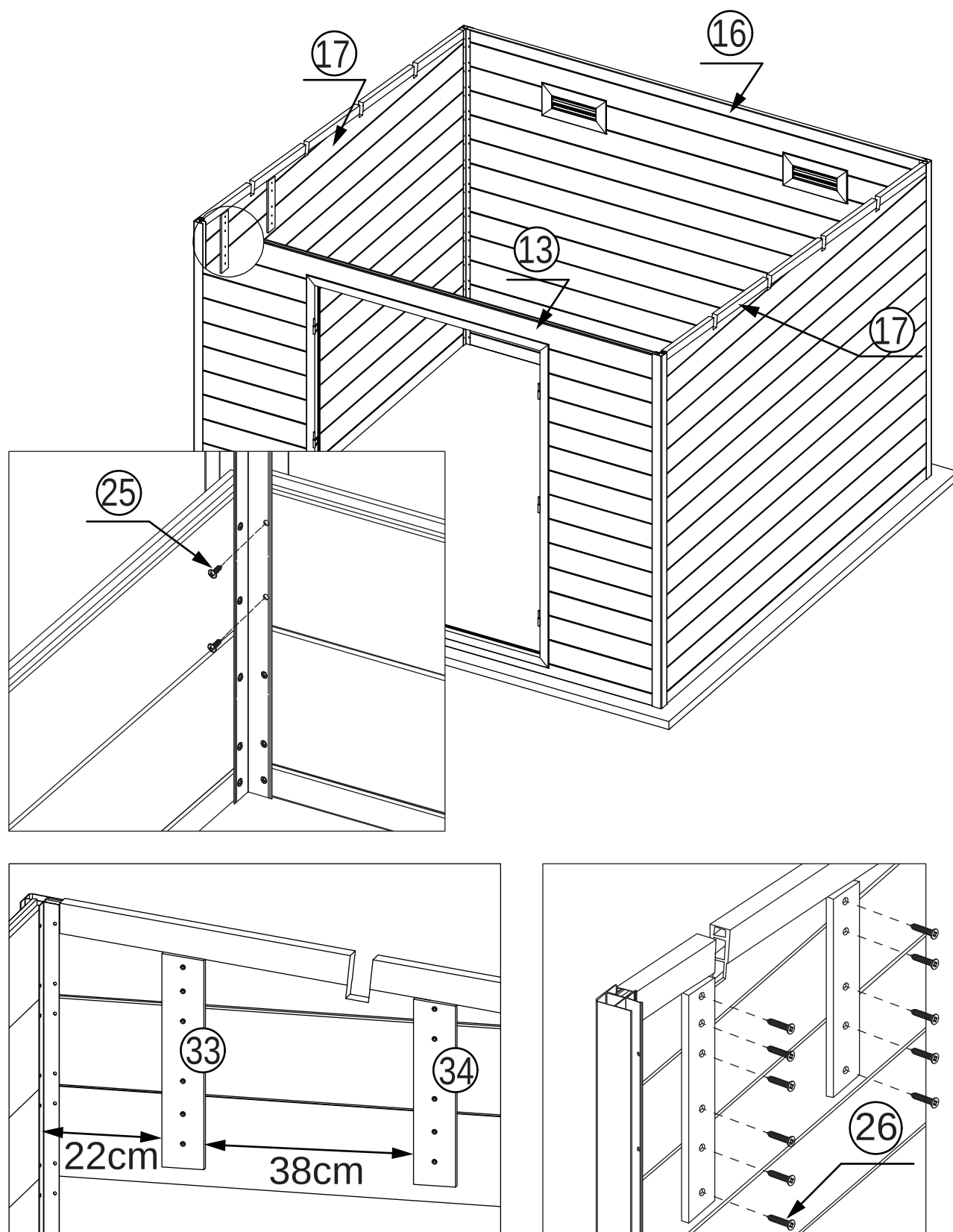
5. Schuif de deurverbinder in de binnenste gleuf van het deurkader en monteer het deurkader volgens de nummers op de tekening. Plaats daarna het deurkader in het wandpaneel. Let erop dat het deurkader naar buiten gericht is. (zie tekening hierboven)

Stap 6:



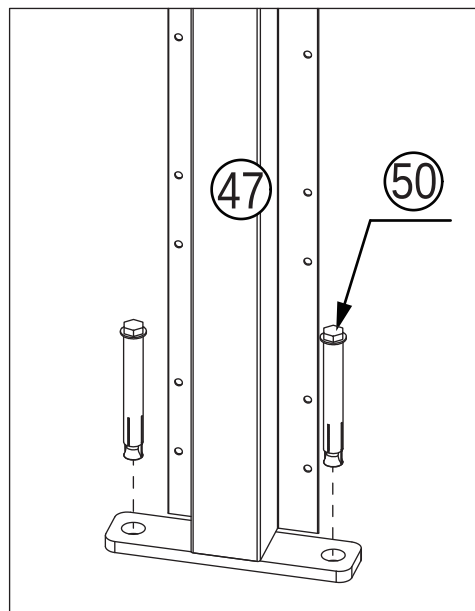
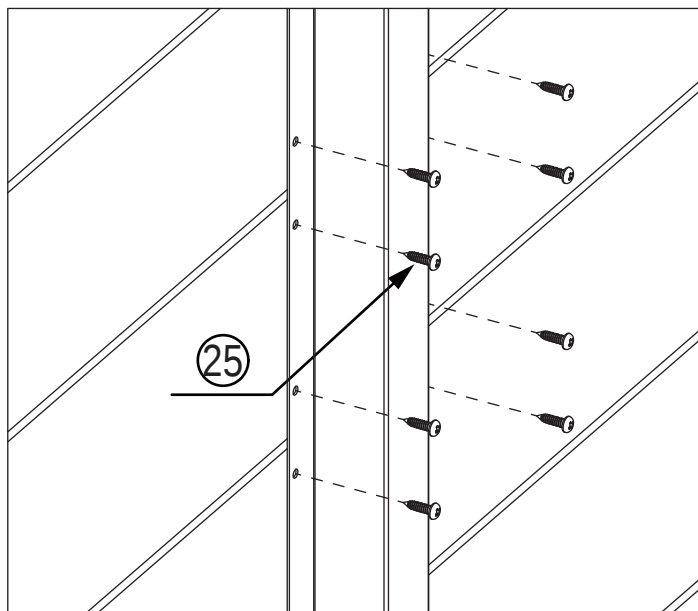
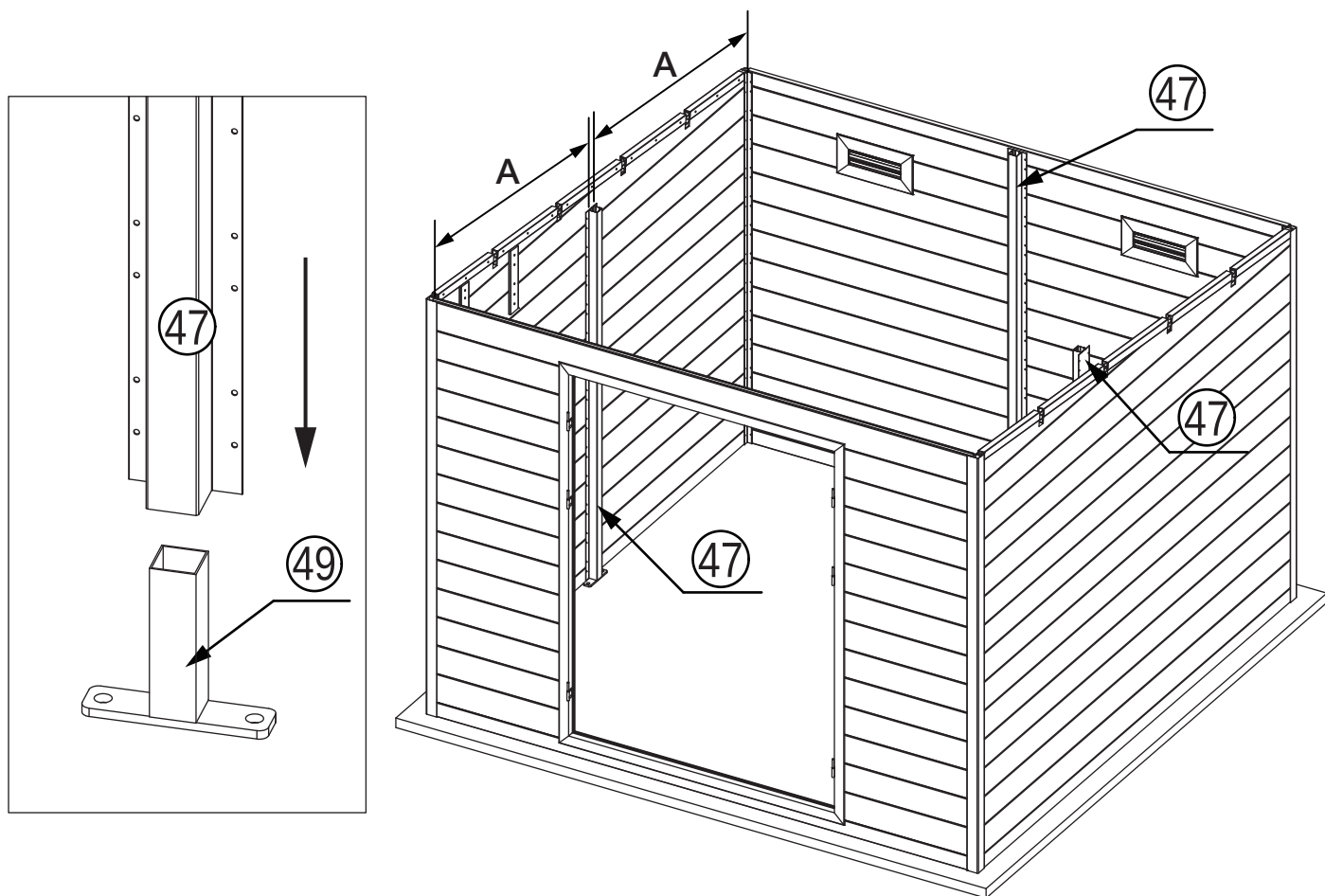
6. Plaats de overige wandpanelen en bevestig ze met schroeven. Monteer de ventilatieroosters op een geschikte hoogte nadat de wandpanelen geplaatst zijn. (zie tekening hierboven)

Stap 7:



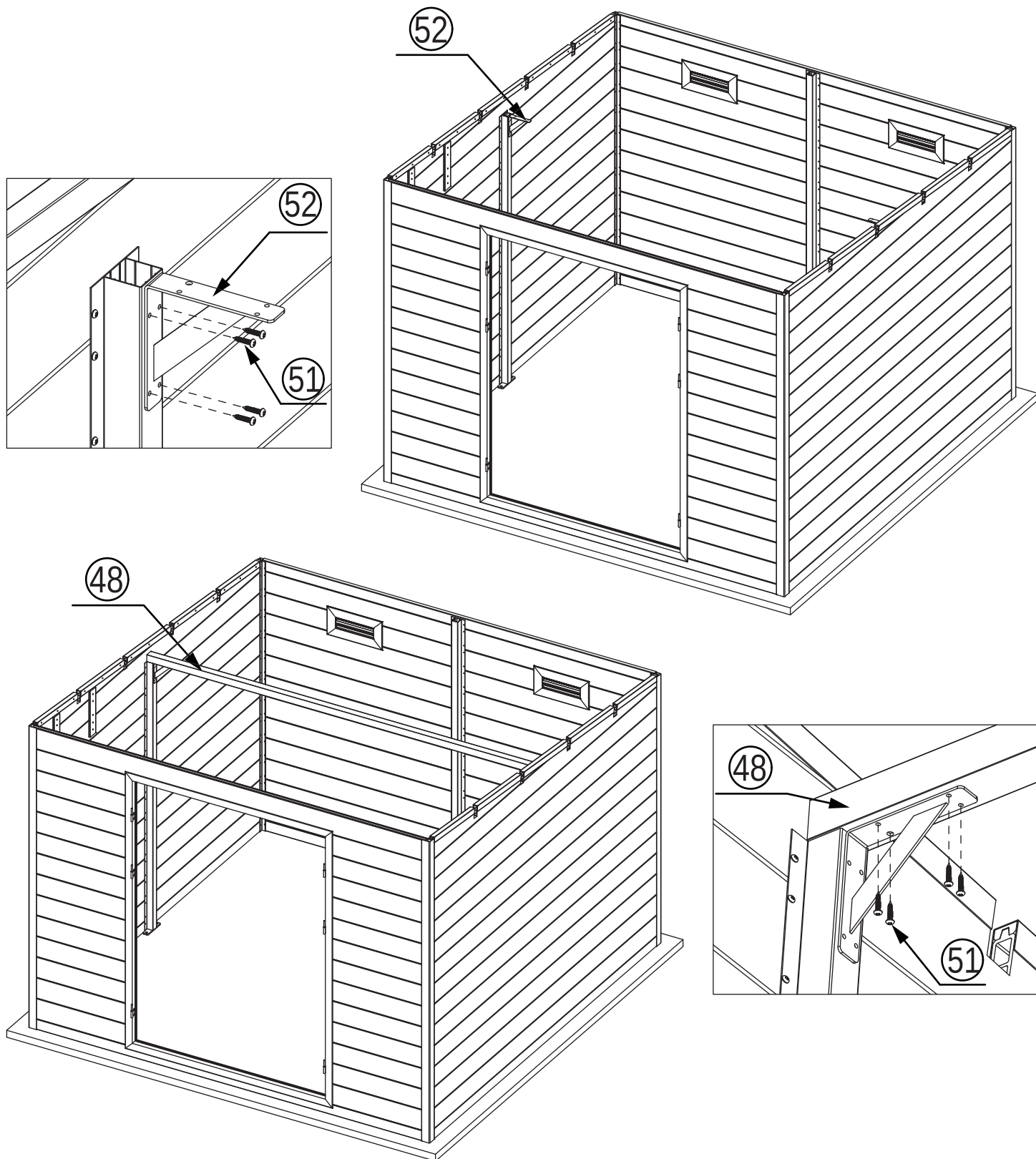
7. Plaats de voorste en achterste wandpanelen volgens de hoogte van het alu. frame en monteer daarna de driehoekige composiet wandpanelen aan beide zijden. Verbind de wandpanelen en de driehoekige composiet wandpanelen via de gaten met ST4x30mm-schroeven. (zie tekening hierboven)

Stap 8:



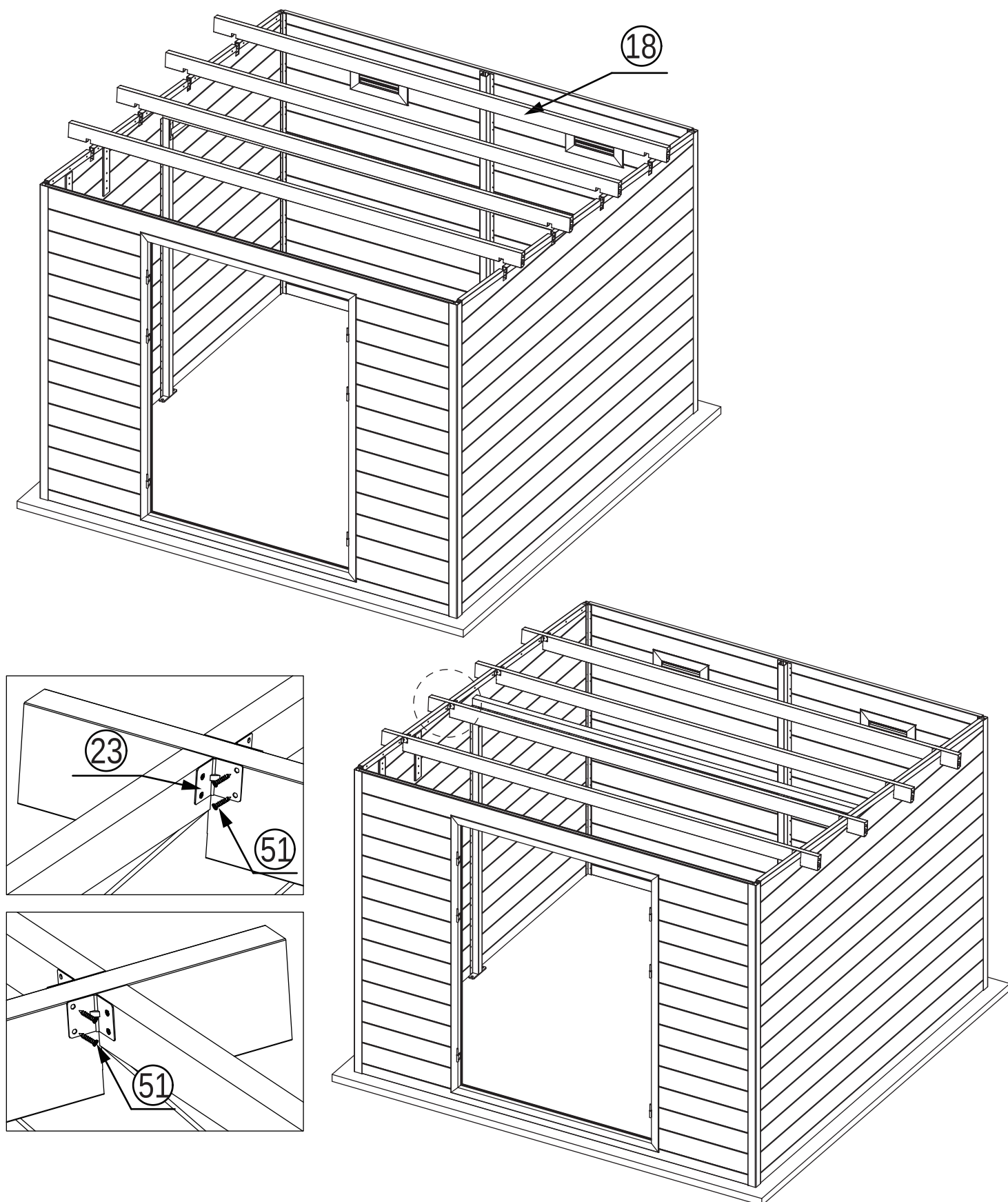
8. Neem de aluminium kolom en schuif die in de stalen voetplaat. Plaats ze in het midden van de zijwand en achterwand en bevestig ze met schroeven. Bevestig tot slot de stalen voetplaat op de betonnen ondergrond met de keilbouten. (zie tekening hierboven)

Stap 9:



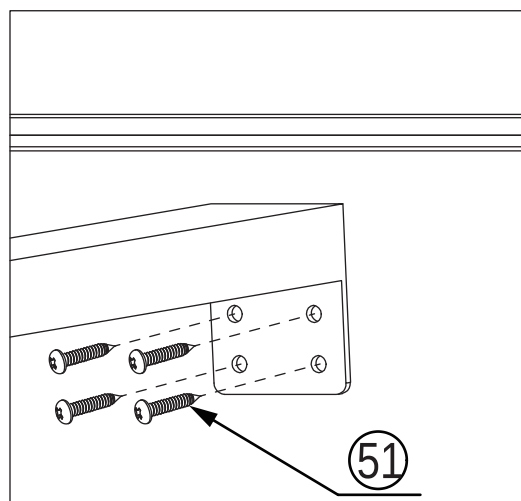
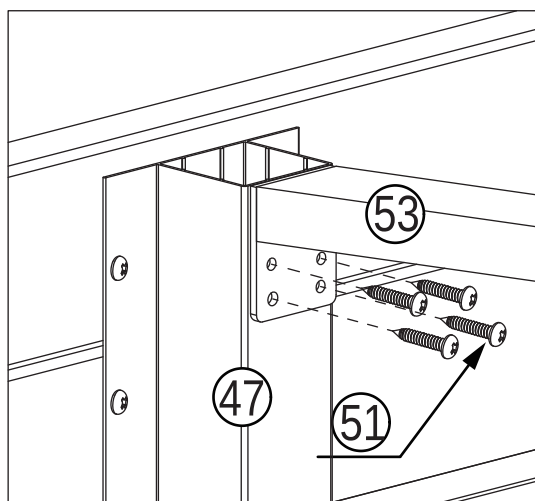
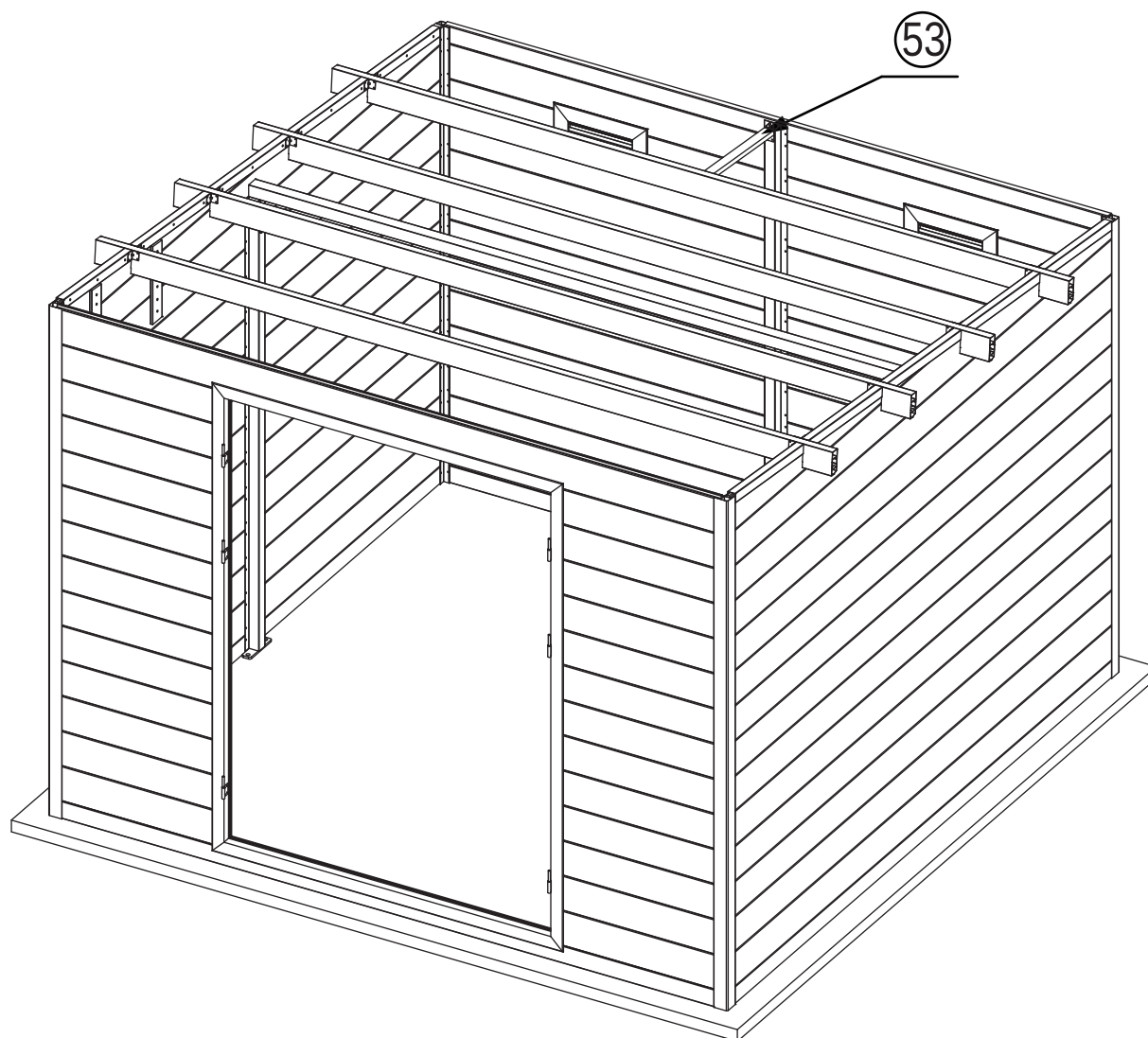
9. Bevestig de haakse steunbeugel met schroeven boven op de aluminium kolom. Plaats de aluminium buis op de aluminium kolom en bevestig die met ST4x23mm-schroeven. Boor de gaten eerst voor met een boor van Ø3mm. (zie tekening hierboven)

Stap 10:



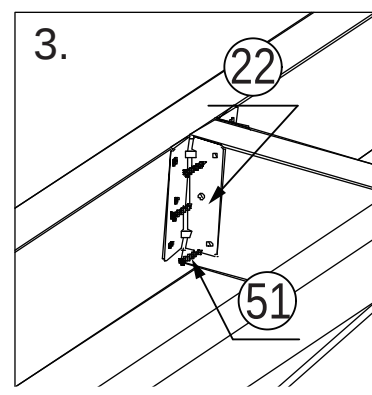
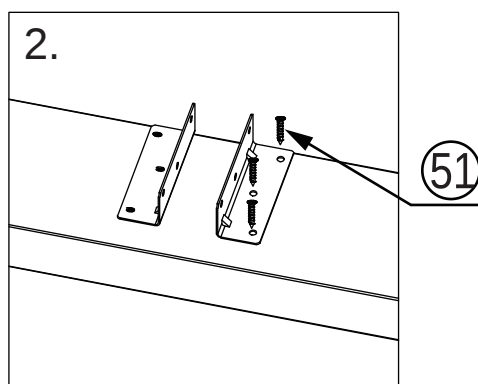
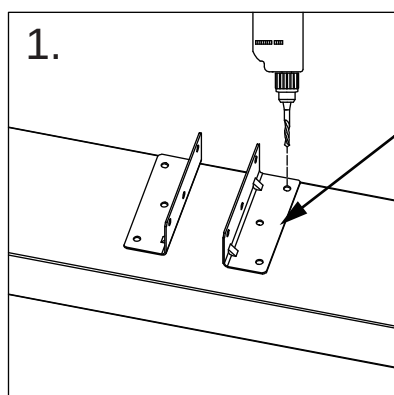
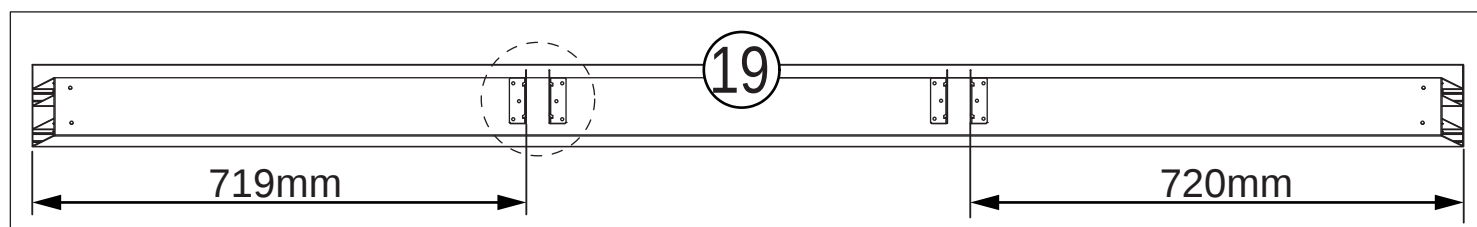
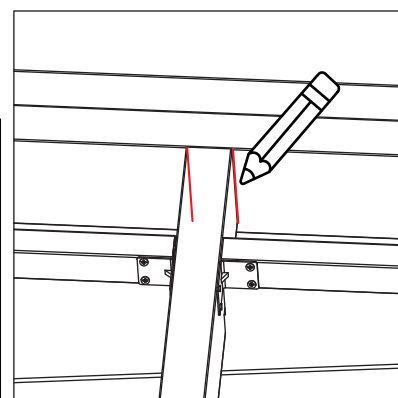
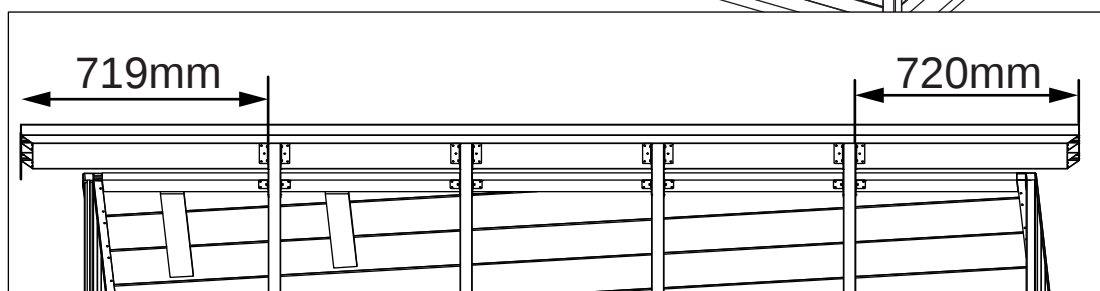
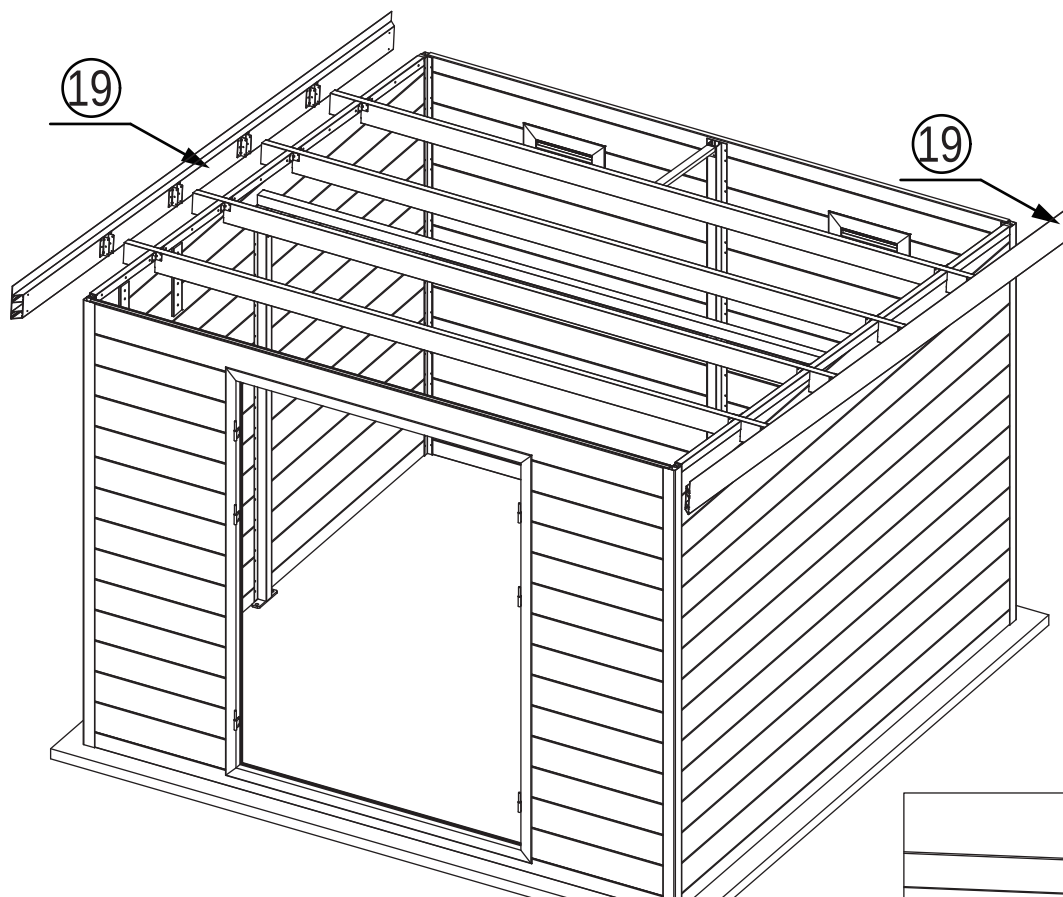
10. Schuif de alu. dakligger in de sleuf van het driehoekige composiet wandpaneel. Gebruik een L-vormig hoekprofiel om de verbinding tussen de alu. dakligger en het driehoekige wandpaneel te bevestigen. Boor eerst voor met Ø3mm en bevestig daarna met ST4x23mm-schroeven. (zie tekening hierboven)

Stap 11:



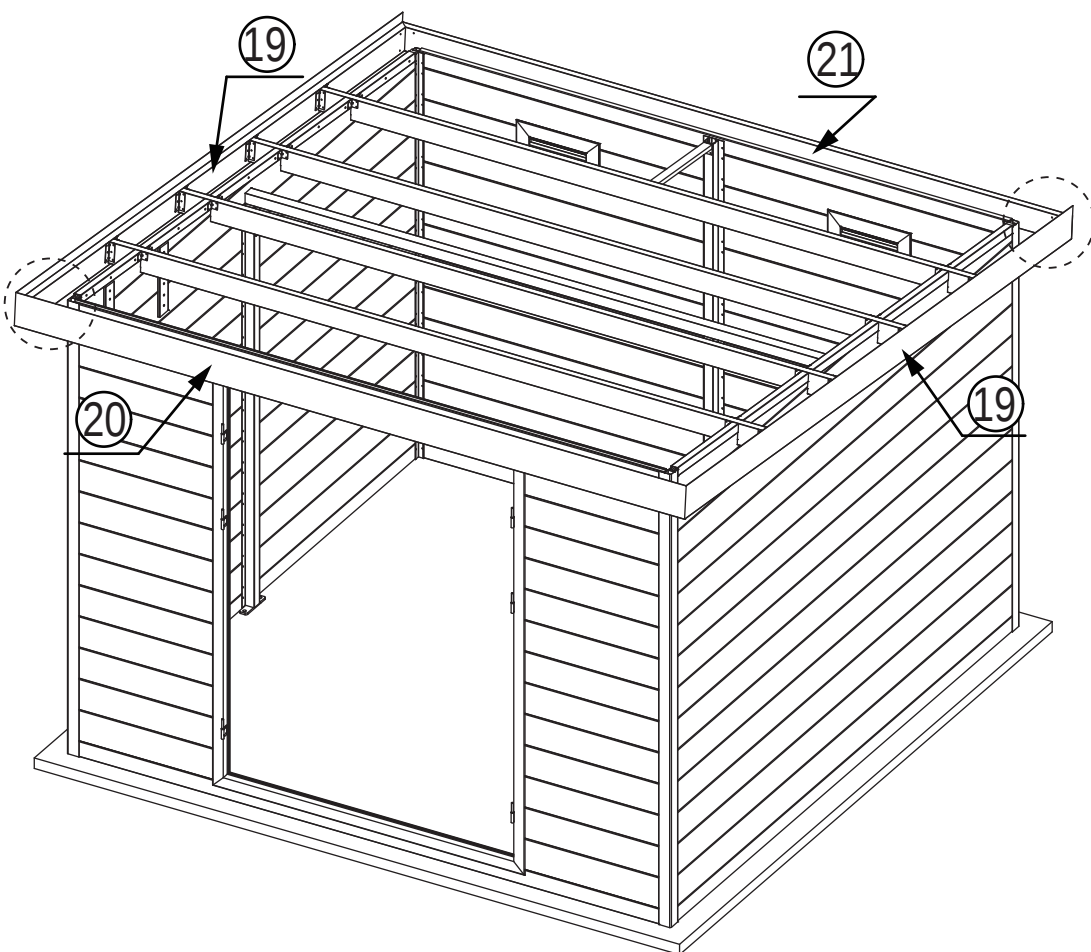
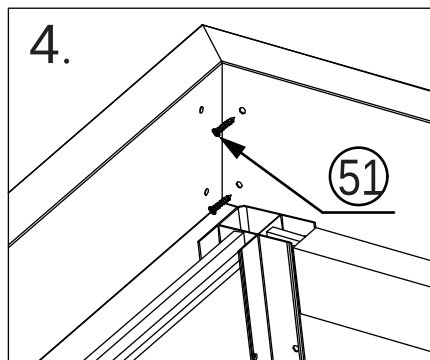
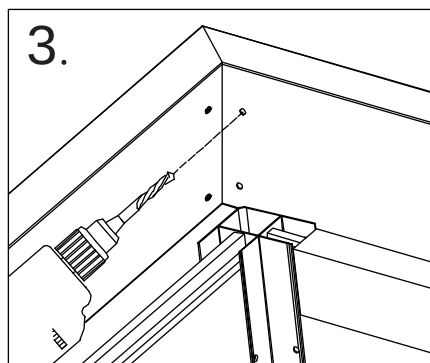
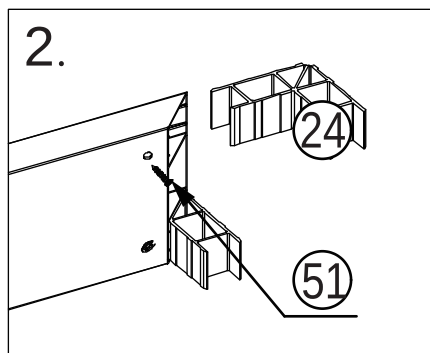
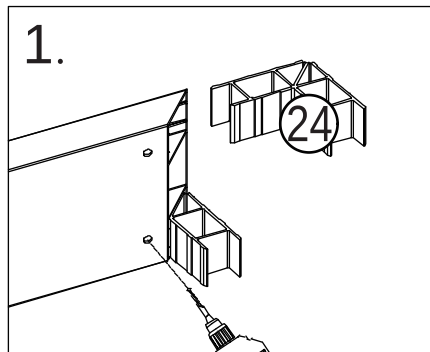
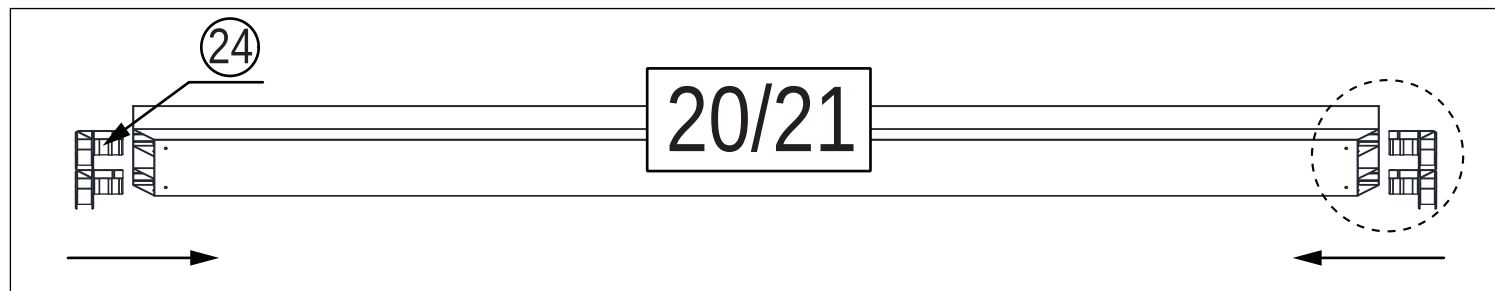
11. Verbind de achterwand en de alu. dakligger met de stalen versterkingsstrip volgens de gaten in de strip. Boor eerst voor met een boor van Ø3mm en bevestig daarna met ST4x23mm-schroeven. (zie tekening hierboven)

Stap 12:



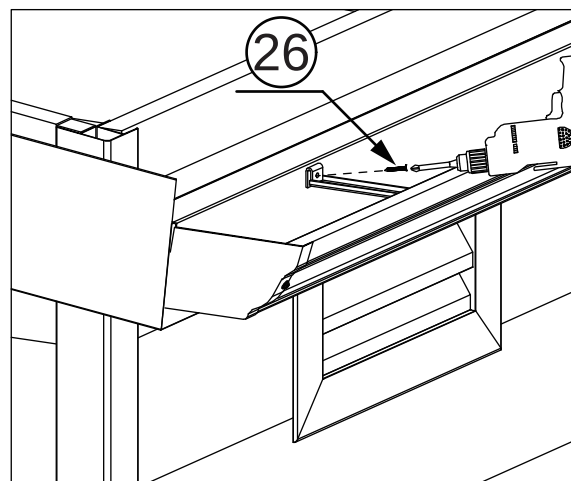
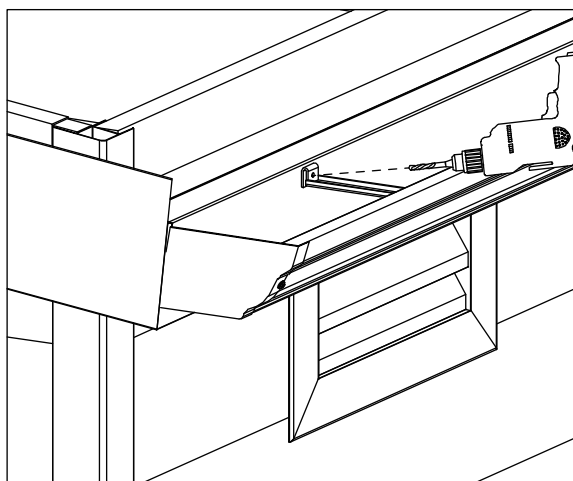
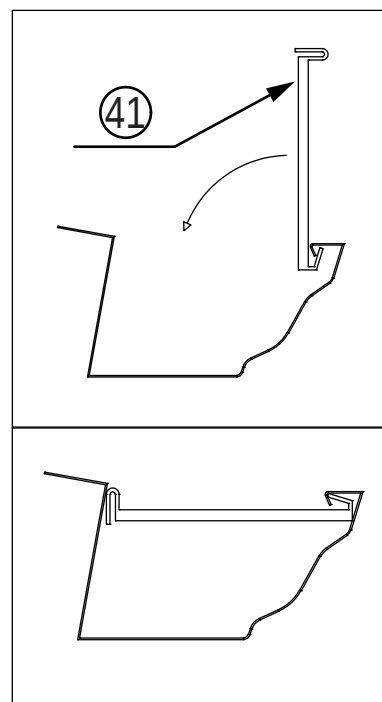
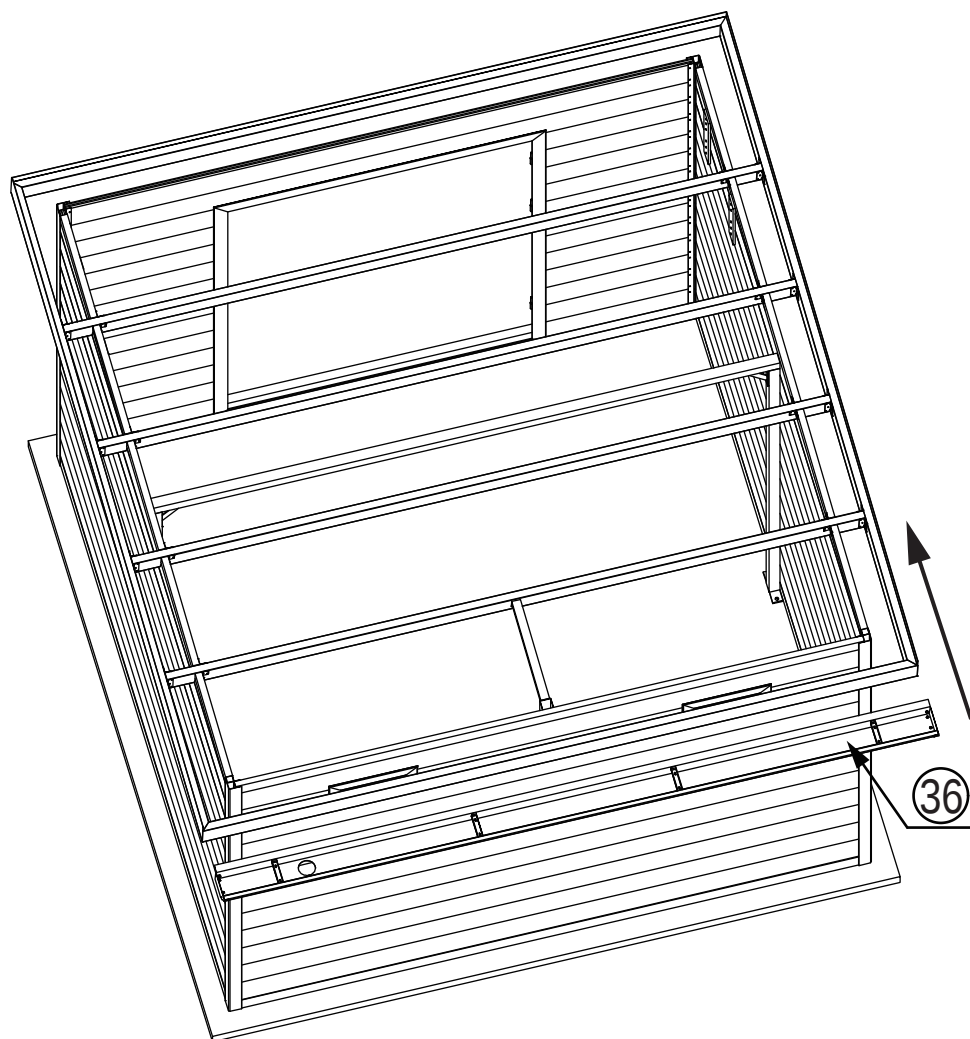
12. Monteer de alu. dakrandprofielen aan beide zijden. Teken de posities af: vooraan 719mm en achteraan 720mm. Verbind het L-vormige lange hoekprofiel met het alu. dakrandprofiel volgens de markering. Verbind en bevestig het geheel daarna met de alu. dakligger. Boor eerst voor met $\varnothing 3\text{mm}$ en bevestig met ST4x23mm-schroeven. (zie tekening hierboven)

Stap 13:



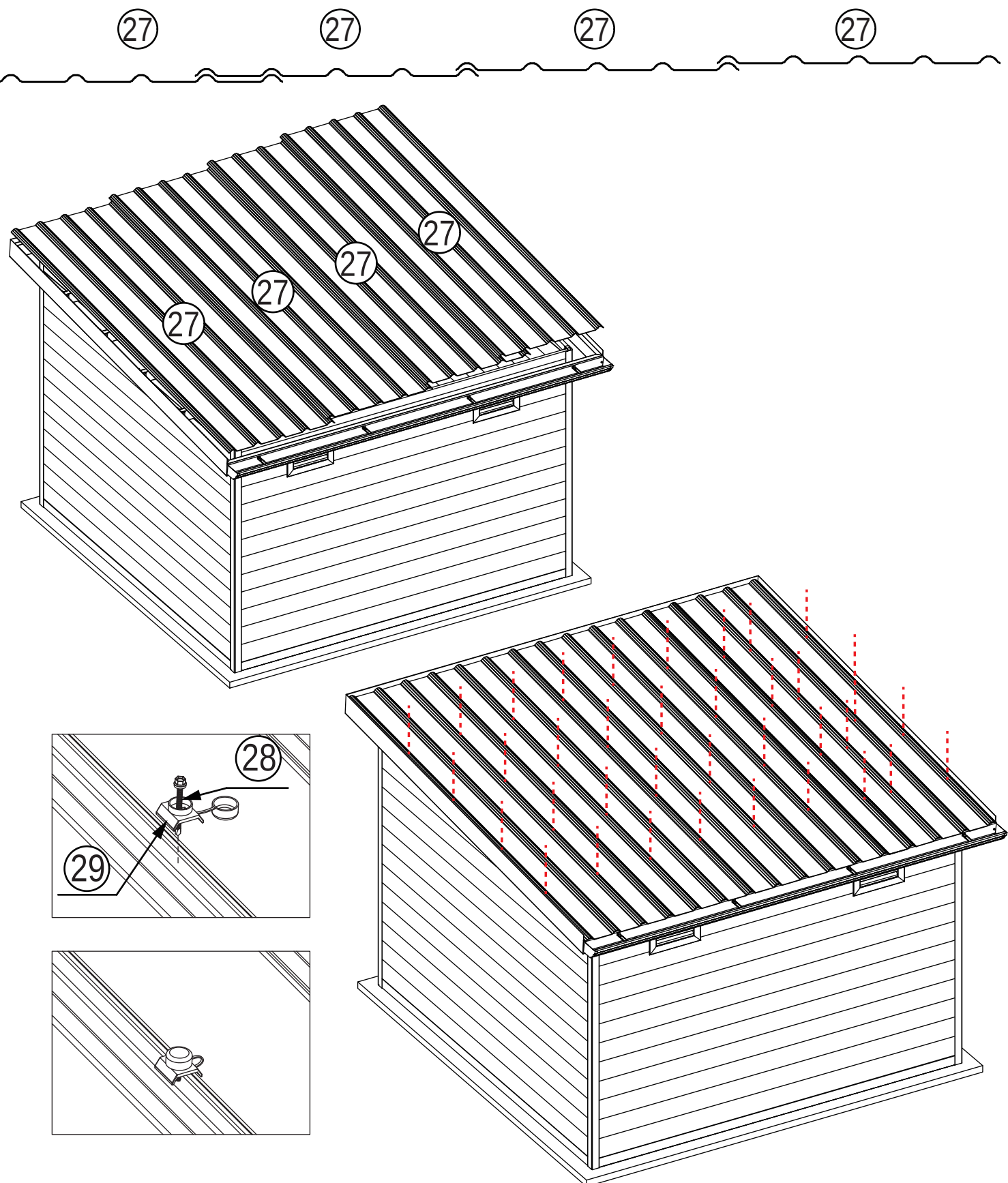
13. Monteer het alu. dakrandprofiel. Let op de montagepositie en het overeenkomstige onderdeelnummer. Schuif het alu. hoekverbindingsstuk in het alu. dakrandprofiel. Boor de gaten in het alu. hoekverbindingsstuk voor met Ø3mm volgens de gaten in het dakrandprofiel. Bevestig daarna met ST4x23mm-schroeven. (zie tekening hierboven)

Stap 14:



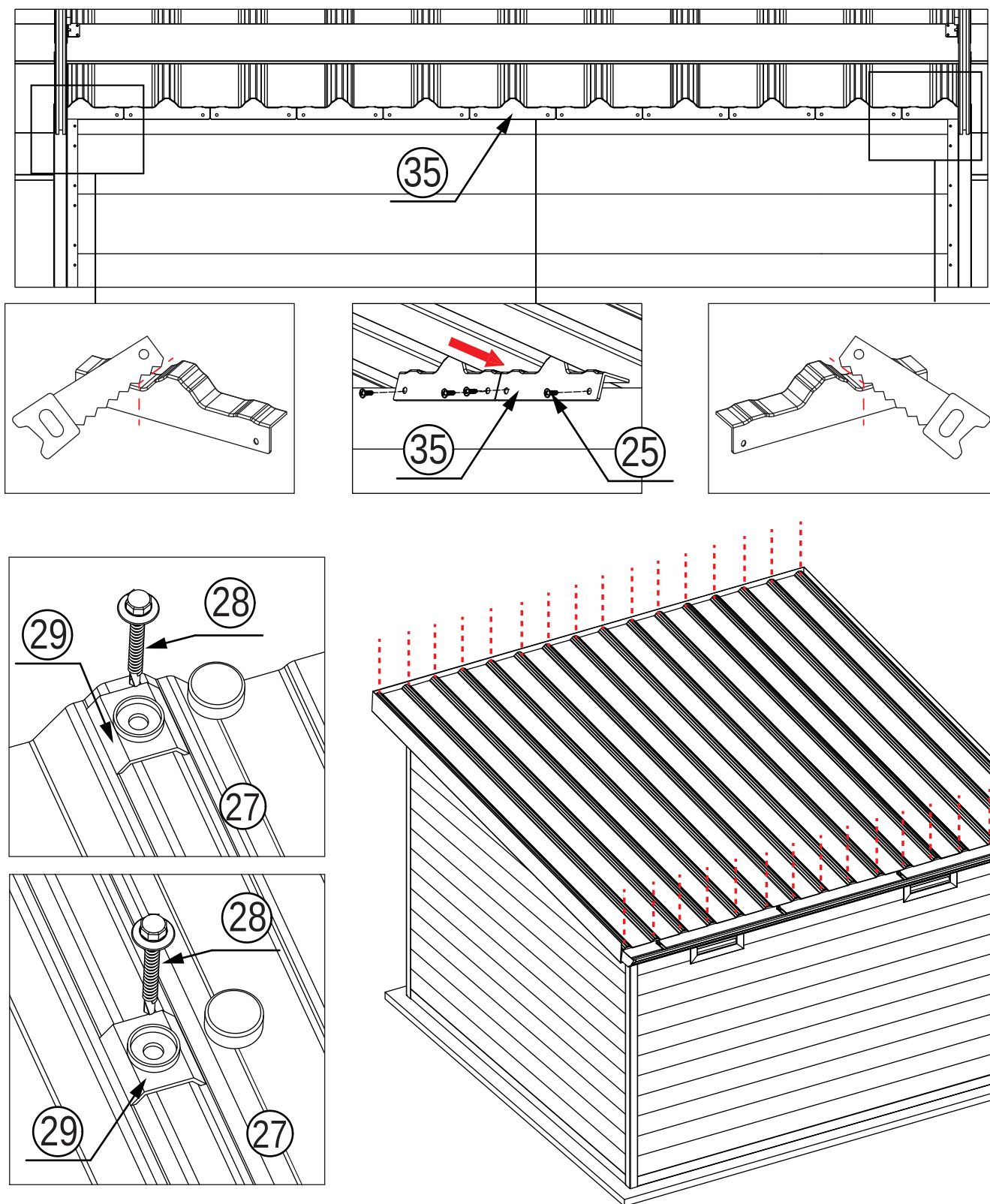
14. Schuif de afvoergoot in de dakrand van de achterwand en monteer de ophangstukken. Boor via de gaten van de ophanger voor in de dakrand met Ø3mm en bevestig alles daarna met ST4x30mm-schroeven. (zie tekening hierboven)

Stap 15:



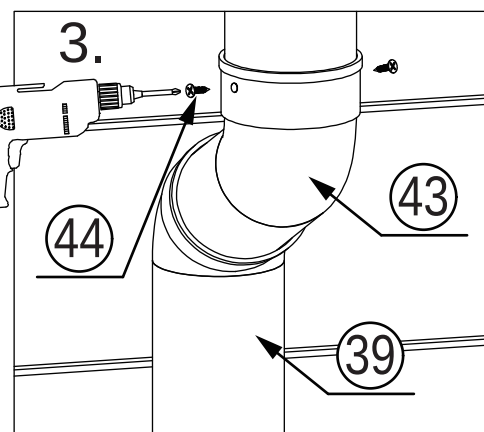
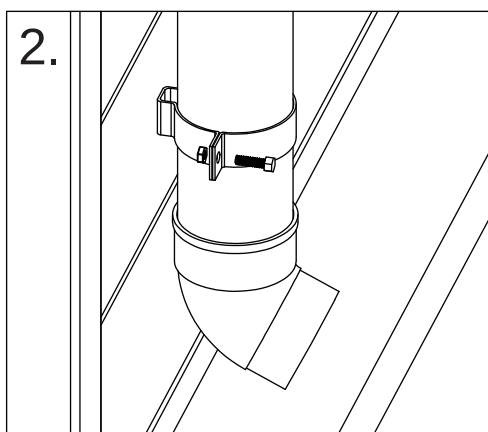
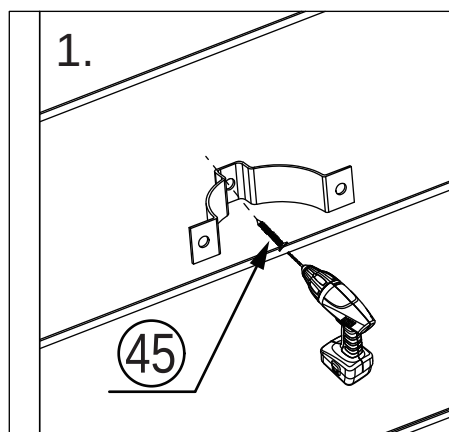
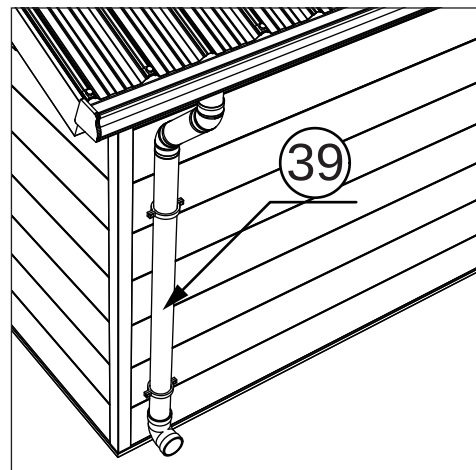
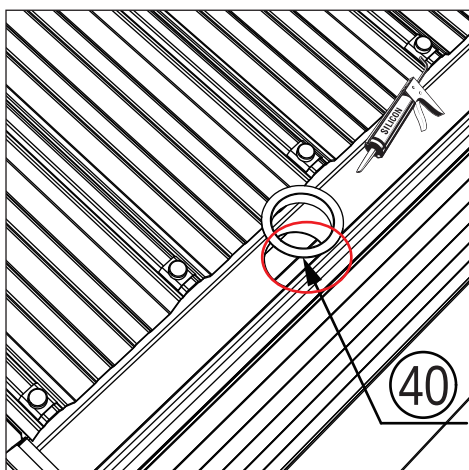
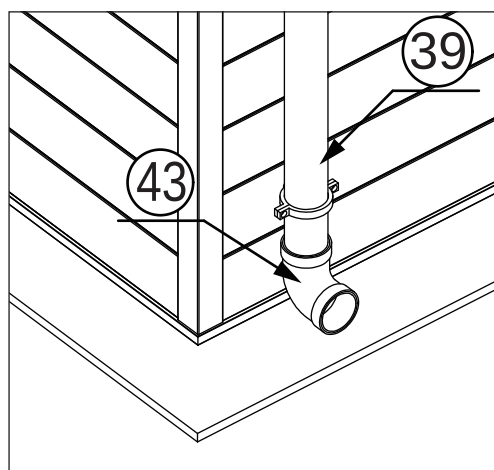
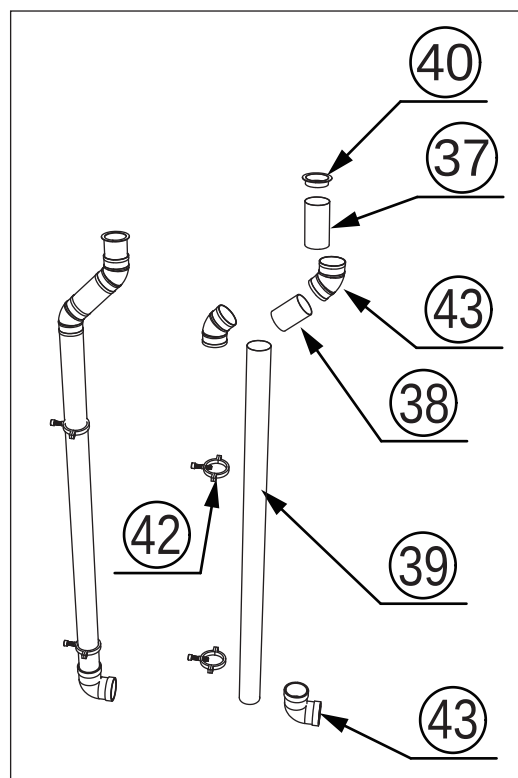
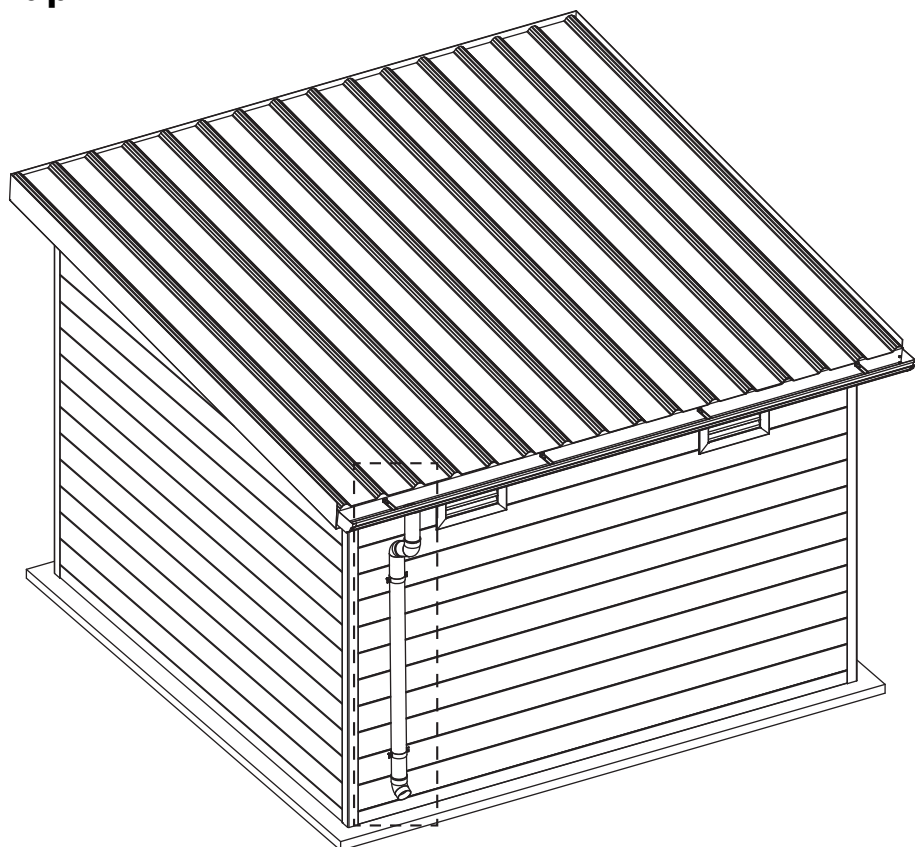
15. Monteer de dakplaten uit PVC-hars boven op de berging. Leg de eerste laag dakplaten op het dak zoals op de tekening. Bevestig de PVC-dakplaten met kunststof kapjes (ST5x60mm) aan het alu. dakrandprofiel en de alu. dakliggers. (zie tekening hierboven)

Stap 16:



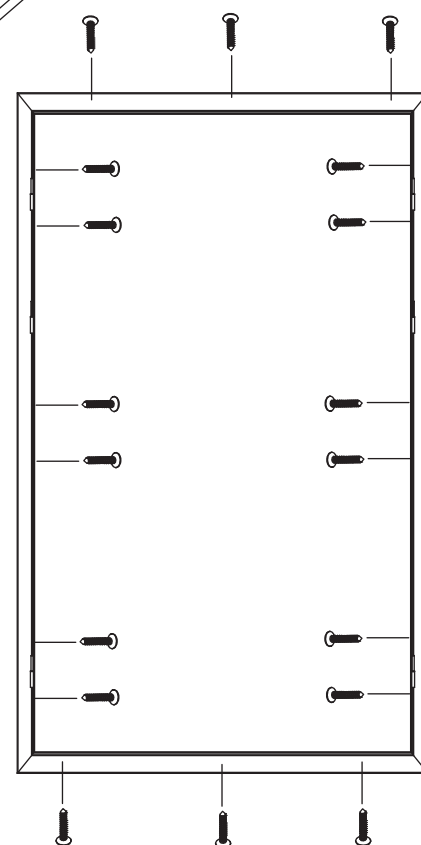
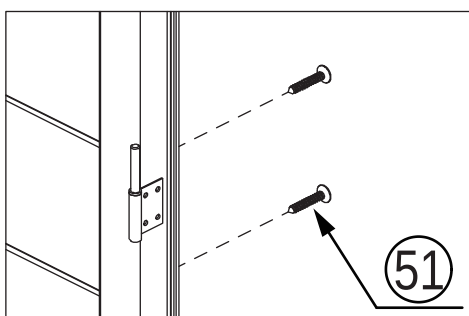
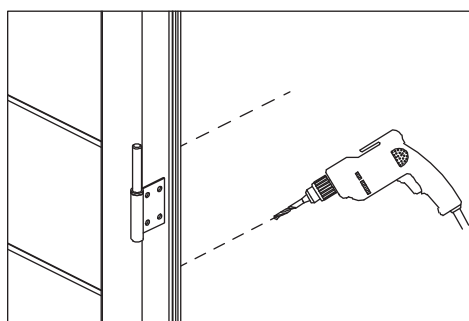
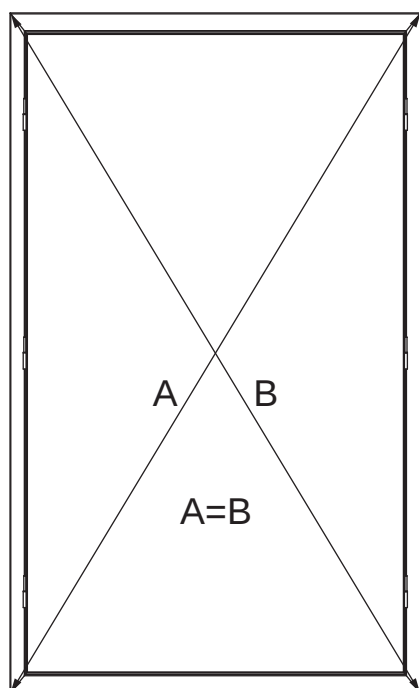
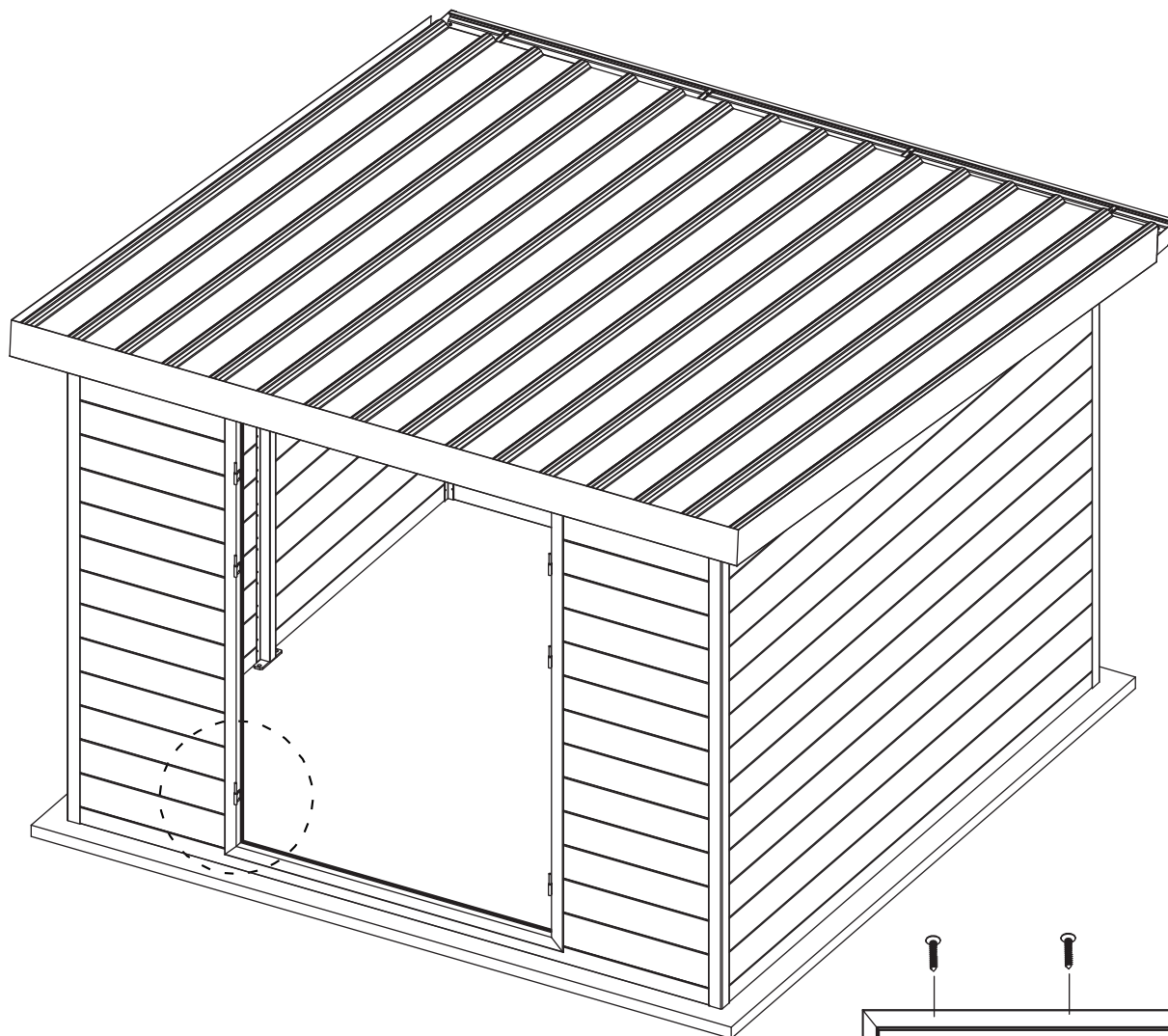
16. Plaats een sponsplug in de holle ruimte tussen de bovenkant van de voor- en achterwand en de PVC-dakplaat. Het overtollige deel aan beide zijden kan je met een schaar afknippen. Bevestig daarna de PVC-dakplaat aan de voorste en achterste WPC-wandpanelen en aan de voorste en achterste alu. dakrandprofielen met ST5x60mm-schroeven met kunststof kap. Elk punt van het dakrandprofiel moet met schroeven worden vastgezet. (zie tekening hierboven)

Stap 17:



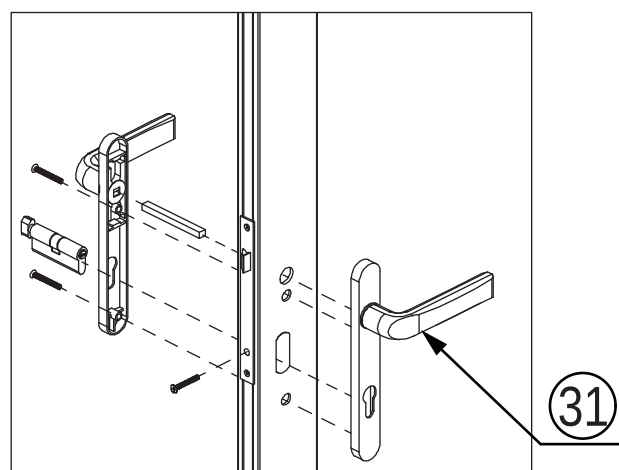
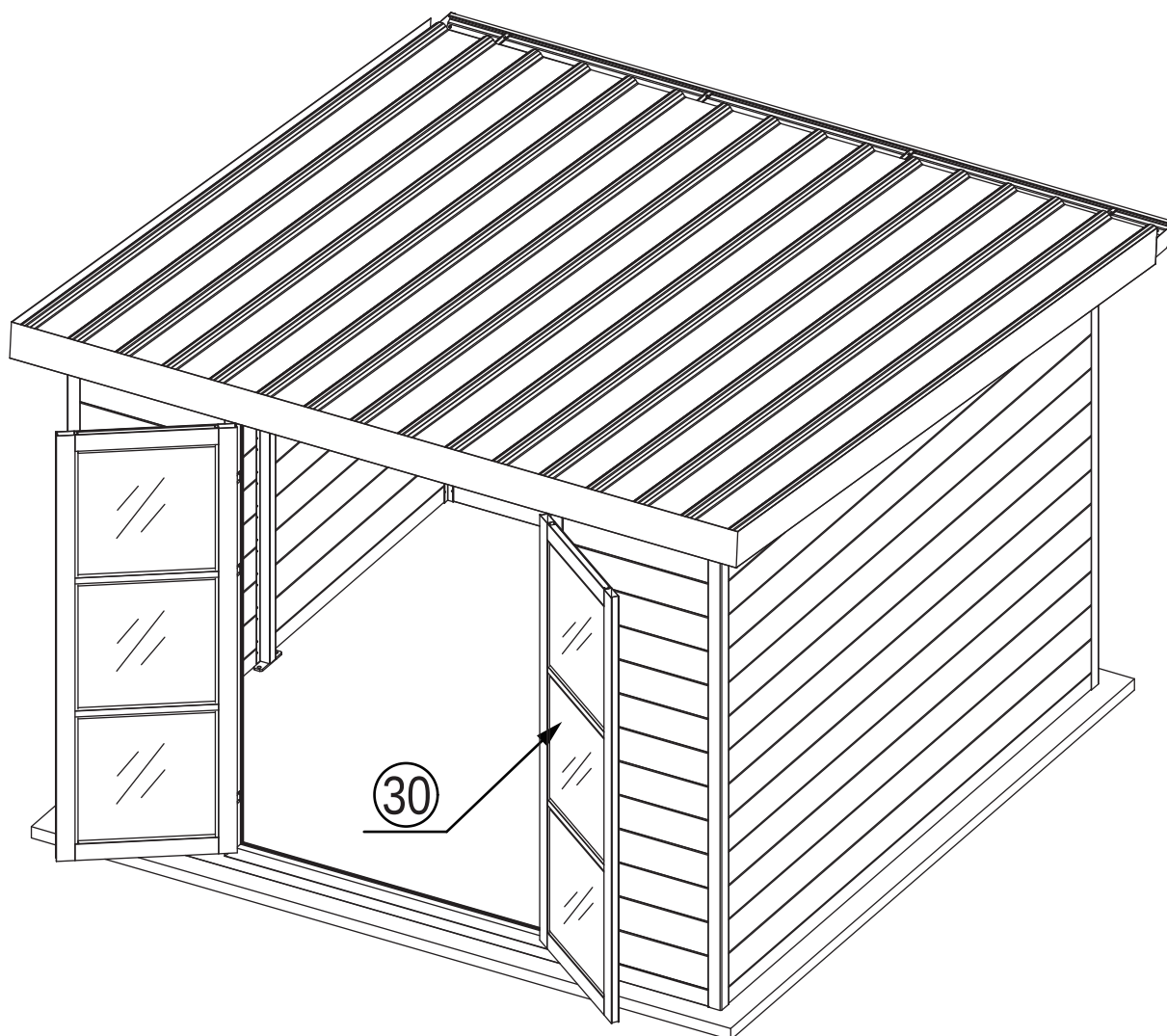
17. Monteer eerst de afvoer op de opening van de goot met montagelijm. Plaats daarna de regenpijp, markeer de positie van de bevestiging en schroef die vast op de WPC-wandpanelen met ST5x20mm-schroeven. Boor vervolgens met Ø3mm de gaten voor aan elke afvoeraansluiting en bevestig ze met ST4x12mm zelftappende schroeven. (zie tekening hierboven)

Stap 18:



18. Controleer met een meetinstrument of de diagonalen van het deurkader gelijk zijn. Boor de gaten in het deurkader voor met Ø3mm en zet het deurkader vast met ST4x23mm-schroeven. (zie tekening hierboven)

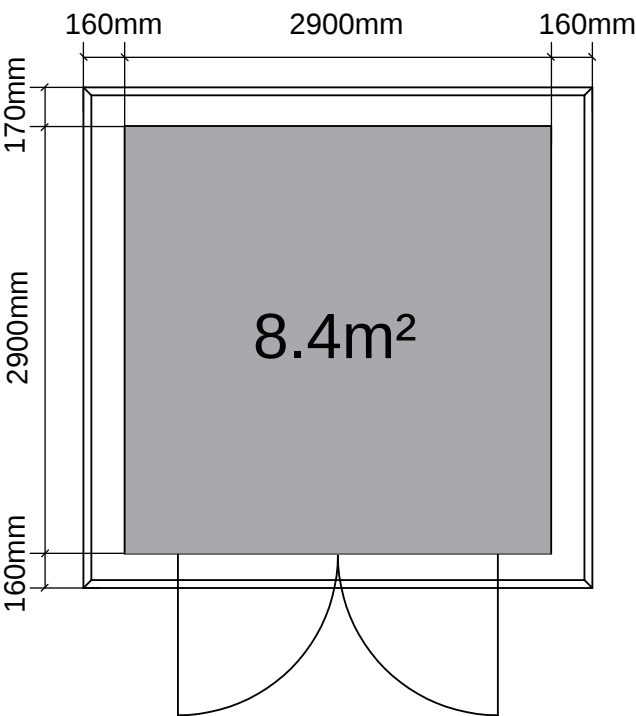
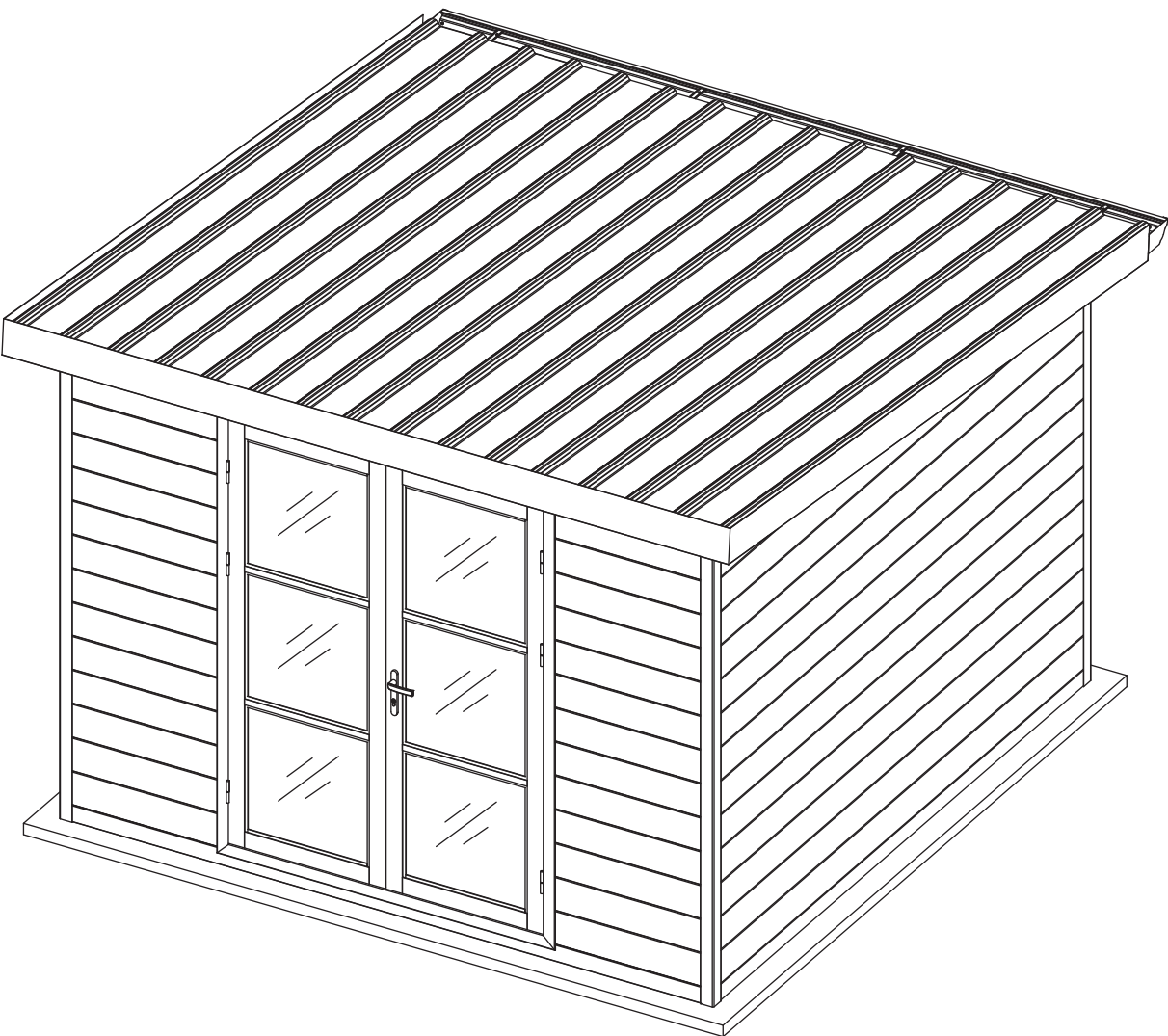
Stap 19:

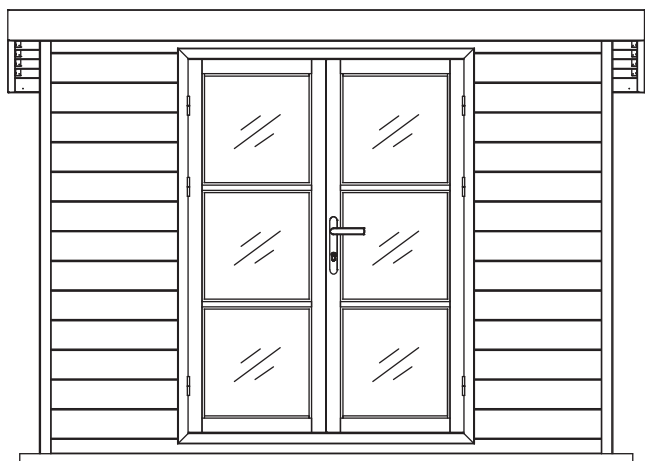


19. Plaats de deur in de scharnieren van het deurkader, test het openen en sluiten van de deur en stel bij indien nodig. Monteer daarna de deursloten. (zie tekening hierboven)

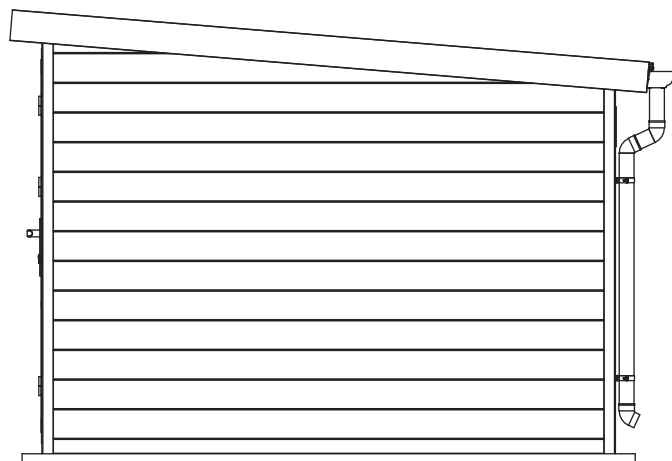
Notice de montage

DIMENSIONS 3x3m

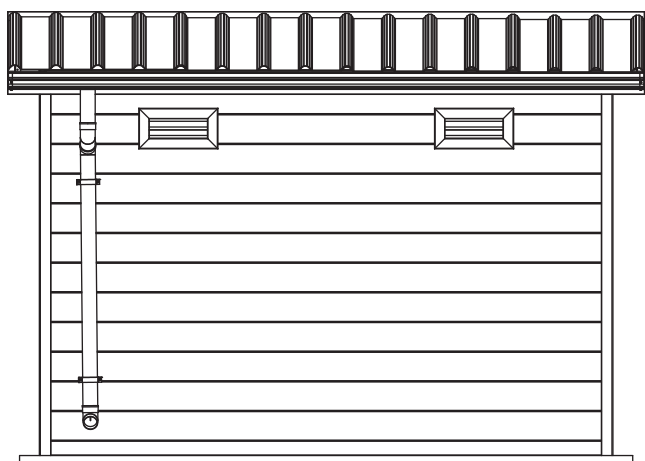




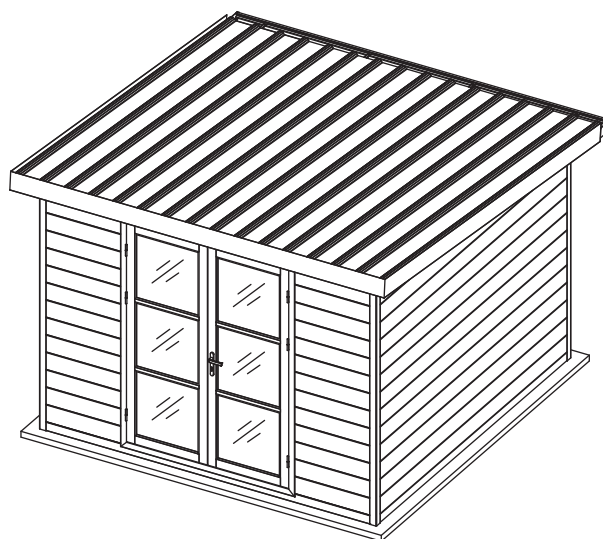
Vue de face



Vue de côté

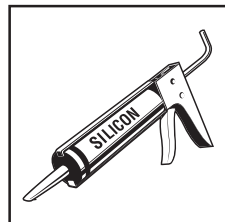
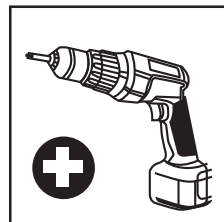
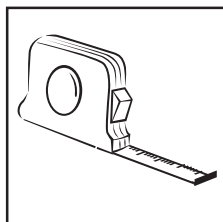
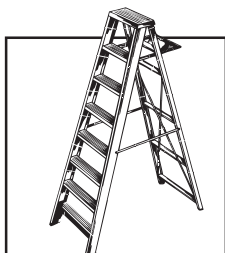
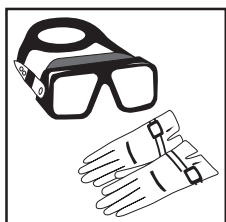
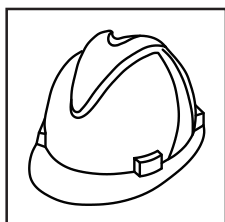


Vue arrière

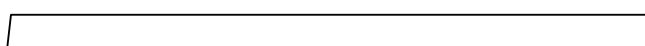
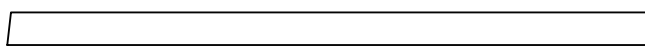
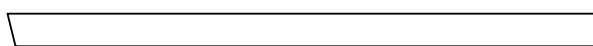
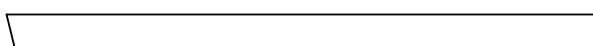
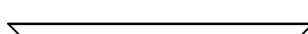
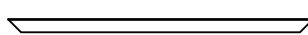
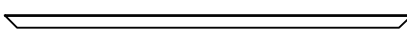
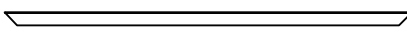
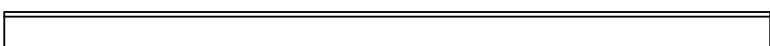
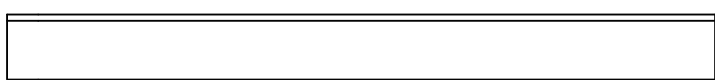
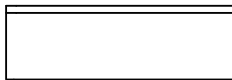
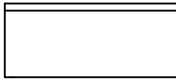
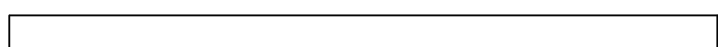


Vue axonométrique

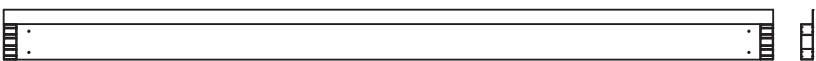
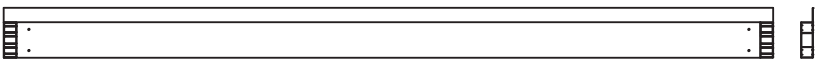
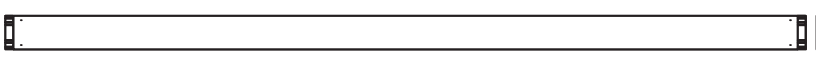
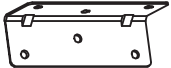
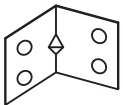
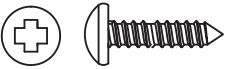
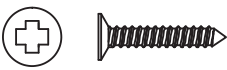
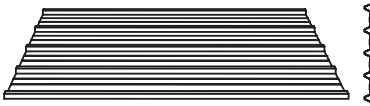
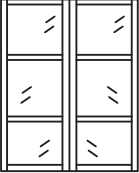
Outils nécessaires:



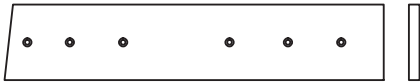
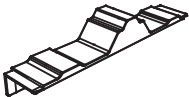
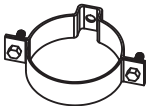
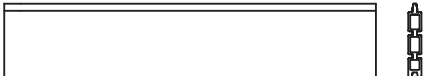
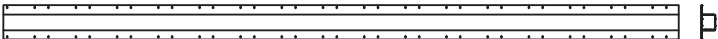
Accessoires de montage et pièces de rechange

N°	STRUCTURE	DESCRIPTION	QTÉ	
1			Poteau en aluminium 58x58 L=2177mm	1
2			Poteau en aluminium 58x58 L=2177mm	1
3			Poteau en aluminium 58x58 L=1946mm	1
4			Poteau en aluminium 58x58 L=1946mm	1
5			Cadre de porte supérieur	1
6			Cadre de porte inférieur	1
7			Cadre de porte gauche	1
8			Cadre de porte droit	1
9			Connecteur de porte	4
10			Fixation du cadre de porte	8
11			Clé Allen	1
12			Panneau mural alu. B 85x29 L=2835mm	4
13			36 panneaux muraux 160x28 L=2835mm	
14			Panneau mural 160x28 L=697mm	26
15			Panneau mural 160x28 L=500mm	2
16			Panneau mural 75x28 L=2835mm	1
17			Pignon	2

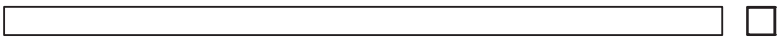
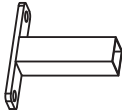
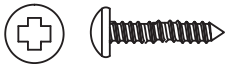
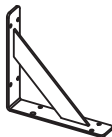
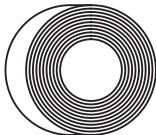
Accessoires de montage et pièces de rechange

N°	STRUCTURE	DESCRIPTION	QTÉ
18		Poutre alu. 98x37 L=3146mm	4
19		Profil court de corniche alu. 155x37 L=3230mm	2
20		Profil court de corniche alu. 155x37 L=3220mm	1
21		Profil court de corniche alu. 110x37 L=3220mm	1
22		Cornière 28x28 L=86mm	16
23		Cornière 30x30 L=35mm	16
24		Connecteur alu.	8
25		Vis autotaraudeuses 4x15mm	435
26		Vis autotaraudeuses 4x30mm	26
27		4 plaques de toiture en plastique	4
28		Vis 5x60mm	105
29		Protection anti-pluie	105
30		Porte	1
31		Poignée de porte	1
32		Grille de ventilation en plastique	2

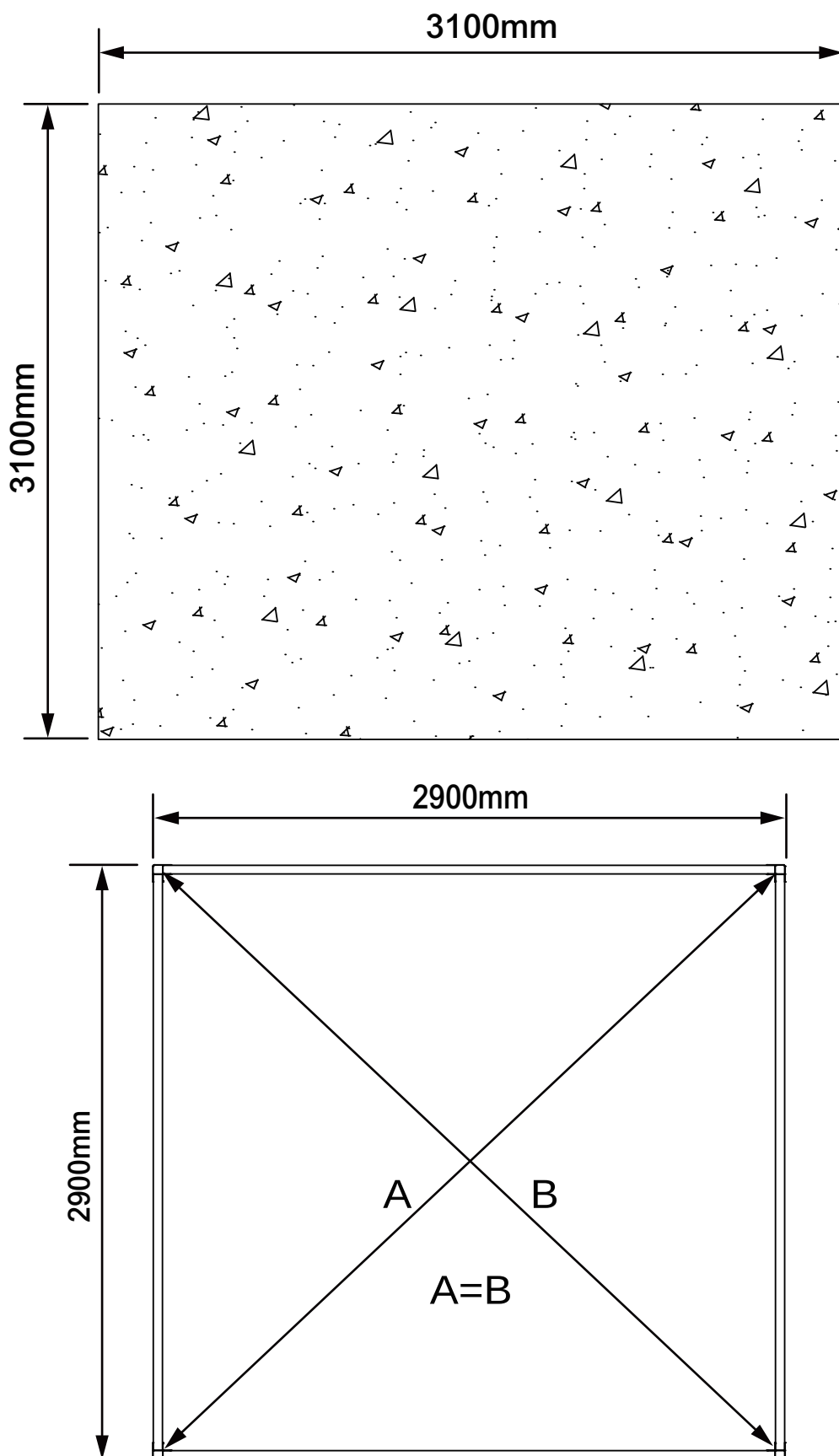
Accessoires de montage et pièces de rechange

N°	STRUCTURE	DESCRIPTION	QTÉ
33		Panneau 71x10 L=370mm	2
34		Panneau 71x10 L=333mm	2
35		Bouchon de toiture	30
36		Gouttière 175x90 L=3210mm	1
37		Tuyau de descente Ø75mm L=200mm	1
38		Tuyau de descente Ø75mm L=110mm	1
39		Tuyau de descente Ø75mm L=1300mm	1
40		Avaloir	1
41		Support de suspension	4
42		Collier	2
43		Élément d'évacuation	3
44		Vis autotaraudeuses 4x12mm	15
45		Vis autotaraudeuses 5x20mm	5
46		Panneau mural 160x28 L=1154mm	1
47		Poteau en aluminium 98x45 L=1930mm	3

Accessoires de montage et pièces de rechange

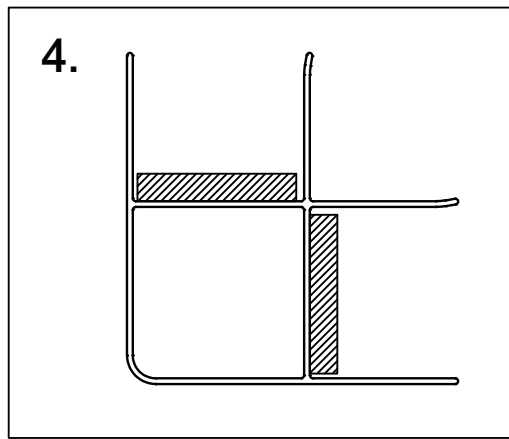
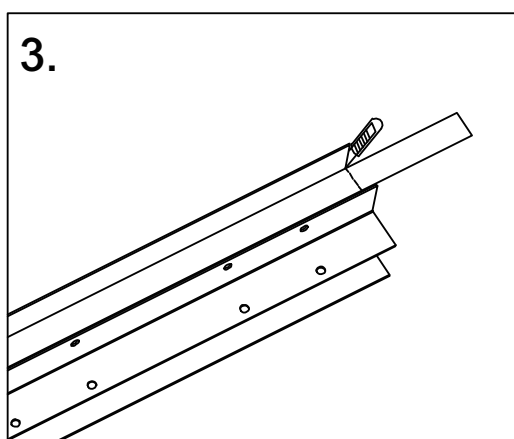
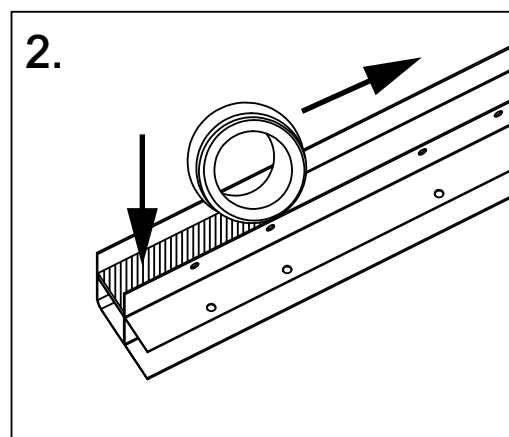
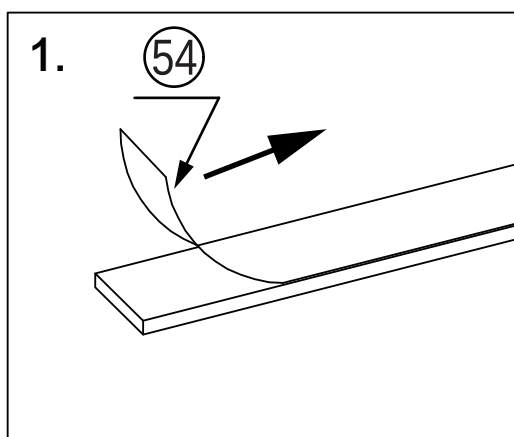
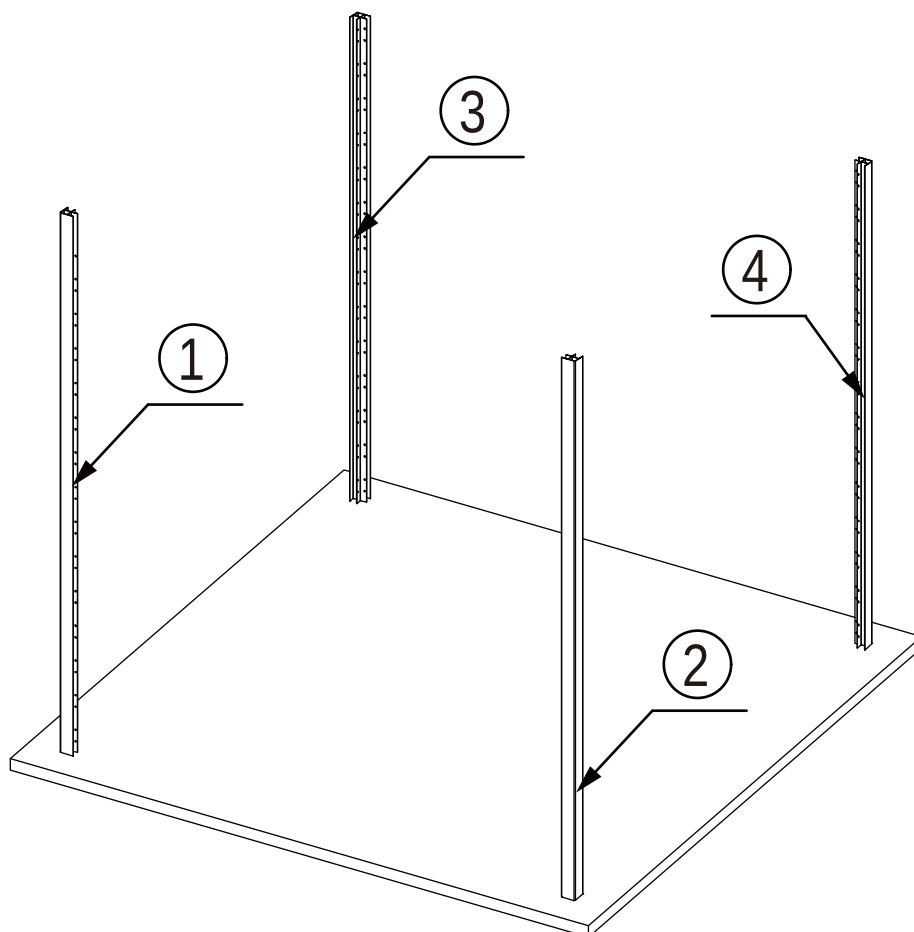
N°	STRUCTURE	DESCRIPTION	QTÉ
48		Tube en aluminium 50x50 L=2835mm	1
49		Platine en acier	3
50		Goujon d'ancrage inversé	6
51		Vis autotaraudeuses 4x23mm	220
52		Équerre de support	2
53		Barre en acier	1
54		Mousse EVA adhésive	5

Étape 1:



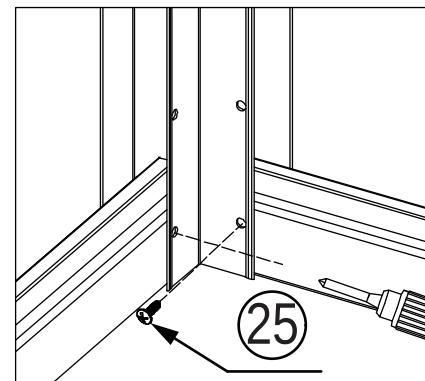
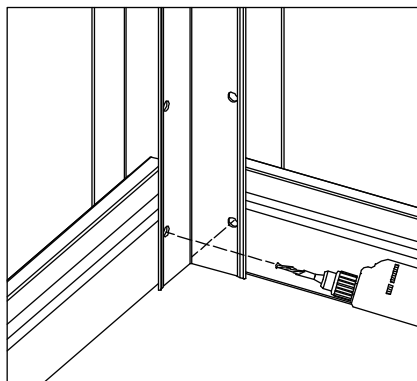
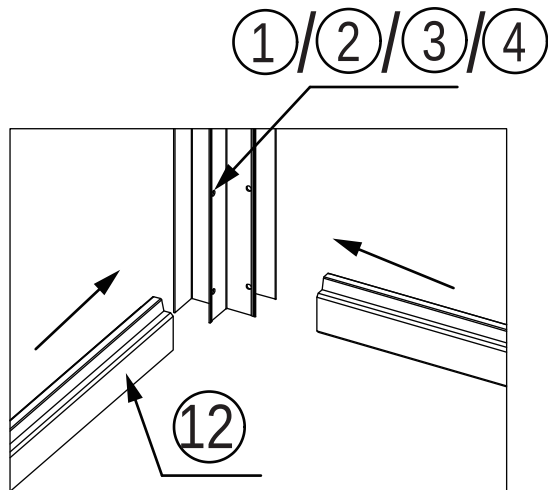
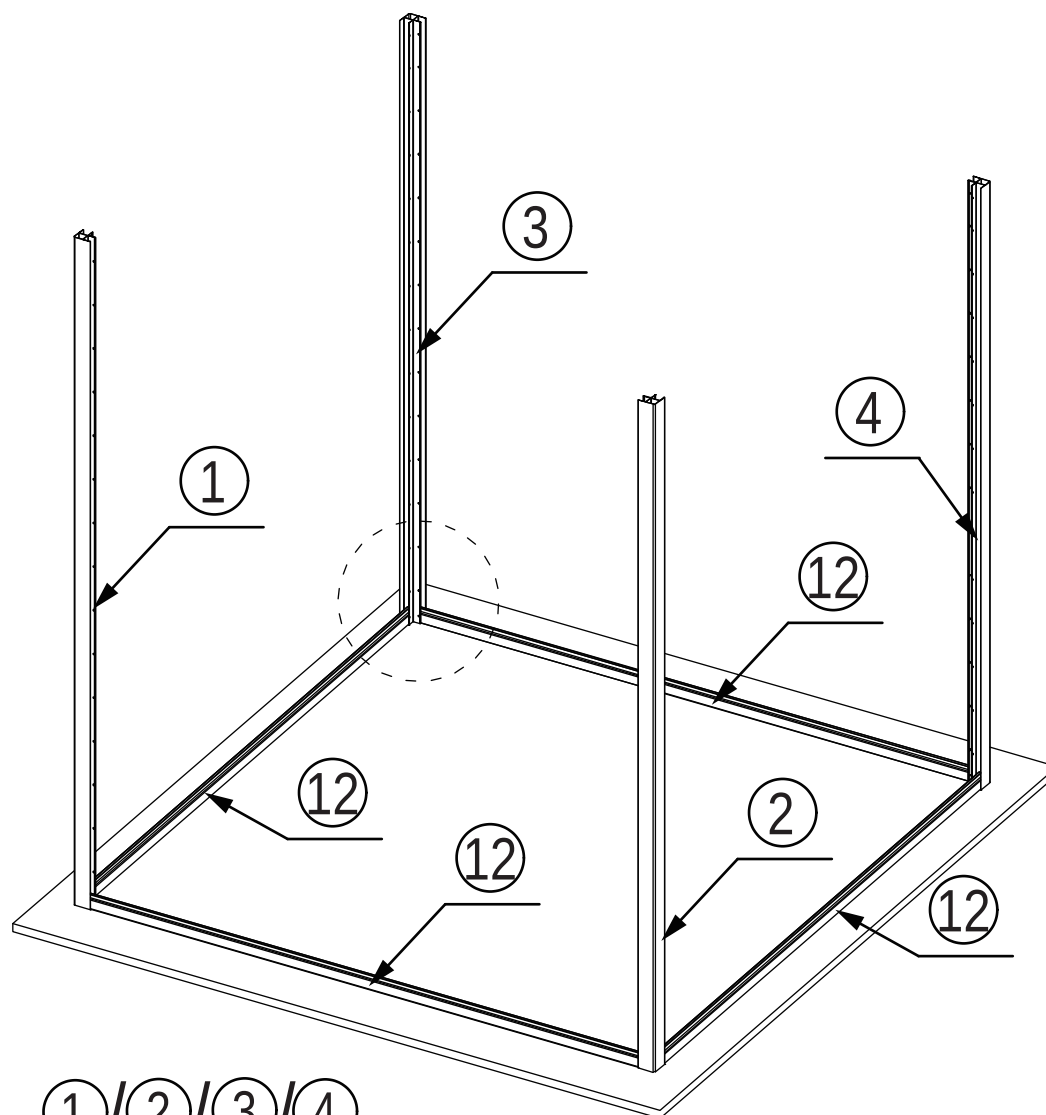
1. L'abri de jardin doit être installé sur une fondation stable et plane, par exemple une dalle en béton. La surface doit être plane et conforme aux dimensions indiquées ci-dessus. Vérifiez que les diagonales intérieures sont égales.

Étape 2:



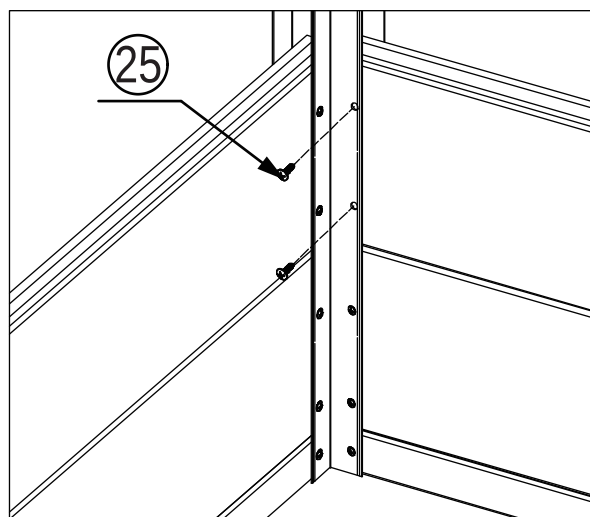
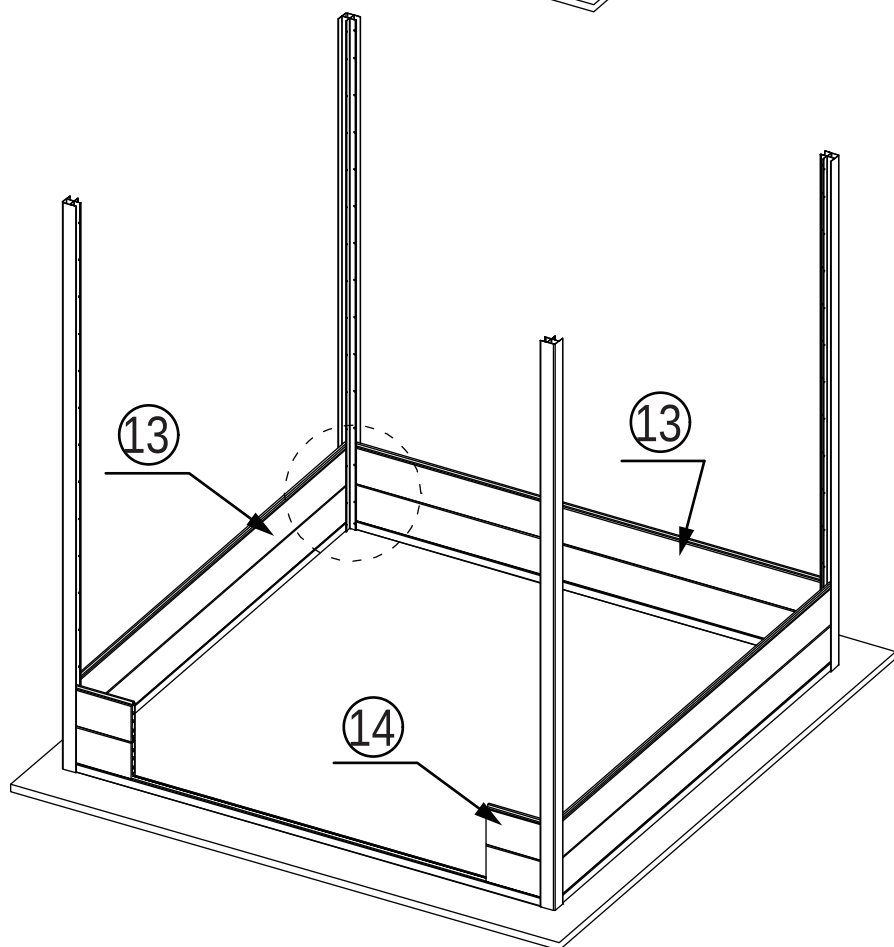
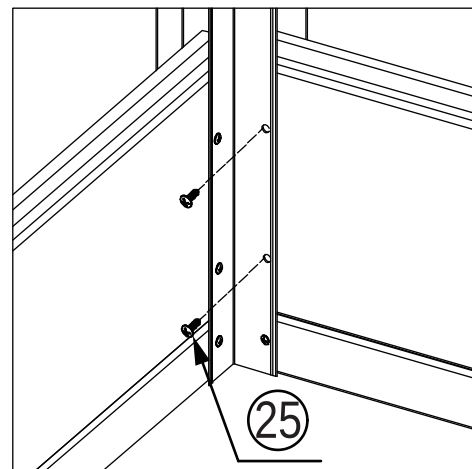
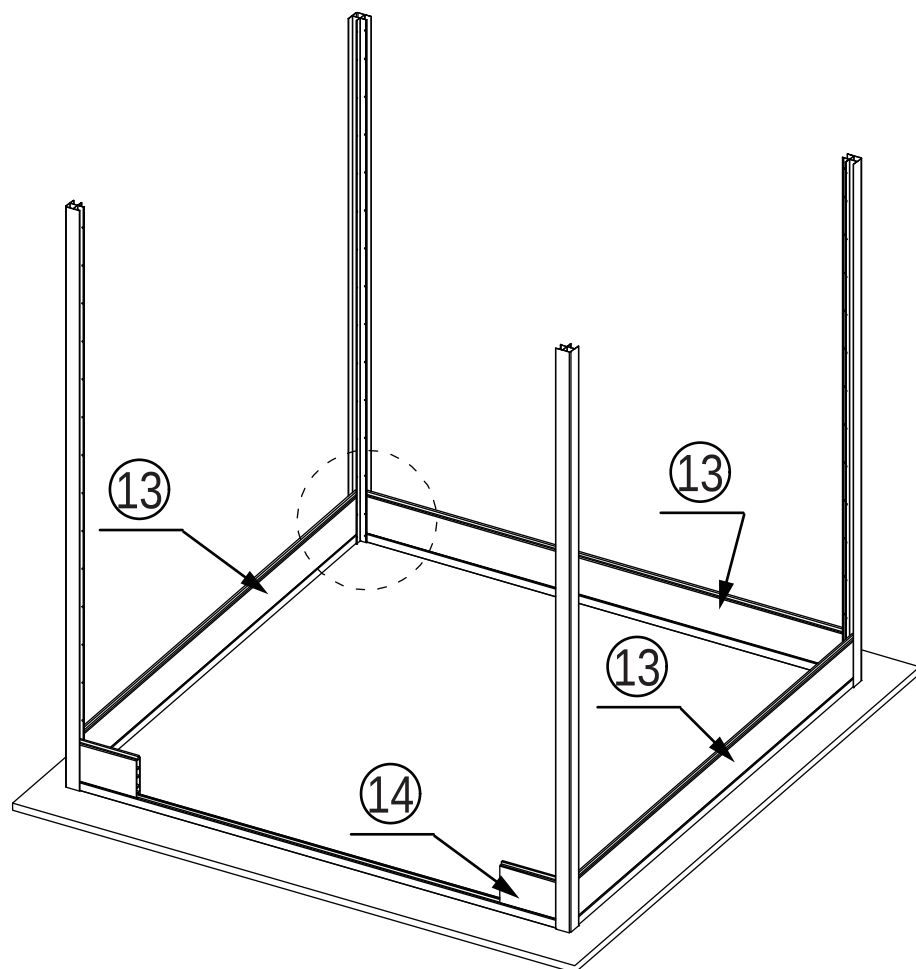
2. Collez la mousse EVA adhésive dans la rainure du poteau en aluminium. (voir schéma ci-dessus)

Étape 3:



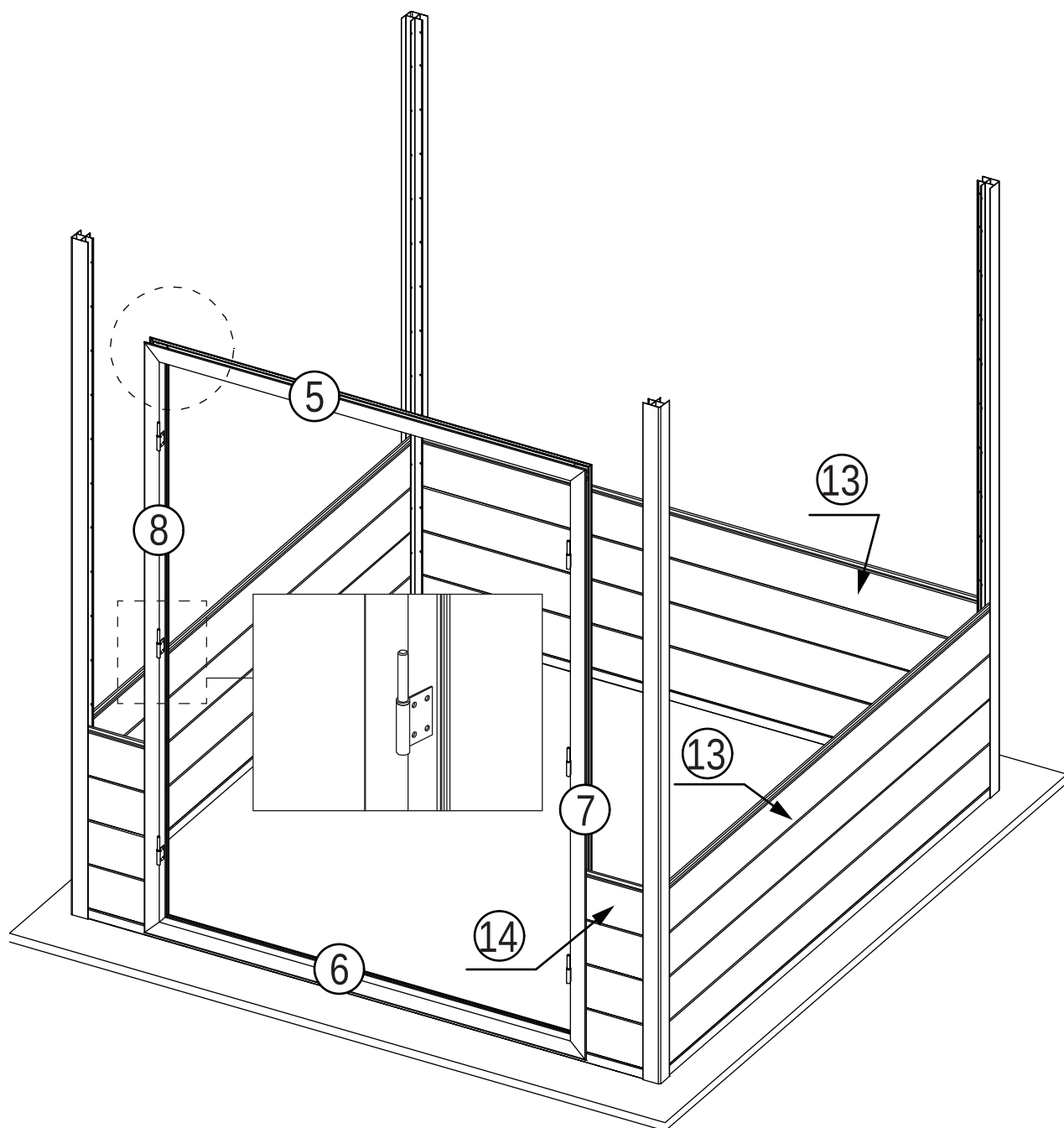
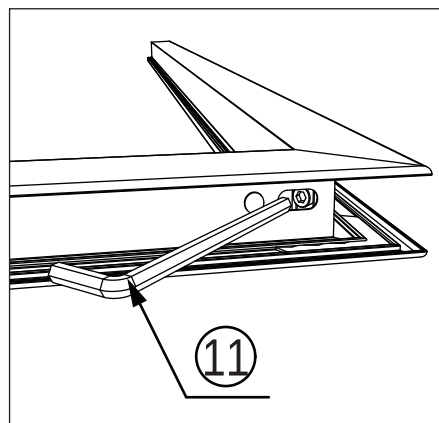
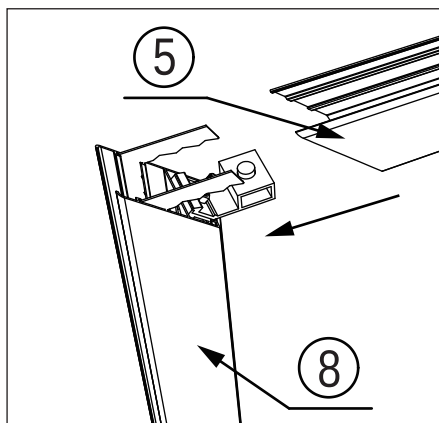
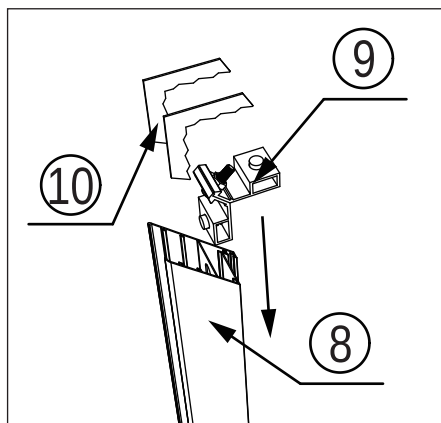
3. Insérez les panneaux de base en aluminium dans le cadre en aluminium. En suivant les trous du cadre, prépercez les panneaux de base avec un foret de Ø3mm. Vissez ensuite lentement les vis ST4x15mm à la verticale. Respectez les numéros de pièces correspondants. (voir schéma ci-dessus)

Étape 4:



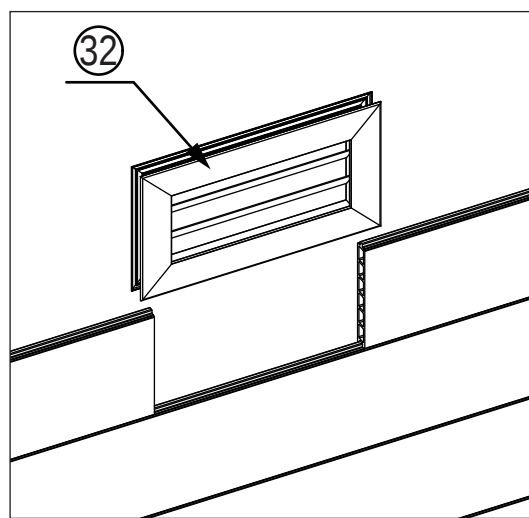
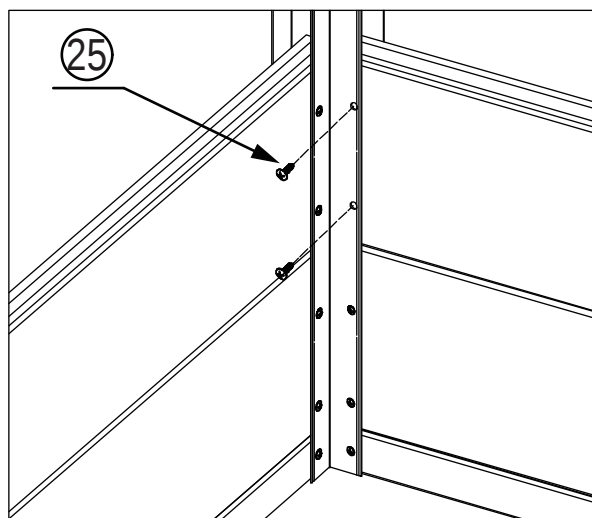
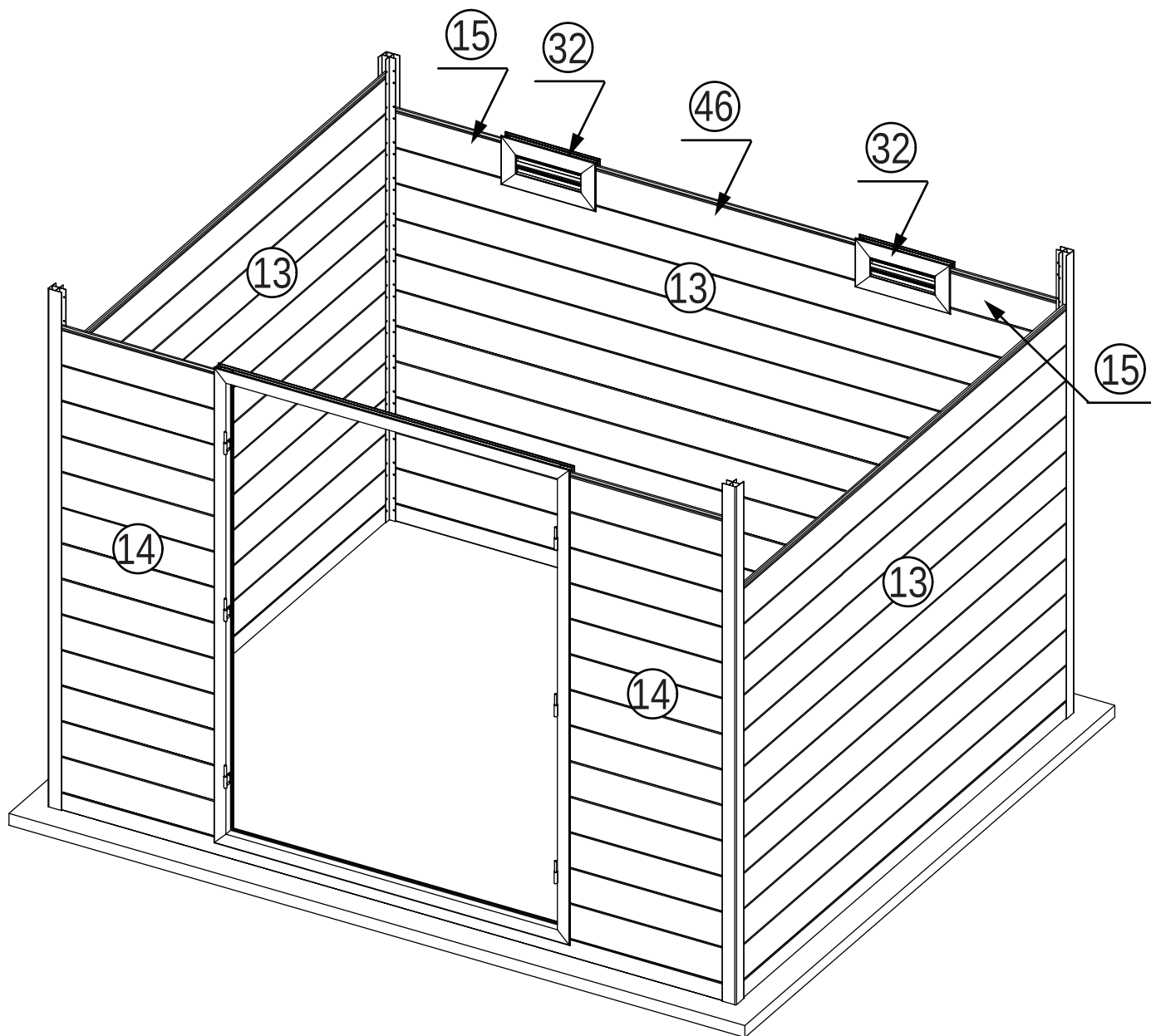
4. Insérez les panneaux muraux WPC dans le cadre en aluminium et tenez compte du numéro de pièce. Vissez lentement les vis ST4x15mm à la verticale. Chaque panneau mural doit être fixé avec deux vis. (voir schéma ci-dessus)

Étape 5:



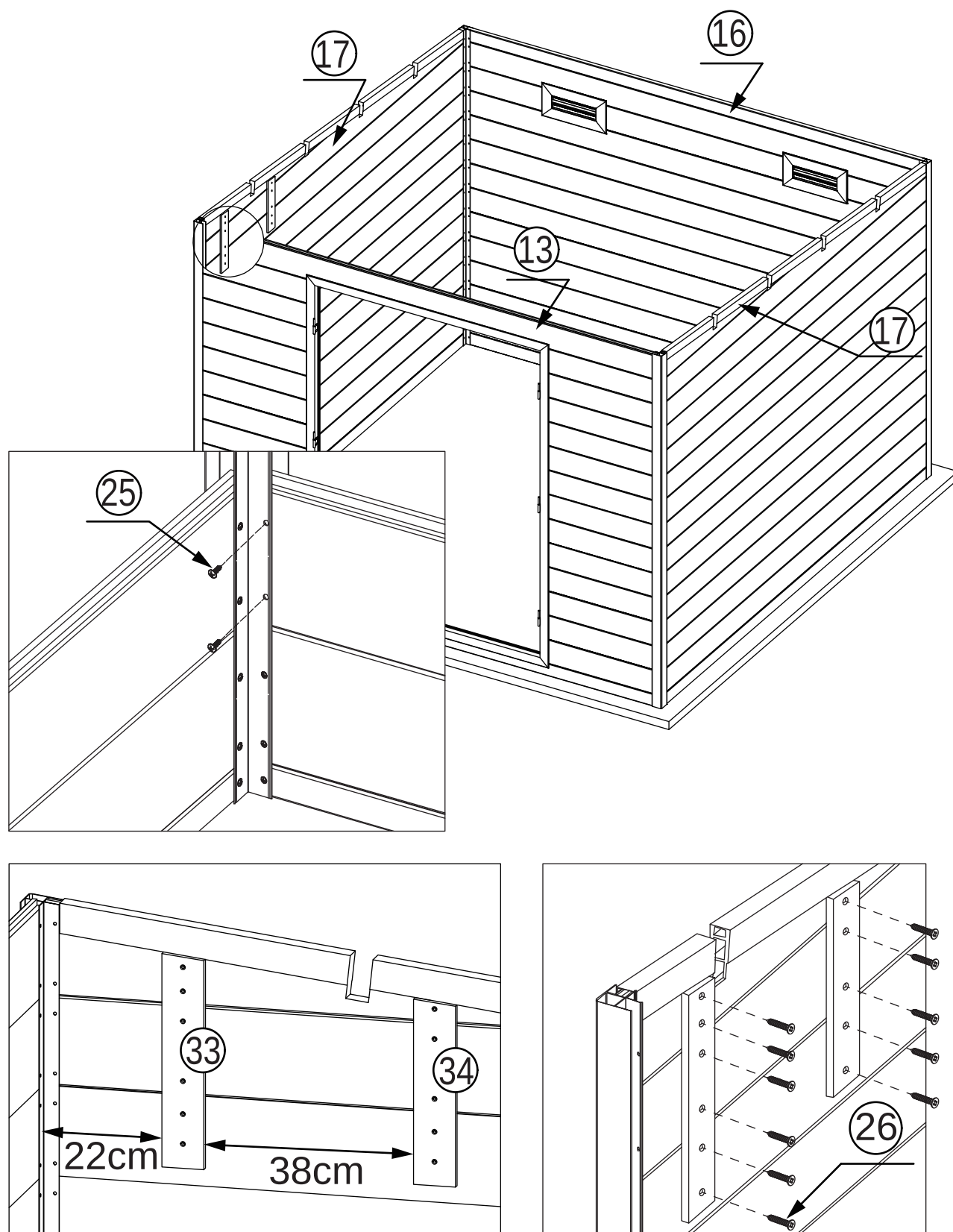
5. Insérez le connecteur de porte dans la rainure intérieure du cadre de porte, puis assemblez le cadre selon les numéros indiqués sur le schéma. Insérez ensuite le cadre de porte dans le panneau mural. Veillez à ce que le cadre soit orienté vers l'extérieur. (voir schéma ci-dessus)

Étape 6:



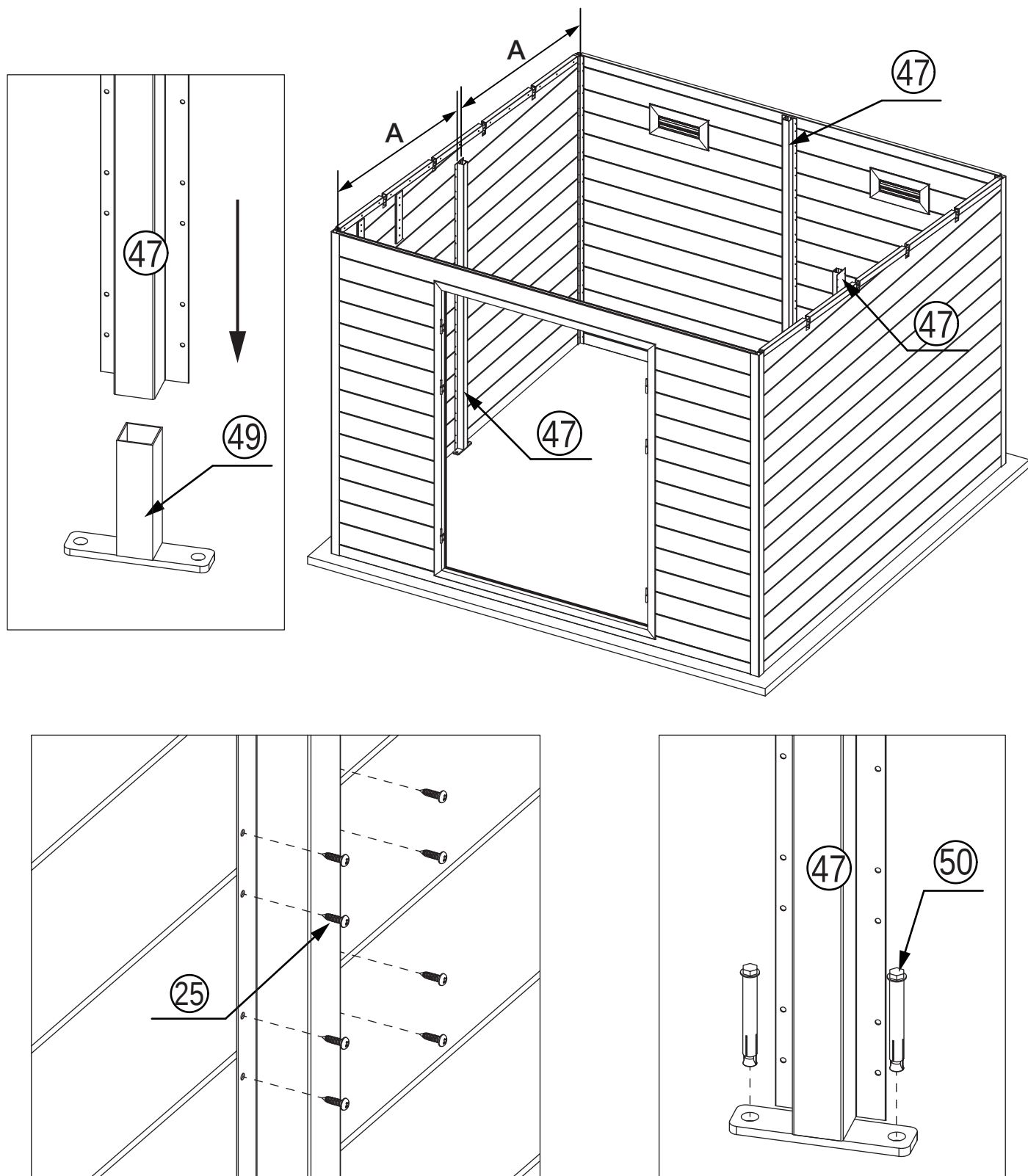
6. Continuez à insérer les panneaux muraux et fixez-les avec des vis. Installez les grilles de ventilation à une hauteur appropriée après la pose des panneaux muraux. (voir schéma ci-dessus)

Étape 7:



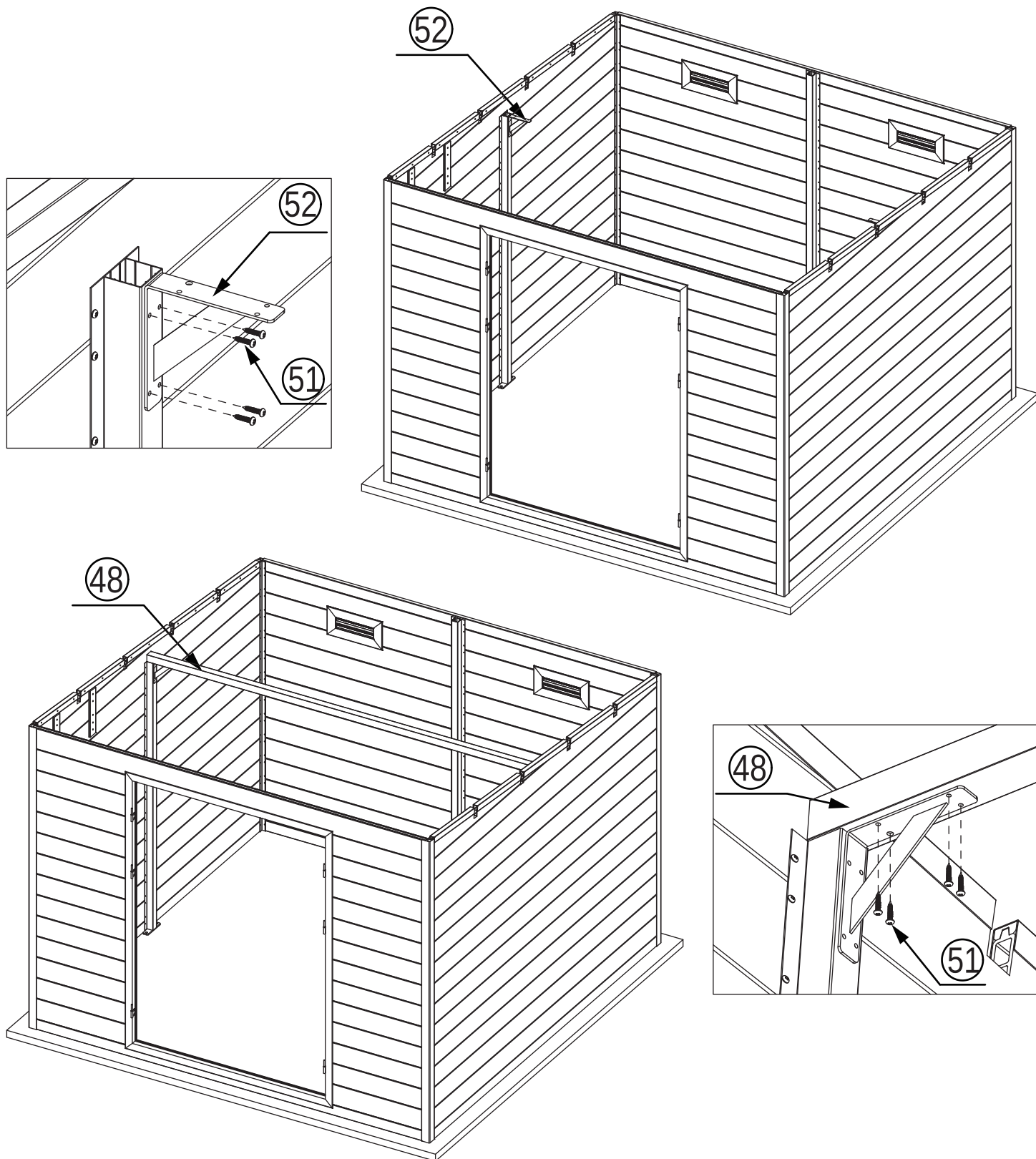
7. Installez les panneaux muraux avant et arrière en fonction de la hauteur du cadre en aluminium, puis montez les panneaux muraux composites triangulaires des deux côtés. Assemblez les panneaux muraux et les panneaux triangulaires par les trous avec des vis ST4x30mm. (voir schéma ci-dessus)

Étape 8:



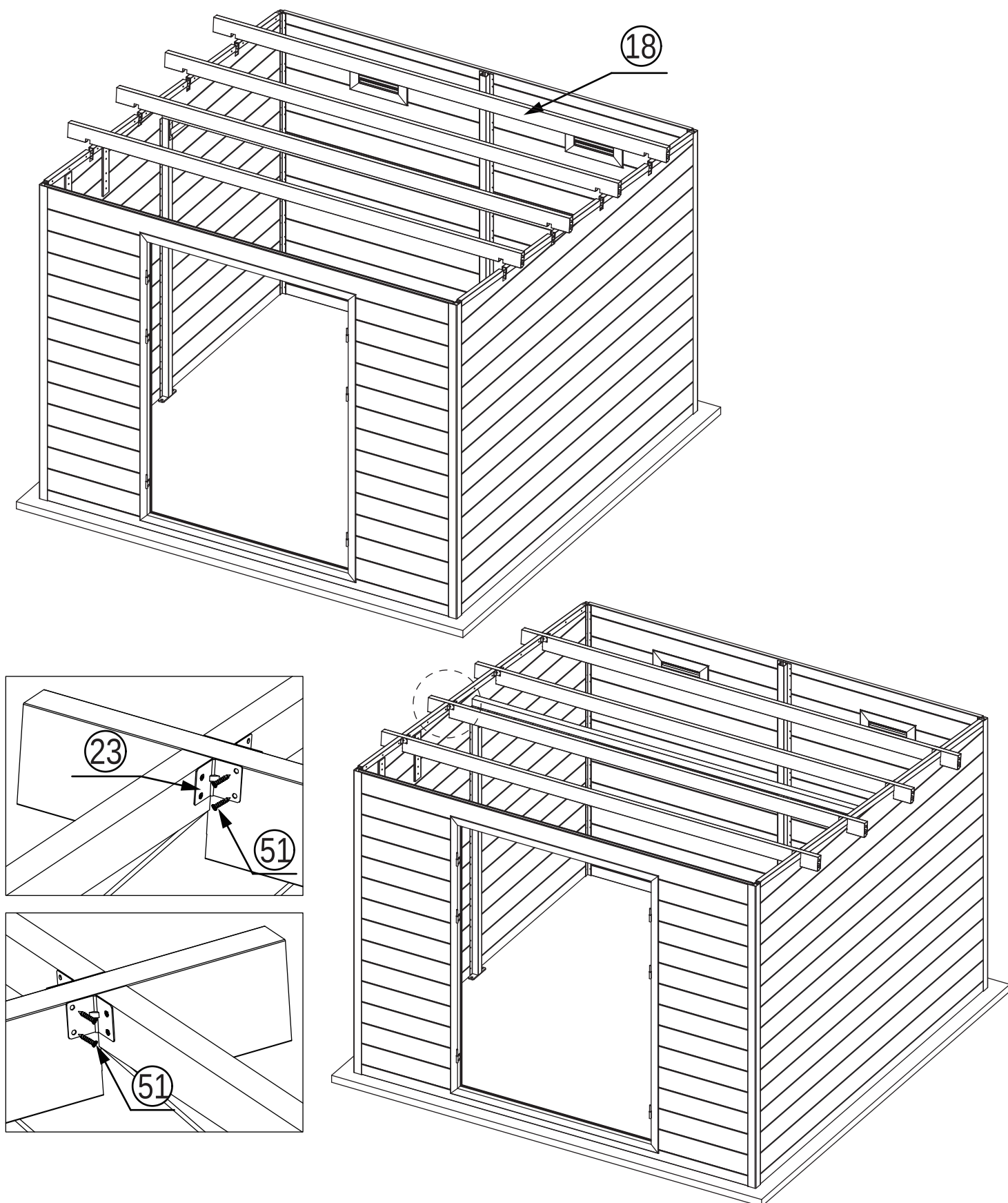
8. Prenez le poteau en aluminium et insérez-le dans la platine en acier. Placez l'ensemble au milieu du mur latéral et du mur arrière, puis fixez-le avec des vis. Fixez enfin la platine en acier au sol en béton à l'aide des goujons d'ancrage inversés. (voir schéma ci-dessus)

Étape 9:



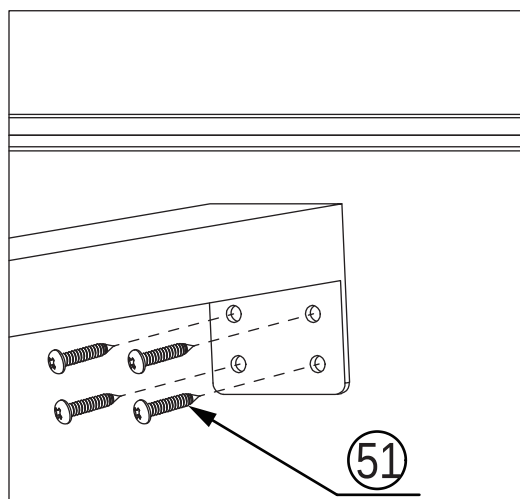
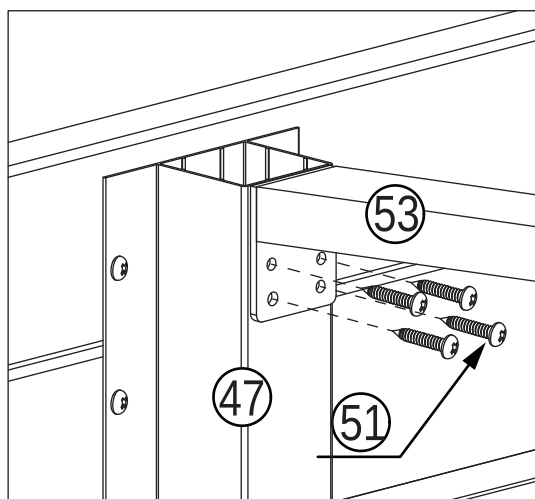
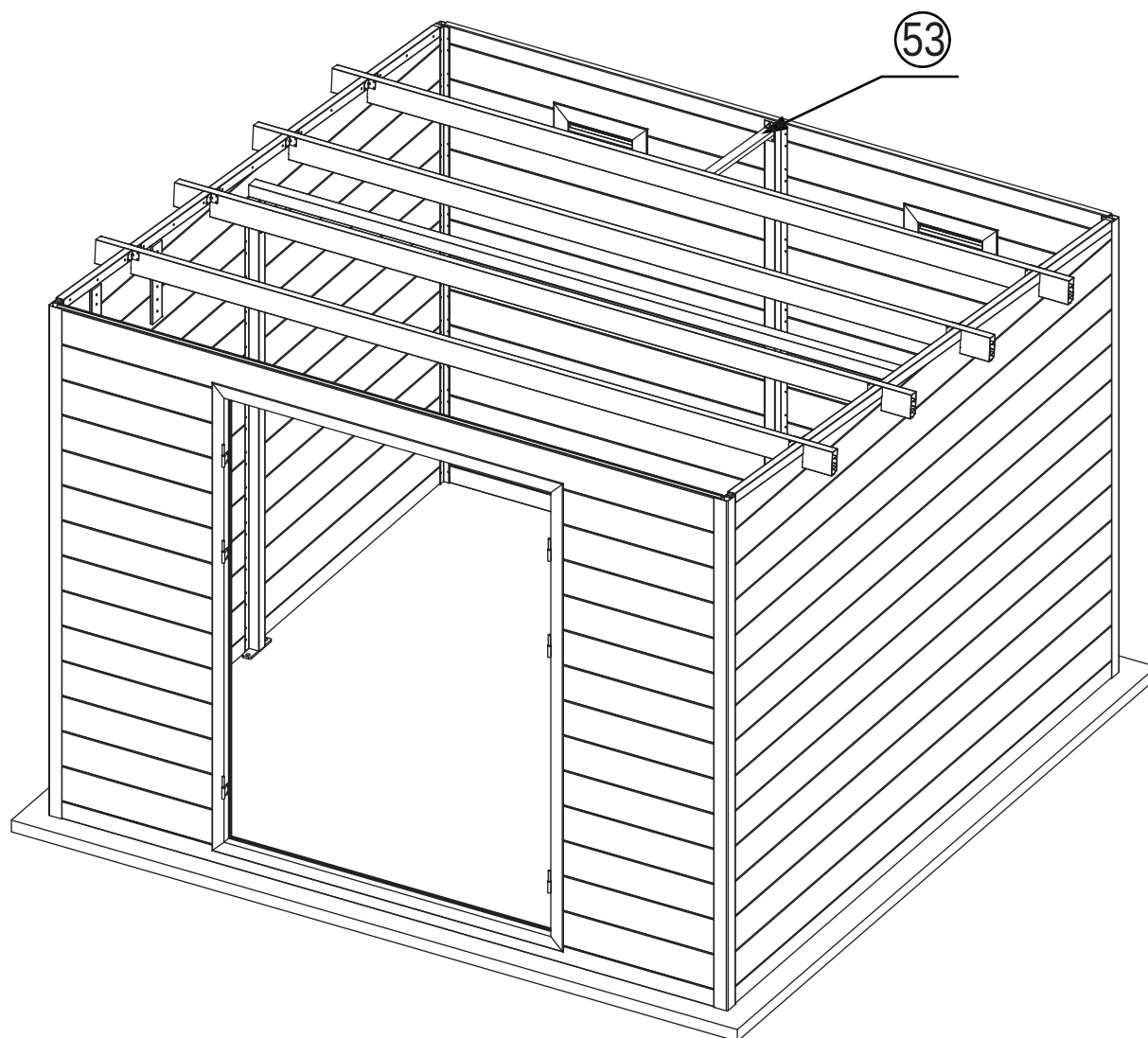
9. Fixez l'équerre de support sur le dessus du poteau en aluminium à l'aide de vis. Placez le tube en aluminium sur le poteau en aluminium et fixez-le avec des vis ST4x23mm. Prépercez les trous avec un foret de Ø3mm avant de visser. (voir schéma ci-dessus)

Étape 10:



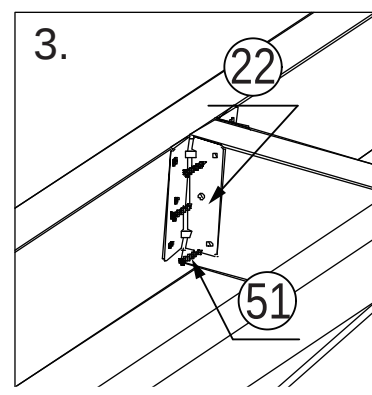
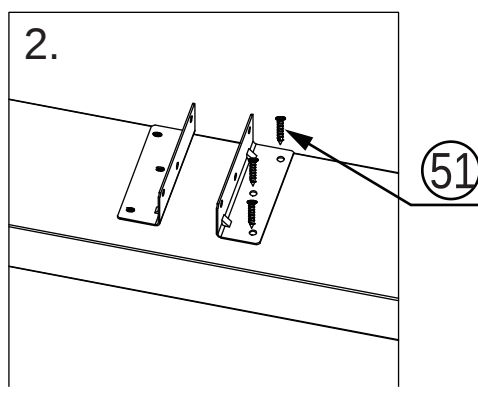
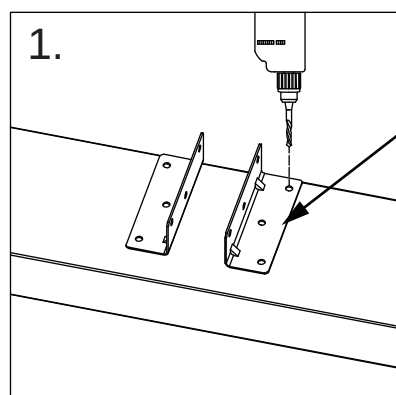
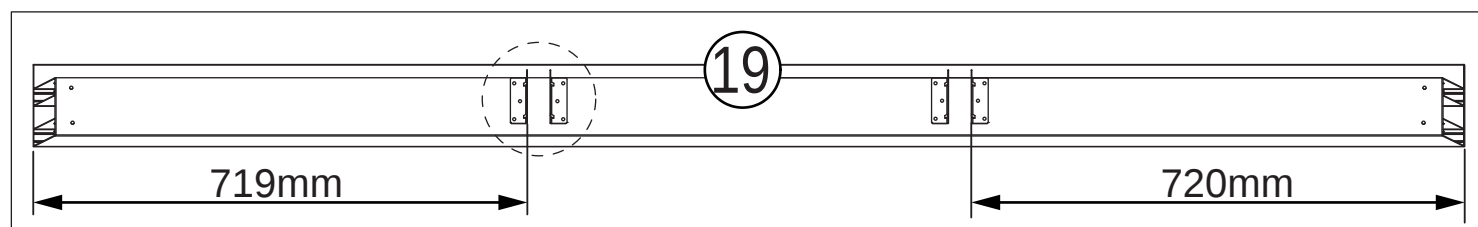
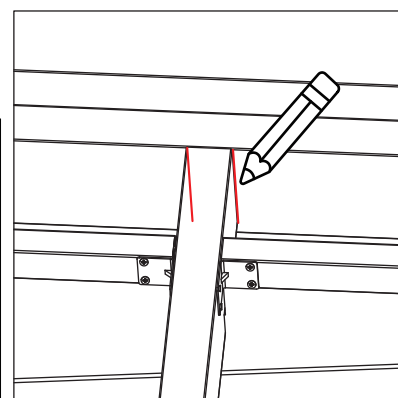
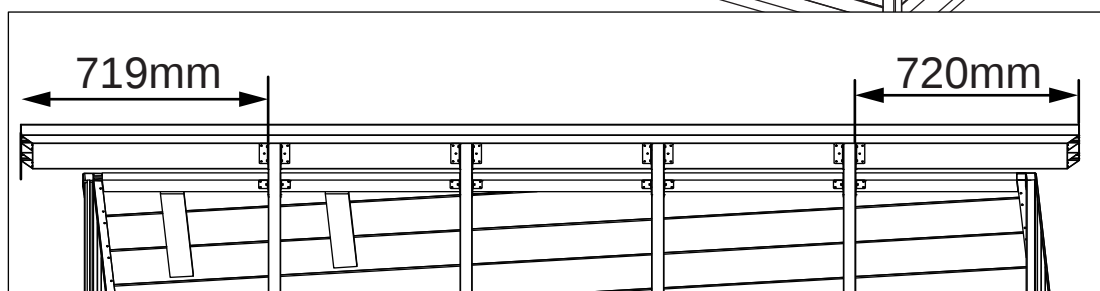
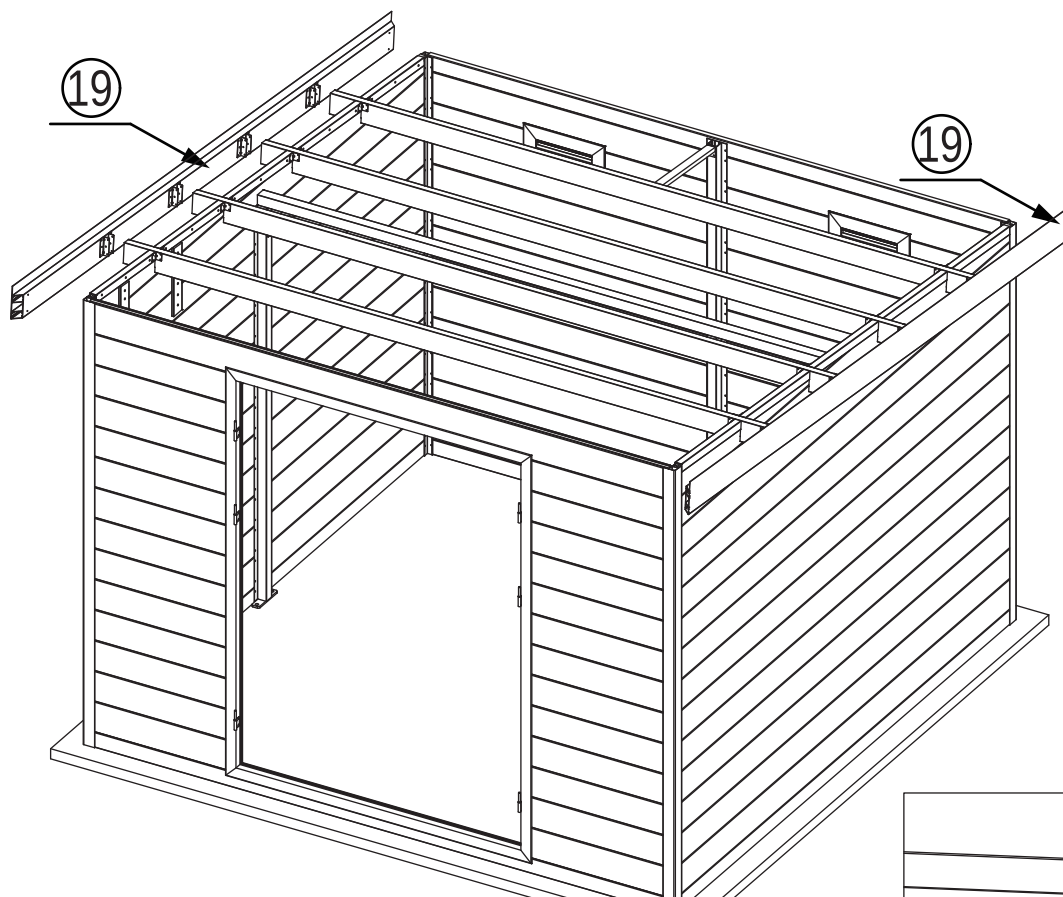
10. Insérez la poutre en aluminium dans la rainure du panneau mural composite triangulaire. Utilisez une cornière en L pour fixer la jonction entre la poutre en aluminium et le panneau triangulaire. Prépercez d'abord avec un foret de Ø3mm, puis fixez avec des vis ST4x23mm. (voir schéma ci-dessus)

Étape 11:



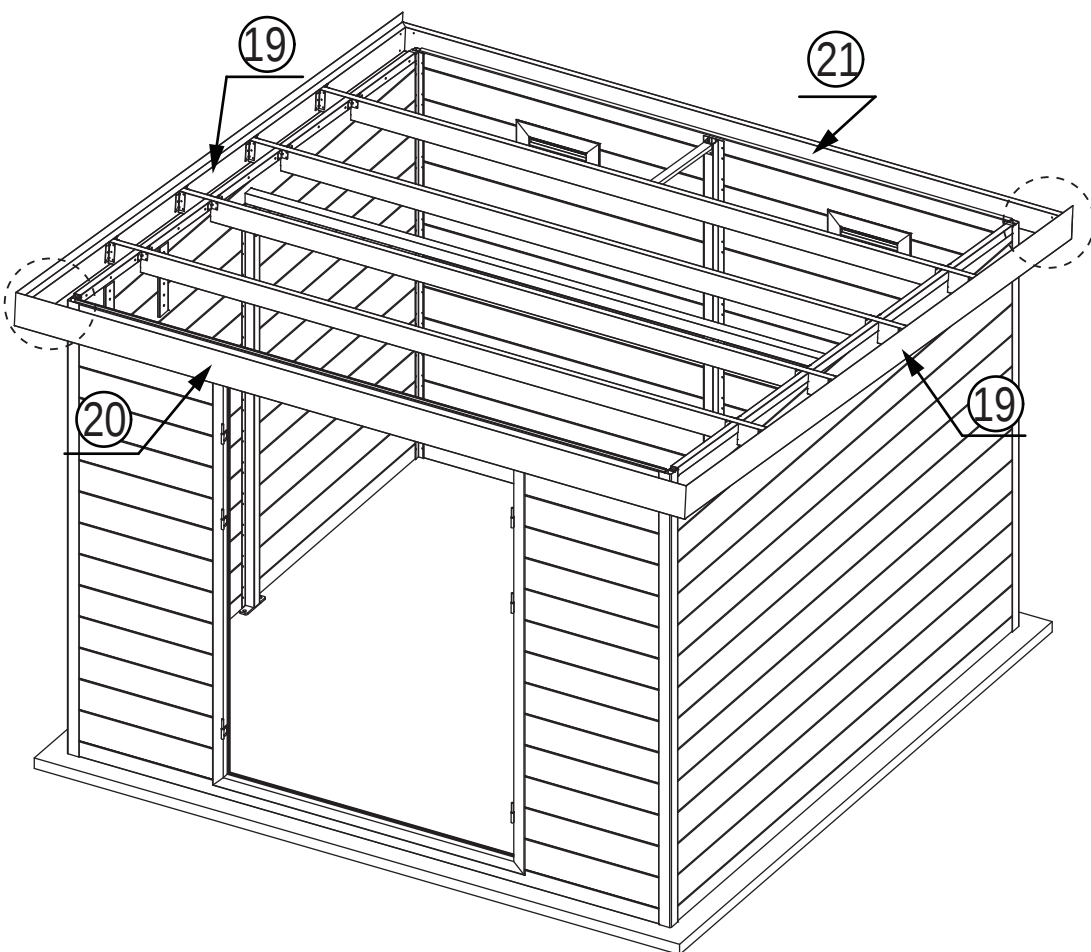
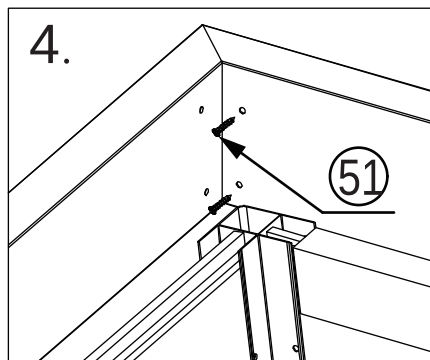
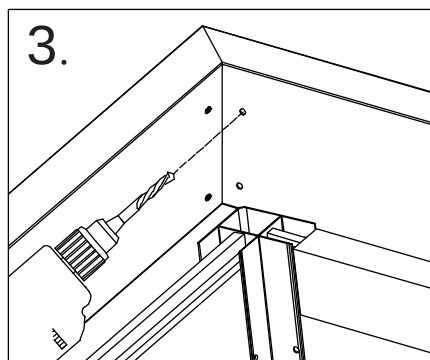
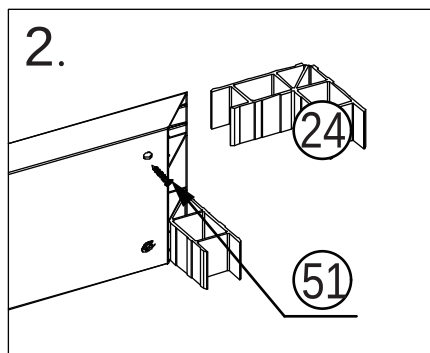
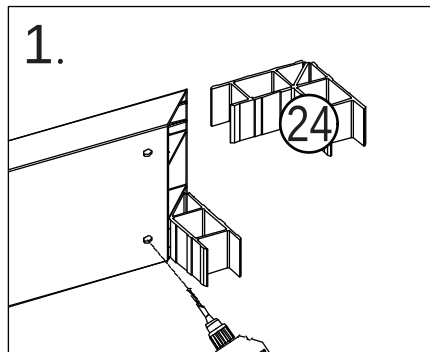
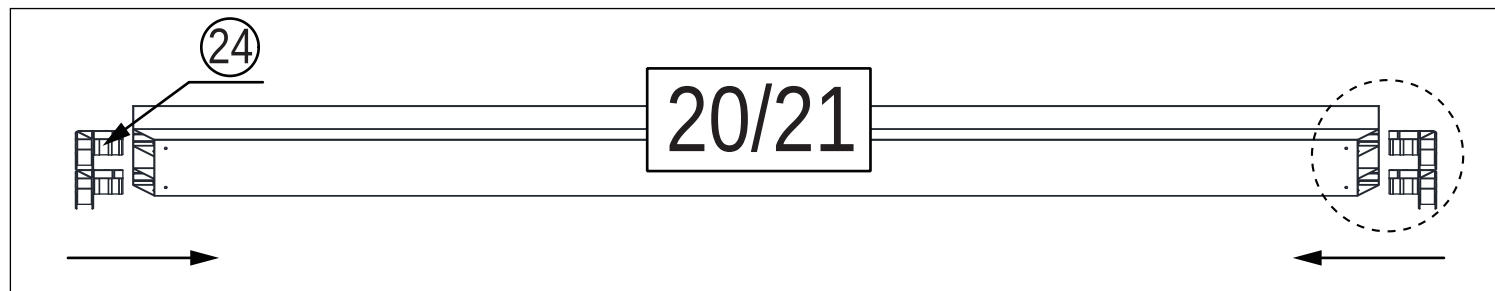
11. Reliez le mur arrière et la poutre en aluminium avec la barre en acier en suivant les trous de la barre. Prépercez d'abord avec un foret de Ø3mm, puis fixez avec des vis ST4x23mm. (voir schéma ci-dessus)

Étape 12:



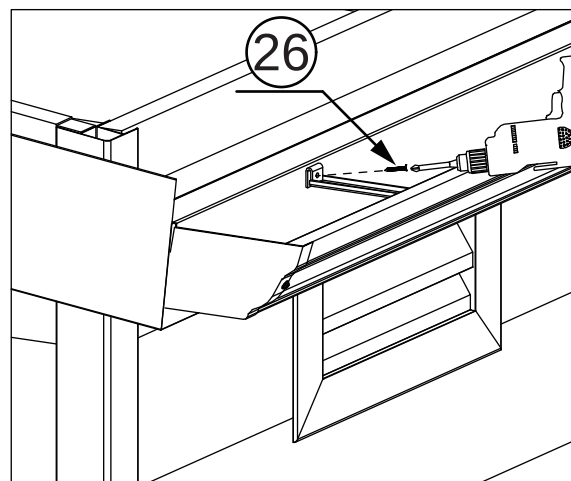
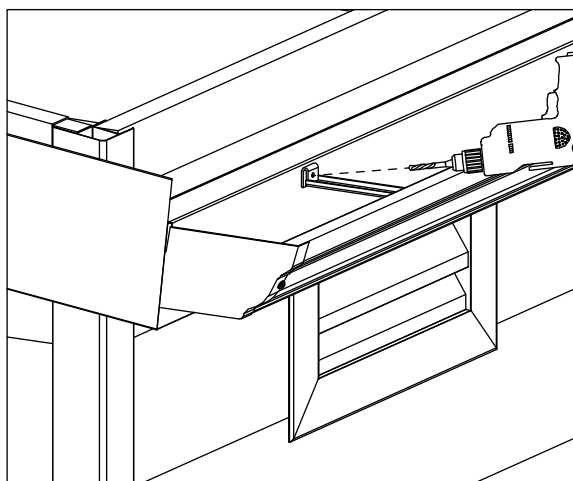
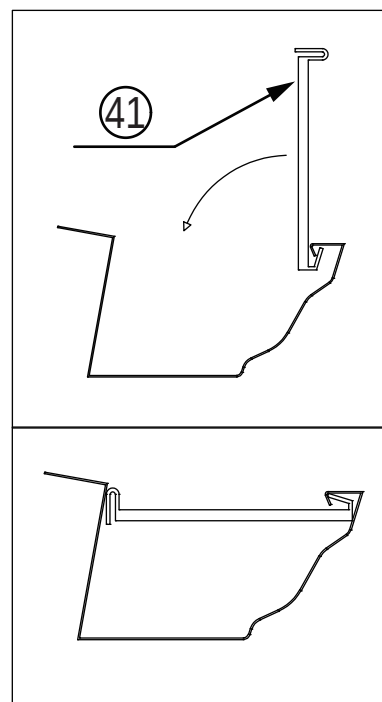
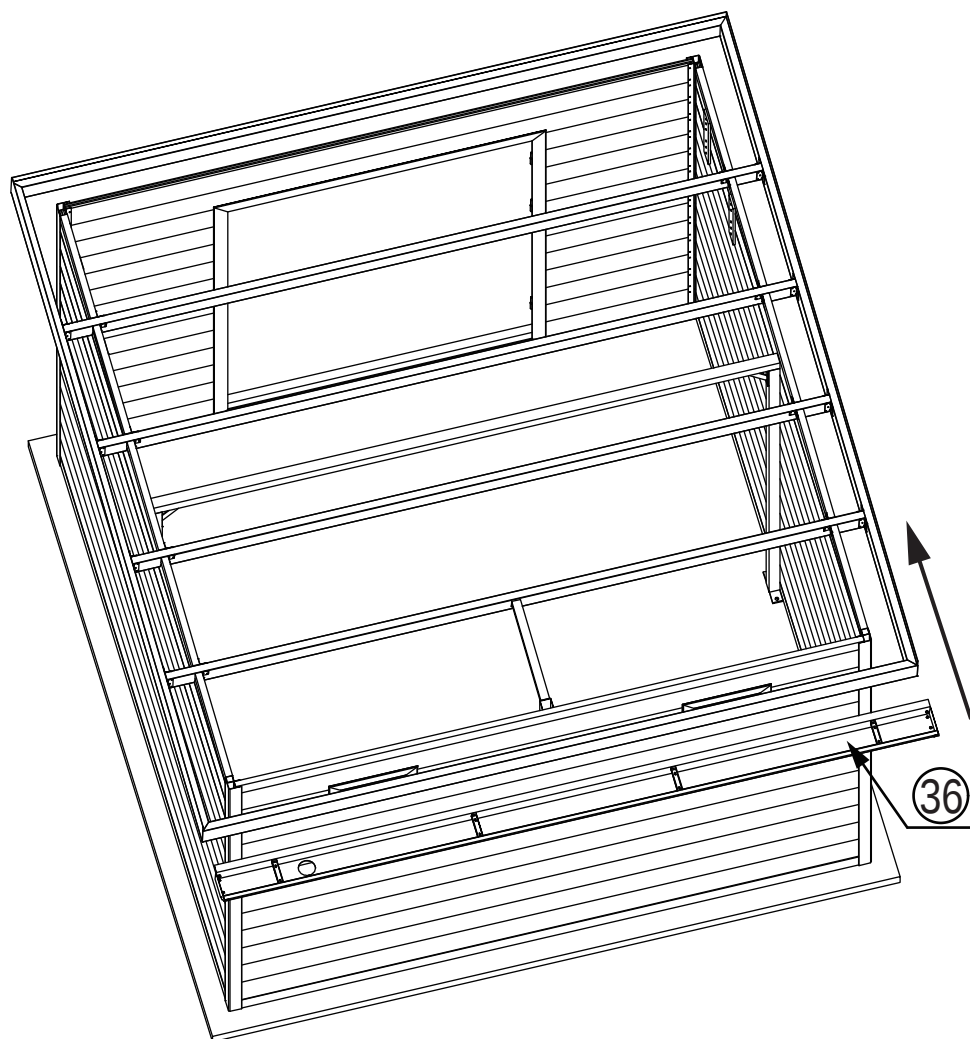
12. Les profils de corniche en aluminium doivent être montés des deux côtés. Tracez les repères: 719mm à l'avant et 720mm à l'arrière. Fixez la longue cornière en L au profil de corniche en aluminium selon les repères. Reliez et fixez ensuite l'ensemble à la poutre en aluminium. Prépercez d'abord avec un foret de Ø3mm, puis fixez avec des vis ST4x23mm. (voir schéma ci-dessus)

Étape 13:



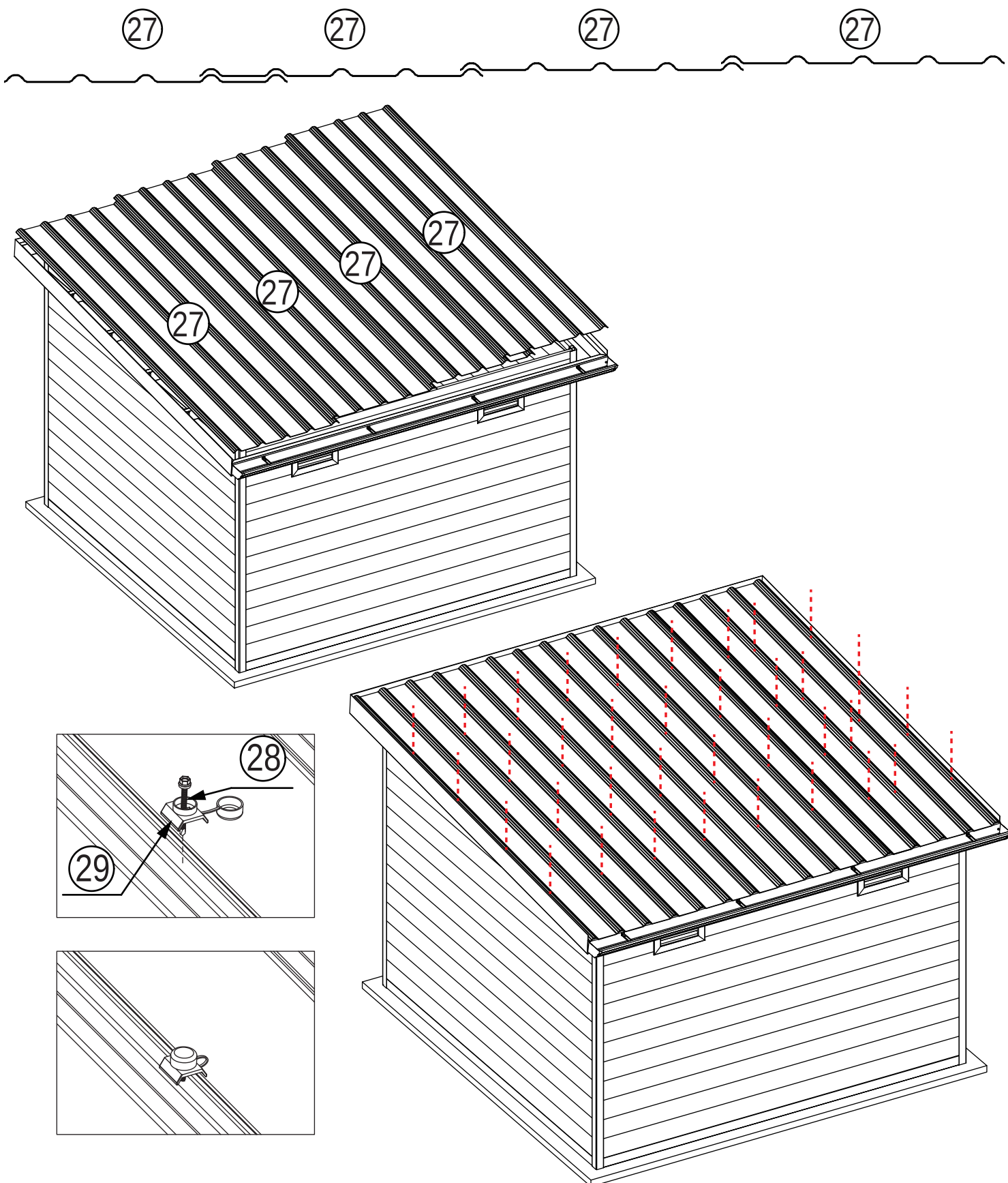
13. Montez le profil de corniche en aluminium en respectant l'emplacement de montage et le numéro de pièce correspondant. Insérez le raccord d'angle en aluminium dans le profil de corniche. Prépercez les trous du raccord d'angle avec un foret de Ø3mm en suivant les trous du profil de corniche, puis fixez avec des vis ST4x23mm. (voir schéma ci-dessus)

Étape 14:



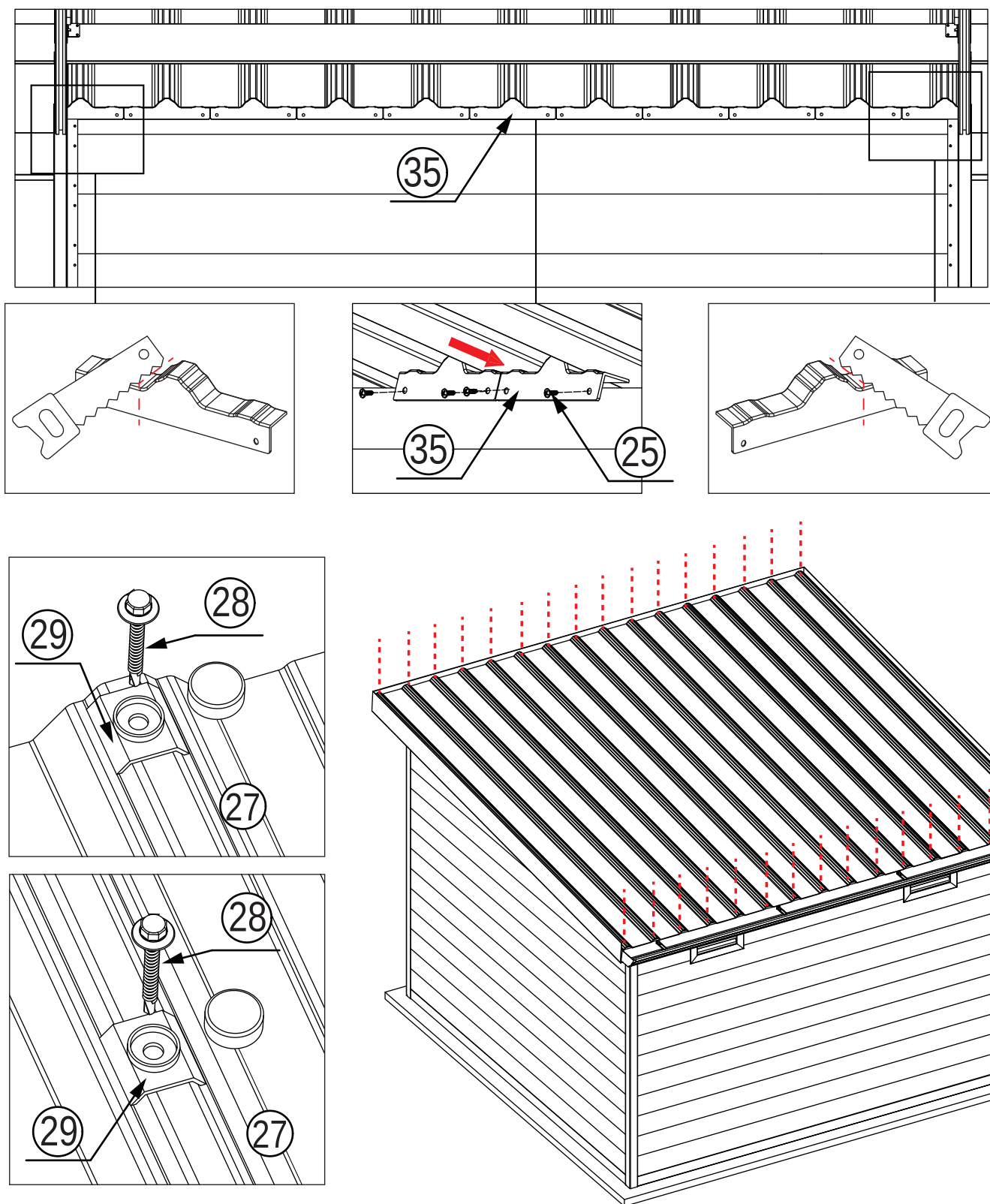
14. Insérez la gouttière dans l'avant-toit du mur arrière et montez les supports de suspension. Prépercez l'avant-toit à travers les trous du support avec un foret de Ø3mm, puis fixez le tout avec des vis ST4x30mm. (voir schéma ci-dessus)

Étape 15:



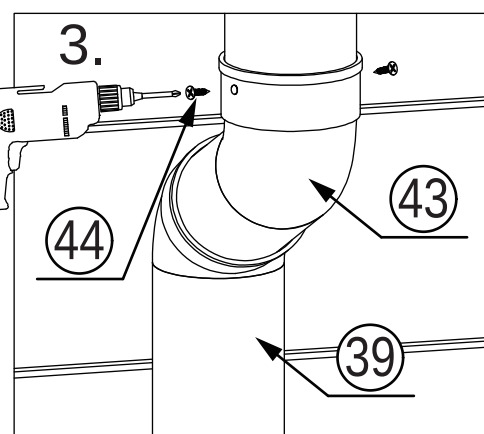
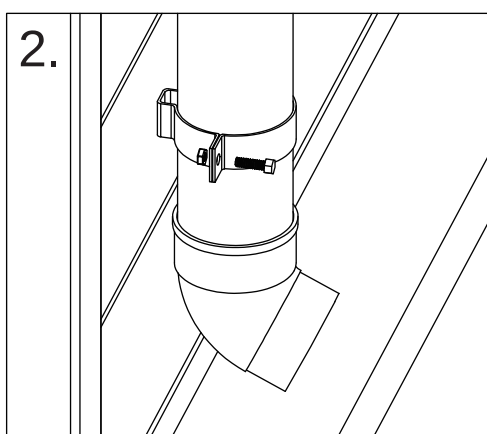
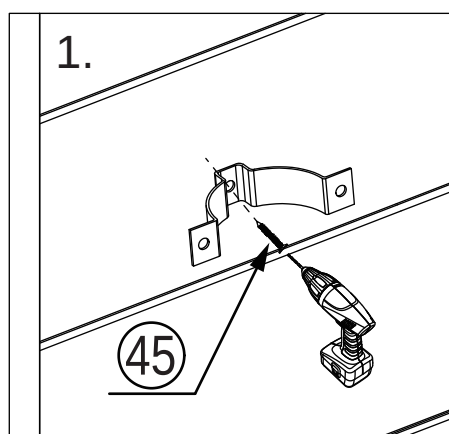
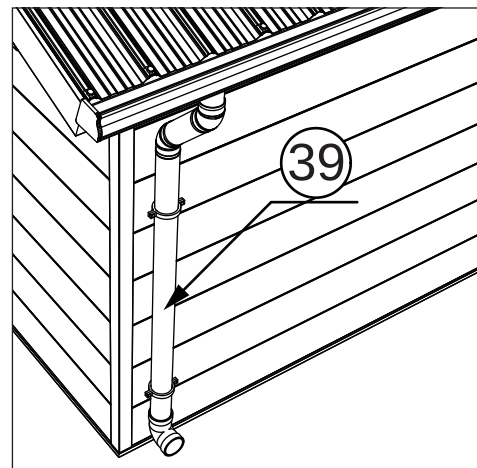
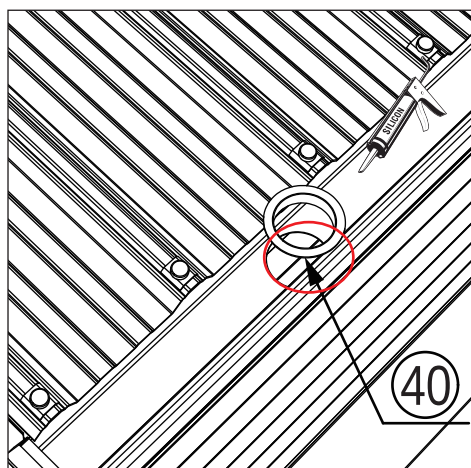
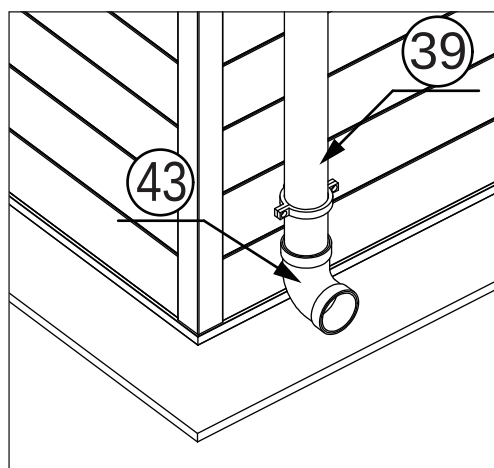
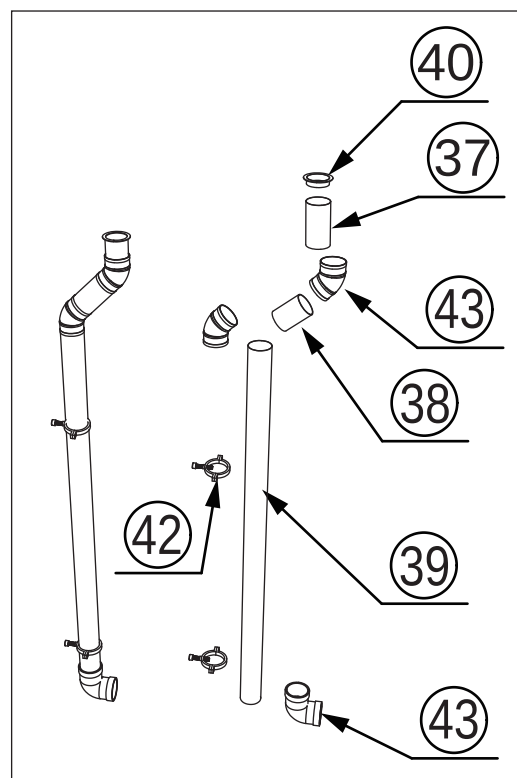
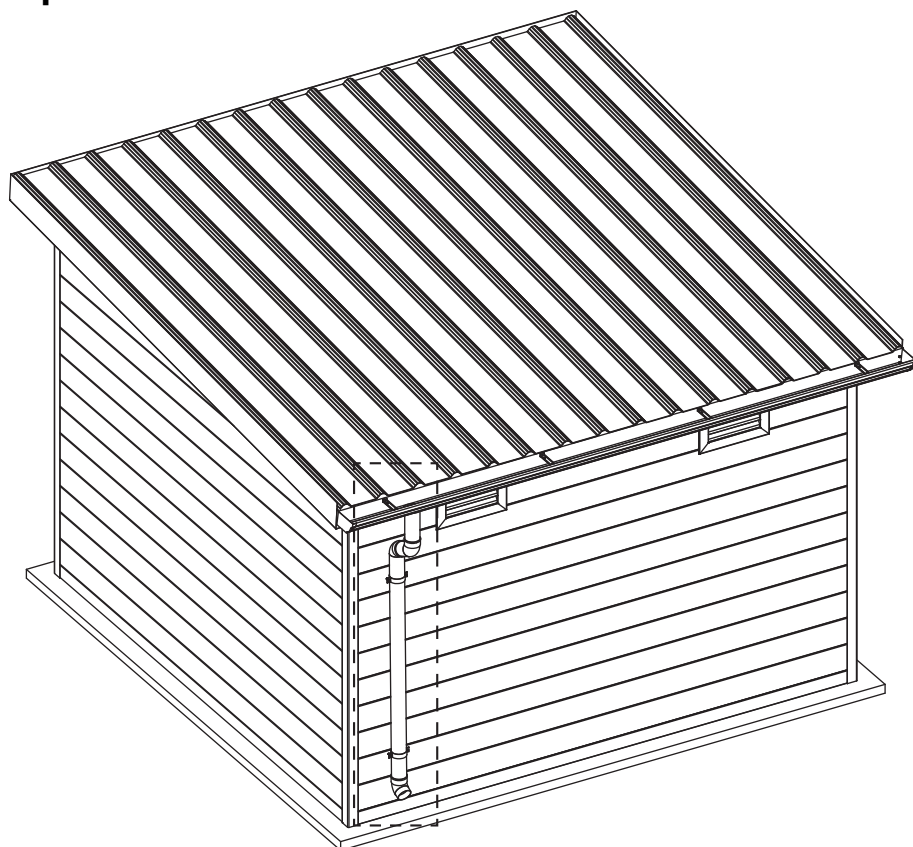
15. Installez les plaques de toiture en résine PVC sur le dessus de l'abri. Posez une première rangée de plaques sur le toit comme indiqué sur le schéma. Fixez les plaques de toiture en PVC à la corniche et aux poutres en aluminium avec les vis ST5x60mm munies d'un capuchon plastique. (voir schéma ci-dessus)

Étape 16:



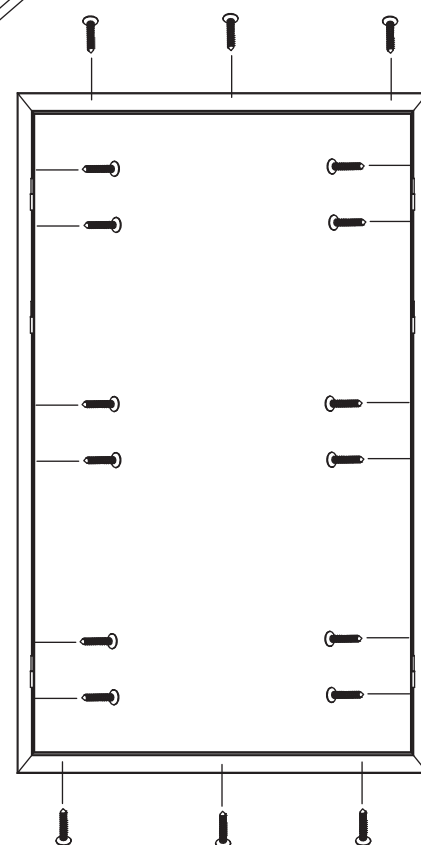
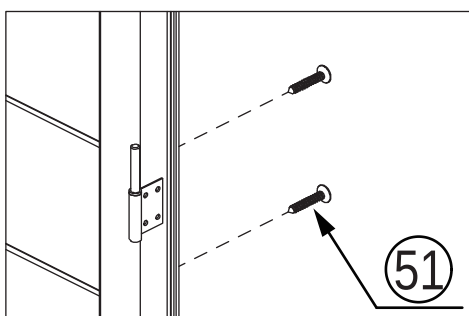
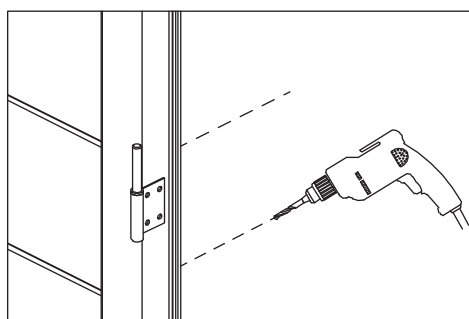
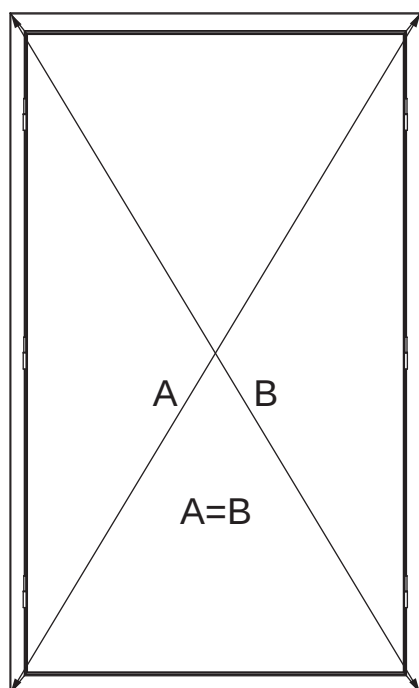
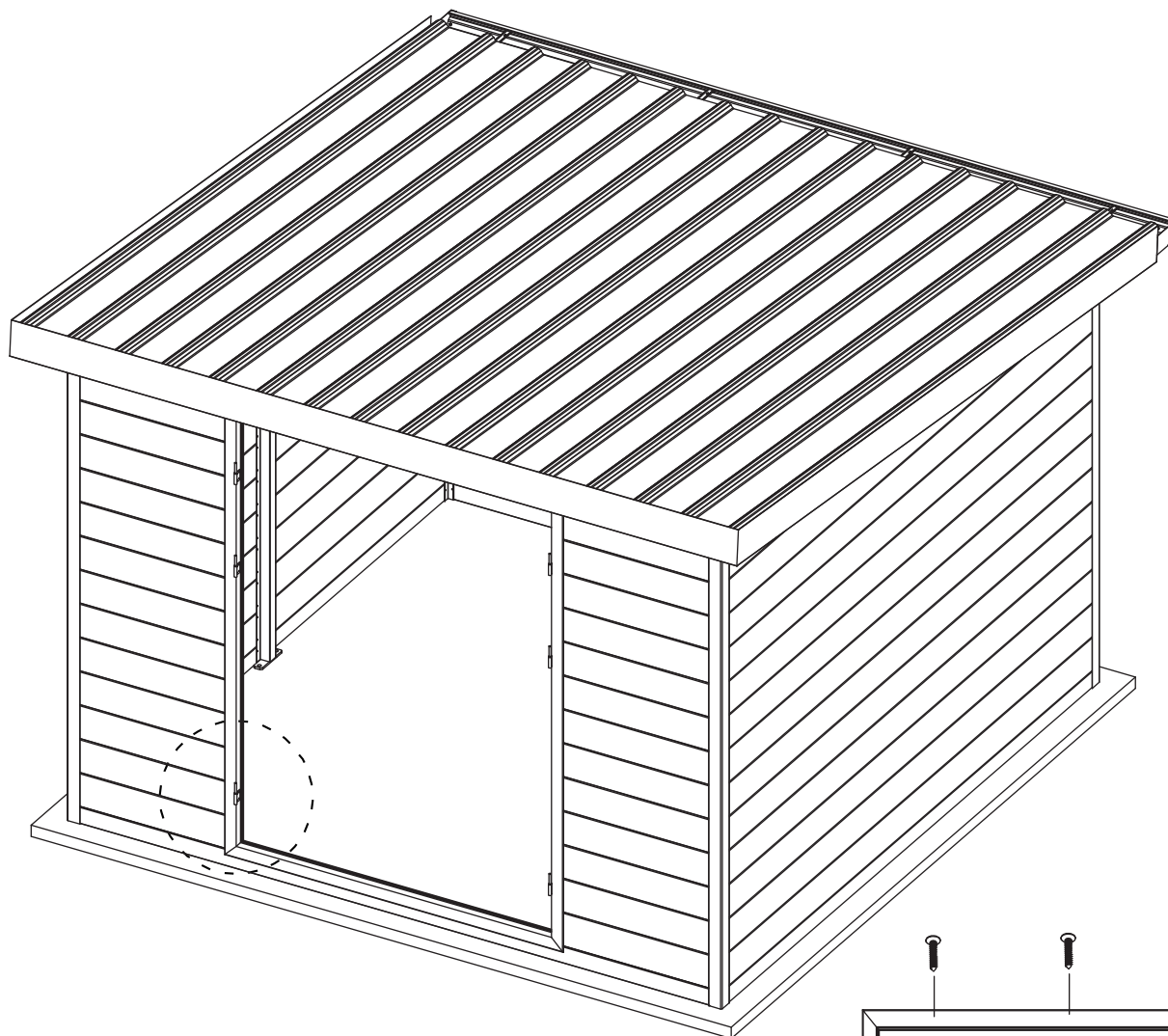
16. Placez un bouchon en mousse dans la partie creuse entre le haut des murs avant et arrière et la plaque de toiture en PVC. La partie qui dépasse des deux côtés peut être coupée aux ciseaux. Fixez ensuite la plaque de toiture en PVC aux panneaux muraux WPC avant et arrière ainsi qu'aux corniches en aluminium avant et arrière avec des vis ST5x60mm à capuchon plastique. Chaque point de la corniche doit être fixé par des vis. (voir schéma ci-dessus)

Étape 17:



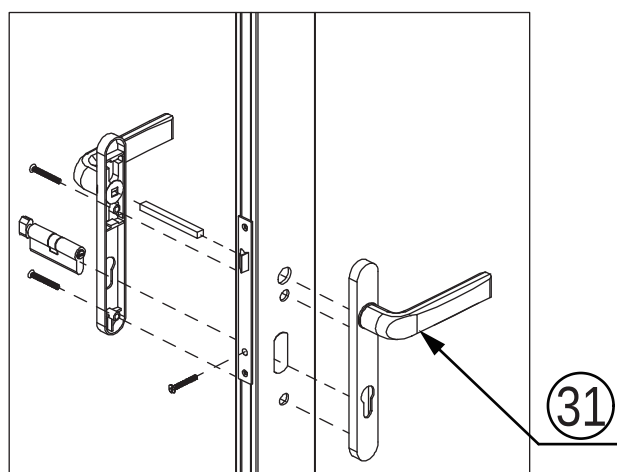
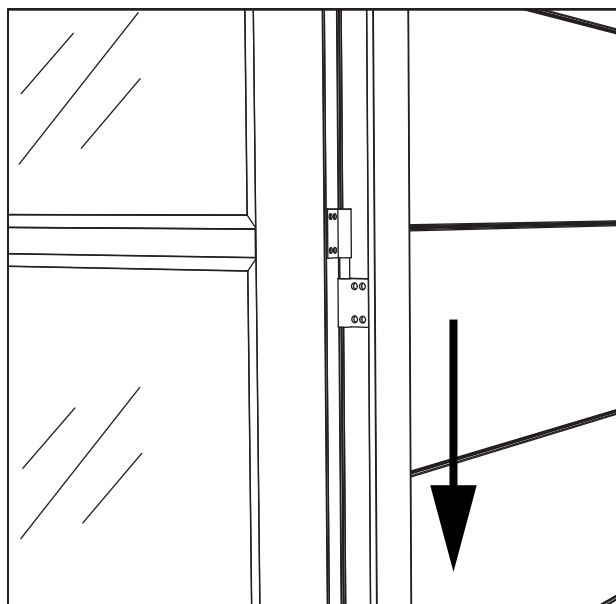
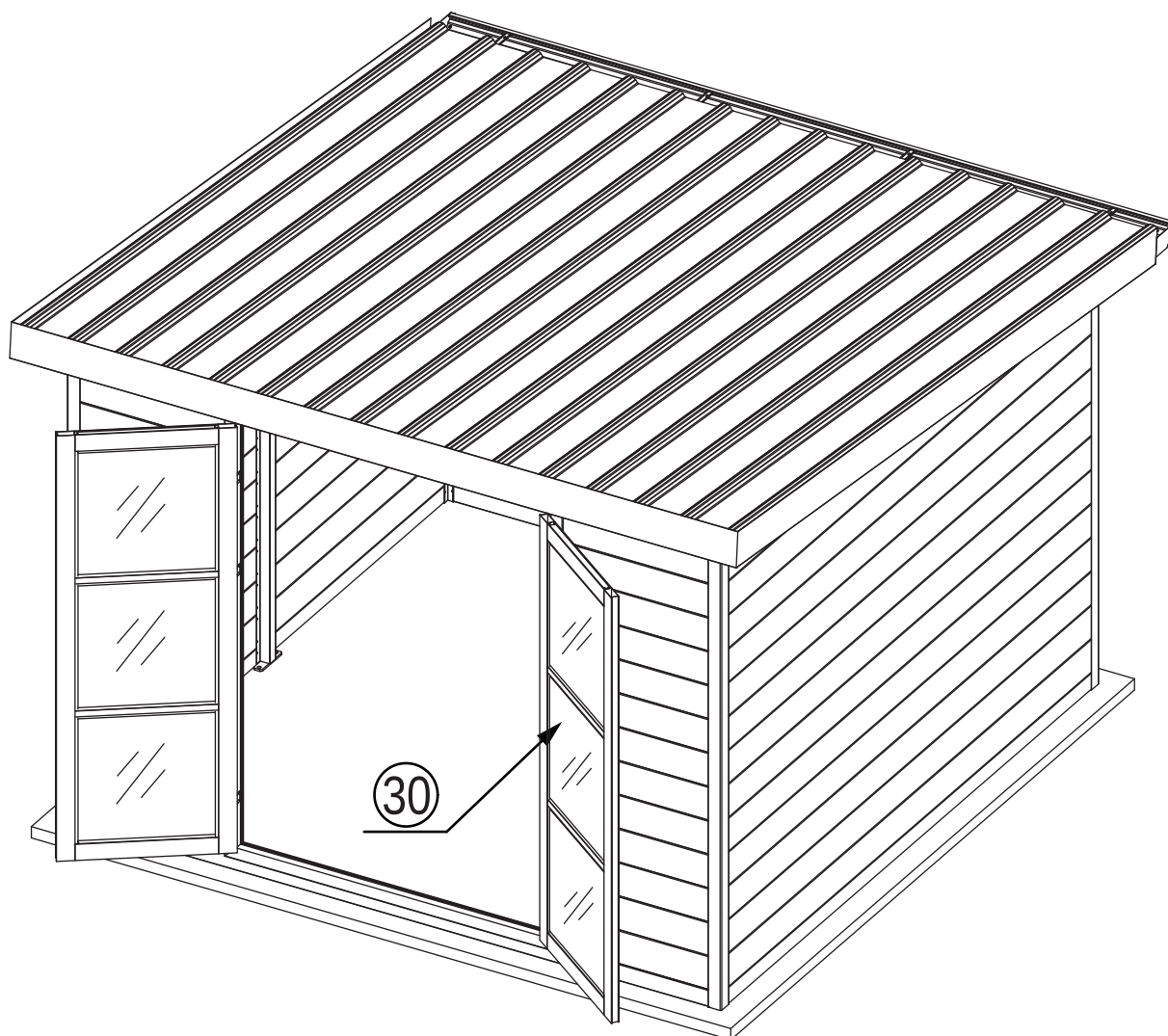
17. Installez d'abord l'avaloir sur l'ouverture de la gouttière avec de la colle de montage. Placez ensuite le tuyau de descente, marquez la position de la fixation et vissez-la sur les panneaux muraux WPC avec des vis ST5x20mm. Prépercez ensuite les trous de chaque raccord d'évacuation avec un foret de Ø3mm et fixez-les avec des vis autotaraudeuses ST4x12mm. (voir schéma ci-dessus)

Étape 18:



18. À l'aide d'un mètre, vérifiez que les diagonales du cadre de porte sont égales. Prépercez les trous à l'intérieur du cadre avec un foret de Ø3mm et serrez le cadre avec des vis ST4x23mm. (voir schéma ci-dessus)

Étape 19:



19. Insérez la porte dans les charnières du cadre, testez l'ouverture et la fermeture, puis ajustez si nécessaire. Installez ensuite les serrures de porte. (voir schéma ci-dessus)